



Standard Specification for Emulsified Asphalt Used as a Protective Coating for Roofing¹

This standard is issued under the fixed designation D1227; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

This standard has been approved for use by agencies of the Department of Defense.

1. Scope

1.1 This specification covers emulsified asphalt suitable for use as a protective coating for built-up roofs and other exposed surfaces with inclines of not less than 4 % or 42 mm/m ($\frac{1}{2}$ in./ft).

1.2 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.*

2. Referenced Documents

2.1 *ASTM Standards:*²

D2939 Test Methods for Emulsified Bitumens Used as Protective Coatings (Withdrawn 2012)³

3. Classification

3.1 *Type II, Class 1*—Emulsified asphalt prepared with mineral colloid emulsifying agents and containing fibers other than asbestos.

3.2 *Type II, Class 2*—Emulsified asphalt prepared with chemical emulsifying agents and containing fillers or fibers other than asbestos.

3.3 *Type III, Class 1*—Emulsified asphalt prepared with mineral colloid emulsifying agents, without fibrous reinforcement.

3.4 *Type III, Class 2*—Emulsified asphalt prepared with chemical emulsifying agents, without fibrous reinforcement.

4. Physical Requirements

4.1 The emulsion shall be of suitable consistency for application above freezing, in relatively thick films by brush, mop, or suitable spray equipment without thinning with water or heating, and shall bond to either damp or dry surfaces.

4.2 The emulsion shall be of smooth, uniform consistency without separation or settlement in storage to the extent that it cannot be readily dispersed by ordinary stirring.

4.3 Type II emulsion, after stirring to homogeneity, shall be suitable for application by brush or mop in single coats of not less than 1.0 L/m² ($2\frac{1}{2}$ U.S. gal/100 ft²) without rundown on inclines up to and including vertical.

4.4 Type II emulsion, after stirring to homogeneity, shall be suitable for application by proper spray equipment to produce a substantially self-leveling film of not less than 1.0 L/m² ($2\frac{1}{2}$ U.S. gal/100 ft²) without rundown on inclines up to and including 50 % or 500 mm/m (6 in./ft).

4.5 Type III emulsion, after stirring to homogeneity, shall be suitable for application by brush or proper spray equipment at a rate of not less than 1.0 L/m² ($2\frac{1}{2}$ U.S. gal/100 ft²) without rundown on vertical concrete surfaces with open-mesh fabric reinforcement.

4.6 The emulsion shall conform to the physical properties prescribed in **Table 1**.

5. Sampling and Test Methods

5.1 Sample the material and determine compliance with these specifications in accordance with Test Methods **D2939**.

6. Inspection

6.1 Inspection of the material shall be made as agreed upon between the purchaser and the supplier as part of the purchase contract.

7. Rejection and Rehearing

7.1 If the results of any test do not conform to the requirements of this specification, retesting to determine conformity may be performed as agreed upon between the purchaser and the supplier.

¹ This specification is under the jurisdiction of ASTM Committee **D08** on Roofing and Waterproofing and is the direct responsibility of Subcommittee **D08.09** on Bituminous Emulsions.

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² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

³ The last approved version of this historical standard is referenced on www.astm.org.

TABLE 1 Physical Properties of Emulsified Asphalt

Property	Type II Class 1		Type III Class 1		Type II Class 2 Type III Class 2	
	min	max	min	max	min	max
Weight per U.S. gallon, lb	8.2	9.0	8.2	8.7	9.2	9.5
Weight per litre, g	980	1080	980	1040	1100	1140
Residue by evaporation, %	45	55	47	53	40	60
Ash content of residue, %	5	25	...	8	30	50
Water content, % ^A	...	55	...	53	40	60
Flammability					no tendency to flash or ignite	
Firm set, h	...	24	...	24	...	24
Heat test, 100 ± 3°C (212 ± 5°F)					no blistering, sagging, or slipping	
Flexibility 0 ± ½ °C (32 ± 1°F)					no cracking or flaking	
Resistance to water					no blistering or reemulsification	
Direct flame test					coating shall char in place	

^A Water content shall be within 2 percentage points of the difference between 100 = and the percent residue by evaporation.

8. Certification

8.1 Upon request of the purchaser in the contract or order, a manufacturer's certification that the material was manufactured and tested in accordance with this specification together with a report of the test results shall be furnished at the time of shipment.

9. Packaging and Marking

9.1 Emulsion shall be suitably packaged to permit acceptance by the carrier and to afford adequate protection from the normal hazards of handling and shipment.

9.2 Each container shall be plainly marked with the name and brand of the manufacturer or supplier, the type of product, and the manufacturer's production code or lot number.

9.3 Each container shall be marked to indicate that the product was manufactured in accordance with Specification D1227.

10. Keywords

10.1 asphalt; emulsified; emulsified asphalt; roof coating

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