



## Standard Practice for Reporting Irradiation Results on Graphite<sup>1</sup>

This standard is issued under the fixed designation C625; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon ( $\epsilon$ ) indicates an editorial change since the last revision or reapproval.

### 1. Scope

1.1 This practice covers information recommended for inclusion in reports giving graphite irradiation results.

### 2. Referenced Documents

2.1 *ASTM Standards*:<sup>2</sup>

**E261 Practice for Determining Neutron Fluence, Fluence Rate, and Spectra by Radioactivation Techniques**

**E525 Practice for Reporting Dosimetry Results on Nuclear Graphite (Discontinued 2001) (Withdrawn 2001)**<sup>3</sup>

### 3. Significance and Use

3.1 The purpose of this practice is to identify sample and test parameters that may influence graphite irradiation test results. This practice should not be construed as a requirement or recommendation that proprietary information be disclosed.

3.2 Irradiation results on graphite include dimensional changes and changes in properties that are used in reactor design. The irradiation data are reported in government documents, open literature publications, and are assembled into data manuals for use by reactor designers.

### 4. Sample Description

4.1 Source,

4.2 Grade or identifying sample number,

4.3 Raw materials including filler, binder, additives, impregnants and their pretreatment, if not proprietary information,

4.4 Forming process including the size and shape of parent stock, if not proprietary information,

4.5 Heat treatment including graphitizing temperature, rate of heating and soak time, if not proprietary information.

4.6 Purification, if not proprietary information,

4.7 Sampling plan including location in parent stock, grain orientation, size, and shape of samples, and

4.8 Pre-irradiation sample treatment including prestressing, annealing, or previous irradiation.

### 5. Property Measurements

5.1 *Method*—Indicate the method and accuracy of measurement and, if applicable, differences between pre- and post-irradiation measurements.

5.2 *Results*—Specify the number of samples represented or the number of measurements per sample if mean values are given.

5.3 Indicate other measurements taken but not reported.

### 6. Irradiation Conditions

6.1 Reactor and test positions.

6.2 Design of capsule, including materials of construction.

6.3 Atmosphere to which samples were exposed.

6.4 Thermal history including method of measurement or calculation.

6.5 *Sample Constraint*—If applicable, indicate the type, magnitude and method of determining stress applied during irradiation.

6.6 *Dosimetry*—Refer to Practices **E261** and **E525**.

6.7 *Neutron Fluence*—Neutron spectrum and energy cut off utilized for neutron fluence calculation.

6.8 *Sample Recovery*—Report the methods of recovery and transfer, and the time between discharge and post-irradiation measurement of properties.

### 7. Keywords

7.1 graphite; irradiated properties; test results

<sup>1</sup> This practice is under the jurisdiction of ASTM Committee D02 on Petroleum Products and Lubricants and is the direct responsibility of Subcommittee D02.F0 on Manufactured Carbon and Graphite Products.

Current edition approved May 1, 2010. Published May 2010. Originally approved in 1968. Last previous edition approved in 2005 as C625–95 (2005). DOI: 10.1520/C0625-95R10.

<sup>2</sup> For referenced ASTM standards, visit the ASTM website, [www.astm.org](http://www.astm.org), or contact ASTM Customer Service at [service@astm.org](mailto:service@astm.org). For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

<sup>3</sup> The last approved version of this historical standard is referenced on [www.astm.org](http://www.astm.org).

*ASTM International takes no position respecting the validity of any patent rights asserted in connection with any item mentioned in this standard. Users of this standard are expressly advised that determination of the validity of any such patent rights, and the risk of infringement of such rights, are entirely their own responsibility.*

*This standard is subject to revision at any time by the responsible technical committee and must be reviewed every five years and if not revised, either reapproved or withdrawn. Your comments are invited either for revision of this standard or for additional standards and should be addressed to ASTM International Headquarters. Your comments will receive careful consideration at a meeting of the responsible technical committee, which you may attend. If you feel that your comments have not received a fair hearing you should make your views known to the ASTM Committee on Standards, at the address shown below.*

*This standard is copyrighted by ASTM International, 100 Barr Harbor Drive, PO Box C700, West Conshohocken, PA 19428-2959, United States. Individual reprints (single or multiple copies) of this standard may be obtained by contacting ASTM at the above address or at 610-832-9585 (phone), 610-832-9555 (fax), or [service@astm.org](mailto:service@astm.org) (e-mail); or through the ASTM website ([www.astm.org](http://www.astm.org)). Permission rights to photocopy the standard may also be secured from the ASTM website ([www.astm.org/COPYRIGHT/](http://www.astm.org/COPYRIGHT/)).*