



Standard Test Method for Dust-and-Fog Tracking and Erosion Resistance of Electrical Insulating Materials¹

This standard is issued under the fixed designation D2132; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ε) indicates an editorial change since the last revision or reapproval.

1. Scope

1.1 This test method is intended to differentiate solid electrical insulating materials with respect to their resistance to the action of electric arcs produced by conduction through surface films of a specified contaminant containing moisture. Test Methods **D2302** and **D2303** are also useful to evaluate materials.

1.2 The values stated in inch-pound units are the standard, except in cases where SI units are more appropriate. The values in parentheses are for information only.

1.3 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.* Specific precautionary statements are given in **12.4**.

NOTE 1—There is no equivalent ISO standard.

2. Referenced Documents

2.1 ASTM Standards:²

D709 Specification for Laminated Thermosetting Materials

D1711 Terminology Relating to Electrical Insulation

D2302 Method of Test for Differential Wet Tracking Resistance of Electrical Insulating Materials with Controlled Water-to-Metal Discharges³

D2303 Test Methods for Liquid-Contaminant, Inclined-Plane Tracking and Erosion of Insulating Materials

¹ This test method is under the jurisdiction of ASTM Committee **D09** on Electrical and Electronic Insulating Materials and is the direct responsibility of Subcommittee **D09.18** on Solid Insulations, Non-Metallic Shieldings and Coverings for Electrical and Telecommunication Wires and Cables.

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² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

³ Withdrawn. The last approved version of this historical standard is referenced on www.astm.org.

3. Terminology

3.1 Definitions:

3.1.1 For definitions pertinent to this test method see Terminology **D1711**.

4. High Voltage Hazard

4.1 Lethal voltages are a potential hazard during the performance of this test. It is essential that the test apparatus, and all associated equipment electrically connected to it, be properly designed and installed for safe operation.

4.2 Solidly ground all electrically conductive parts which it is possible for a person to contact during the test.

4.3 Provide means for use at the completion of any test to ground any parts which were at high voltage during the test or have the potential for acquiring an induced charge during the test or retaining a charge even after disconnection of the voltage source.

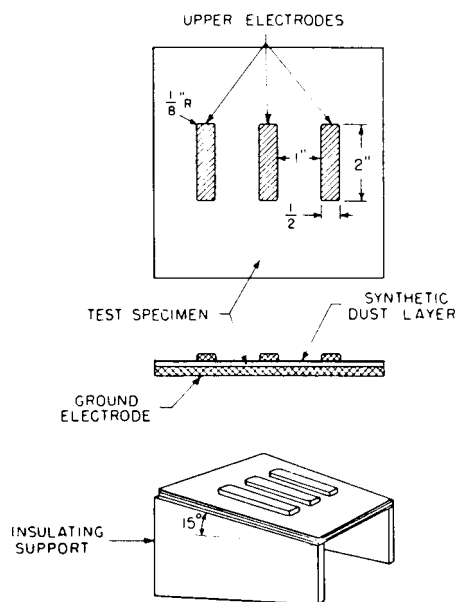
4.4 Thoroughly instruct all operators as to the correct procedures for performing tests safely.

4.5 When making high voltage tests, particularly in compressed gas or in oil, it is possible for the energy released at breakdown to be sufficient to result in fire, explosion, or rupture of the test chamber. Design test equipment, test chambers, and test specimens so as to minimize the possibility of such occurrences and to eliminate the possibility of personal injury.

NOTE 2—If the potential for fire exists, have fire suppression equipment available.

5. Summary of Test Method

5.1 With electrodes mounted as shown in **Fig. 1**, coat test specimens with a synthetic dust and test in a chamber shown in **Fig. 2**. Direct a water spray at the test specimen. After the surface has been wetted, apply a 60-Hz voltage between the electrodes. Arcing occurs across localized high-resistance areas produced by nonuniform evaporation of the water from the contaminant. These arcs produce high temperatures in the underlying insulation with resultant carbonization of most organic materials. The carbonization concentrates the electric field. It is possible further carbonization will occur in the



Metric Equivalents

in.	1/8	1/2	1	2
mm	3.2	12.7	25.4	50.8

FIG. 1 Test Arrangement of Electrode System

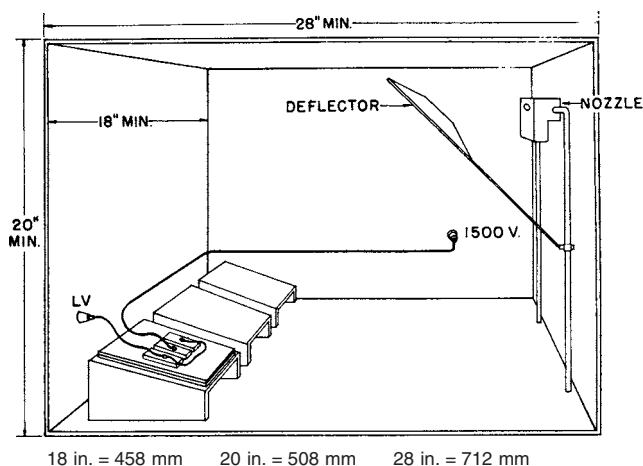


FIG. 2 Dust and Fog Test Chamber, Minimum Recommended Size

direction of the field. In such cases, a carbon track is formed which spans the distance between the electrodes and causes failure. It is possible that materials that do not track will erode under the action of the arcing. Such erosion usually progresses from an upper electrode through the thickness of the specimen towards the underlying electrode.

5.2 Rate materials that track in terms of the time required to form a track between the electrodes.

5.3 Rate materials that do not track in terms of the time required to erode to failure.

5.4 Failure will be indicated when the current increases sufficiently to actuate an overcurrent device.

NOTE 3—The conditions of this test favor the formation of a track for several possible reasons. Most important, the continuous renewal of the

conducting properties of the contaminant by the water spray allows a track to grow progressively over long periods of time.

6. Significance and Use

6.1 *Method*—It is possible that electrical insulation in service will fail as a result of tracking, erosion, or a combination of both, if exposed to high relative humidity and contamination environments. This is particularly true of organic insulations in outdoor applications where the surface of the insulation becomes contaminated by deposits of moisture and dirt, for example, coal dust or salt spray. This test method is an accelerated test that simulates extremely severe outdoor contamination. It is believed that the most severe conditions likely to be encountered in outdoor service in the United States will be relatively mild compared to the conditions specified in this test method.

6.2 *Test Results*—Materials can be classified by this test method as tracking-resistant, tracking-affected, or tracking-susceptible. The exact test values for these categories as they apply to specific uses will be specified in the appropriate material specifications, but guideline figures are suggested in Note 4. Tracking-resistant materials, unless erosion failure occurs first, have the potential to last many hundreds of hours (Note 5). Erosion, though it is possible that it will progress laterally, generally results in a failure perpendicular to the specimen surface. Therefore, compare only specimens of the same nominal thickness for resistance to tracking-induced erosion. Estimate the extent of erosion from measurements of the depth of penetration of the erosion. Place materials that are not tracking-susceptible in three broad categories—erosion-resistant, erosion-affected, and erosion-susceptible. When the standard thickness specimen is tested, the following times to failure typify the categories (Note 6):

Erosion-susceptible	5 to 50 h
Erosion-affected	50 to 200 h
Erosion-resistant	over 200 h

NOTE 4—Tracking-susceptible materials usually fail within 5 h. Tracking-affected materials usually fail before about 100 h.

NOTE 5—This information is derived from the individual experiences of eight laboratories using this test method since its publication as a suggested test method in June 1957, and from the results of an organized test program among these laboratories.

NOTE 6—In a normal distribution approximately 68 % of all test values are included within ± 1 standard deviation of the mean.

6.3 *Interpretation of Test Results*—This test method provides information that allows classification as described in 6.2. The comparison of materials within the same group is likely to be ambiguous unless three or more replicate specimens are tested. When the test method is used for specification purposes, do not establish simple minimum values without consideration of the large variance to be expected in test results. It is recommended that quality levels and specification minima be determined by statistical techniques.

7. Apparatus

7.1 *General*—A schematic diagram of the power supply and control apparatus for testing one specimen is shown in Fig. 3(a). It is generally desirable to test three or more specimens simultaneously. It is recommended but not mandatory that a separate power supply and control be used for each test

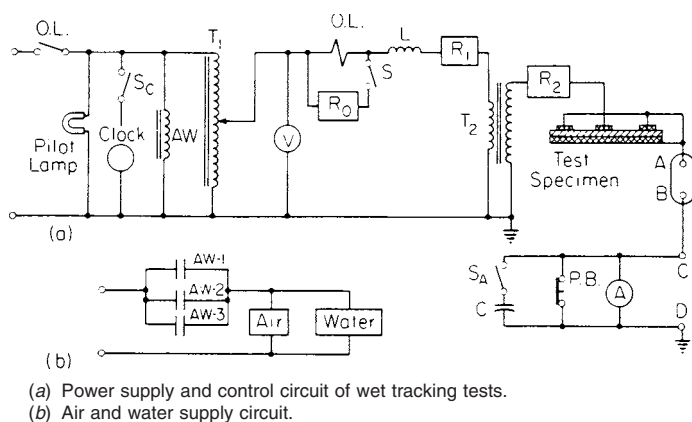


FIG. 3 Circuit Diagrams

specimen. This allows “breaking-in” and recording of time to failure separately for each specimen.

7.2 Circuit Breaker—The circuit breaker (current relay, OL) interrupts the power supply on failure and stops the timing meter. Use it as an ON-OFF switch and as a device for interrupting air and water supply when all specimens fail. Fig. 3(b) illustrates the air and water supply circuit when three specimens are tested using one fog nozzle. The circuit breaker shall be rated at 2 to 3 A, inverse-time element type, for a 115-V supply. Use a resistance, R_0 , to shunt the current coil during the break-in period so that the breaker will not actuate as a result of the bright-flash currents typical of this period. Adjust the resistance to produce an effective breaker action at approximately 6 A (115-V supply). Remove or switch out the shunt resistance after break-in.

7.3 Supply Transformer⁴—Use a supply transformer, T_2 , capable of supplying 1500 V, 60 Hz, rms. A200-VA potential transformer is capable of supplying power for up to three

specimens if desired. Use a transformer with a 20:1 ratio when used with a 115-V primary supply. Choose a transformer that offers an impedance between 600 and 1200 Ω resistance and 200 and 700 Ω reactance. Accomplish this by insertion of inductance L and resistance R_1 in the low-voltage side and resistance R_2 in the high-voltage side.

7.4 Control Transformer—Use a variable-ratio autotransformer, T_1 , to adjust the voltage as required.

7.5 Voltmeter—Use a voltmeter, V , in the primary side to determine the specimen test voltage. Alternatively, use a high-impedance voltmeter for connection in the secondary, in which case take precautions to prevent electric shock to an operator. If a voltmeter is used in the primary, calibrate it against secondary voltage with a secondary load of 10 mA.

7.6 Monitoring Provisions—Use an ac ammeter, A , to monitor specimen current. Use a separate ammeter for each test specimen. Alternatively make provisions to connect an ammeter into each test-specimen circuit. Shunt the ammeter with a normally closed contact, PB , and a capacitance, C , to protect the ammeter from the large intermittent currents that occur during break-in. Connect the capacitance, if used, by a switch, S_A . After the break-in period, open the switch unless the values of the capacitance and ammeter impedances are such as to produce negligible error in current measurement. Use terminals A , B and C , D for oscilloscope monitoring, for current measurement with a voltmeter in combination with a resistor, or for insertion of an undercurrent relay to be used to stop the clock if the scintillation current falls below the specified value.

7.7 Electrodes—Use three copper or brass electrodes $\frac{1}{2}$ by 2 by $\frac{1}{8}$ in. (13 by 51 by 3.2 mm), with corners rounded to a $\frac{1}{8}$ -in. (3.2-mm) radius on the top surface of the specimen and spaced 1 in. (25 mm) apart as shown in Fig. 1. Use a ground plate of copper or brass and of the same size as the test specimen on the bottom surface and mounted on an insulating support inclined 15 deg to the horizontal as shown in Fig. 1. Clamp the electrodes firmly to the test specimen. A suggested arrangement is shown in Fig. 4.

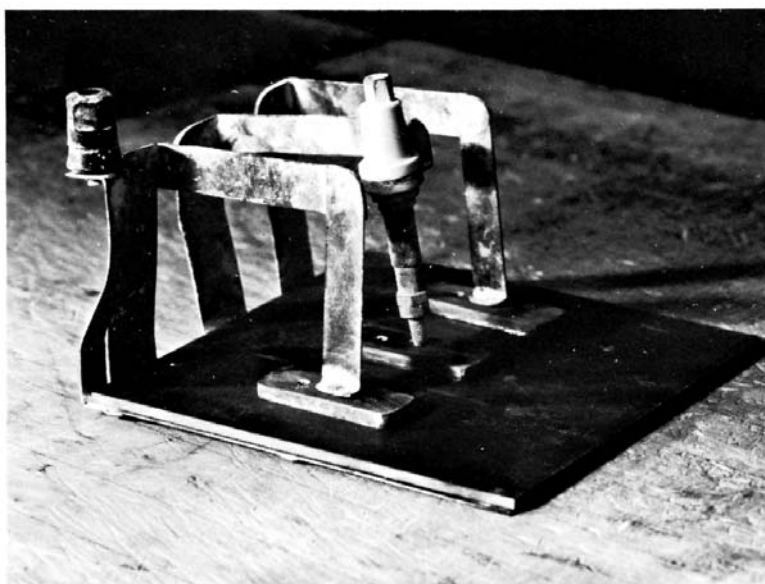


FIG. 4 Clamping Arrangement for Test-Specimen Electrodes

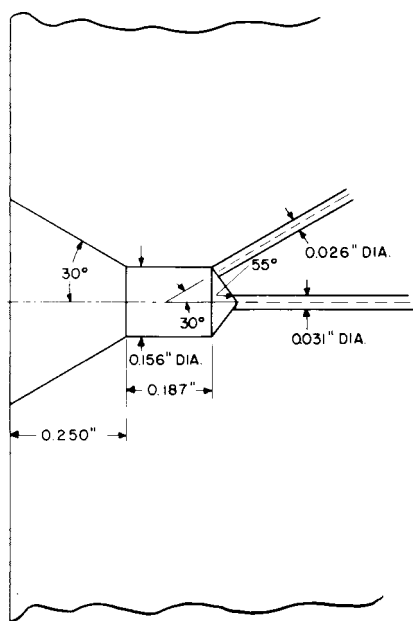
⁴ General Electric Type JE41, Model KAR-3, and Westinghouse Type VS, Style No. 687588, have been found satisfactory for this purpose.

7.8 Test Chamber—Use a cubicle test chamber, Fig. 2, made from plastic or metal. The front wall is made of glass or poly(methyl methacrylate), or contains viewing ports or doors made of these materials. Make the cubicle at least 20 in. (510 mm) high and 28 in. (710 mm) wide. Determine the depth by the number of specimens to be tested. Three specimens require a minimum depth of 18 in. (460 mm). Fit the chamber with means for venting near the bottom of the cubicle, preferably along the end of the chamber where the specimens are located. Limit the venting area to about 20 in.² (130 cm²) to eliminate dependence of test results on the ambient humidity.

7.8.1 Mount one or more fog nozzles (Fig. 5) to obtain the specified uniform moisture deposition on all test specimens. It is suggested that one fog nozzle, mounted approximately 25 in. (635 mm) straight line distance from the nozzle to the center specimen at a height of approximately 14 in. (355 mm) above these specimens, will, with a suitably adjusted deflector, produce the specified conditions for three test specimens in a single cubicle (see Fig. 2). When only one fog nozzle is used in the cubicle, it is recommended that additional air be introduced into the cubicle equal to about double that flowing through a standard fog nozzle connected to an air supply of 5 to 6 psig (34 to 41 kPa).

7.8.2 Connect the fog nozzle assembly,⁵ Fig. 6, to an air and water supply. Provide means to adjust the air supply to 5 to 6 psig (0.035-0.04 MPa). Supply the water from a reservoir mounted below the nozzle so that the water level is approximately 5 in. (125 mm) below the nozzle. Use a needle valve in the water line to the nozzle to control the rate of fog deposition.

⁵ A suitable fog nozzle is a Lucite atomizer, Model 145-718 manufactured by Industrial Filter and Pump Manufacturing Co., 5916 Ogden Ave., Chicago, IL 60650.(708-656-7800)



Metric Equivalents					
in.	0.026	0.031	0.156	0.187	4.75
mm	0.66	0.79	3.96	4.75	6.35

FIG. 5 Orifices of Fog Nozzle

To ensure uninterrupted flow of the water to the nozzle, filter the water to remove the dissolved air in the water.

8. Artificial Contaminant

8.1 Use synthetic dust of the following composition:

Material	Parts by Weight
Fling (SiO ₂ floated), ^A 240-mesh	85
Clay, 325-mesh ^B	9
Salt (NaCl), technical grade	3
Paper, filter pulp ^C	3

^A Fisher Scientific Co. Catalog No. S153-3 (SPD S-S3) is satisfactory for this purpose.

^B R. E. Carroll, Inc., Trenton, NJ (1-800-257-9365) Suwanee Clay (325 mesh) is satisfactory for this purpose.

^C International Paper Co., 2 Manhattenville Rd. (901-419-7307) Paper filter pulp is satisfactory for this purpose.

8.2 Mix the dust components in a ball mill with approximately 1-in. (25-mm) diameter flint pebbles to the consistency of a fine talcum. Milling for 72 h is usually sufficient.

8.3 Dispense the dust from an 8-oz. (265-cm³) wide-mouth bottle covered with 40-mesh screen. A few pebbles or marbles approximately ½ in. (13 mm) in diameter will help prevent screen clogging and keep the dust mixed.

8.4 Keep the dust dry prior to dispensing as well as in storage. The dust does not deteriorate upon aging if kept dry.

9. Sampling

9.1 Refer to applicable material specification for sampling instructions.

10. Test Specimens

10.1 Prepare a test specimen between 5 by 5 in. (127 by 127 mm) and 6 by 6 in. (152 by 152 mm) and of the thickness specified.

10.2 The standard specimen thickness is 0.0625 ± 0.005 in. (1.6 ± 0.1 mm). Always use this thickness when it is desired to determine the erosion resistance of tracking-resistant materials.

10.3 The specimen is permitted to be up to ¼ in. (6-mm) thick when it is desired to determine the tracking resistance of materials that are not tracking-susceptible.

NOTE 7—It is possible that some specimens will not track even when using a ¼-in. thickness but will potentially fail by erosion. In this event, report the tracking resistance as greater than the time required to produce erosion failure. Report the erosion resistance as the time to erosion failure of the standard specimen (0.0625 in., 1.6 mm).

11. Calibration

11.1 Periodically perform control tests on reference materials to demonstrate that the test equipment and procedure are in conformity with established standards. The following reference materials are recommended:

11.1.1 Polystyrene, failure by tracking in less than 1.5 h.

11.1.2 Melamine glass, Grade G-5 of Specification D709, minimum thickness of 0.125 in. (3.2 mm), failure by tracking 1.5 to 5 h.

11.1.3 Poly(methyl methacrylate), 0.0625 in. (1.6 mm) thick, failure by erosion 70 ± 30 h.

NOTE 8—In testing materials that do not fail by tracking in less than 5 h, it would be desirable to use a test procedure that is more severe than that

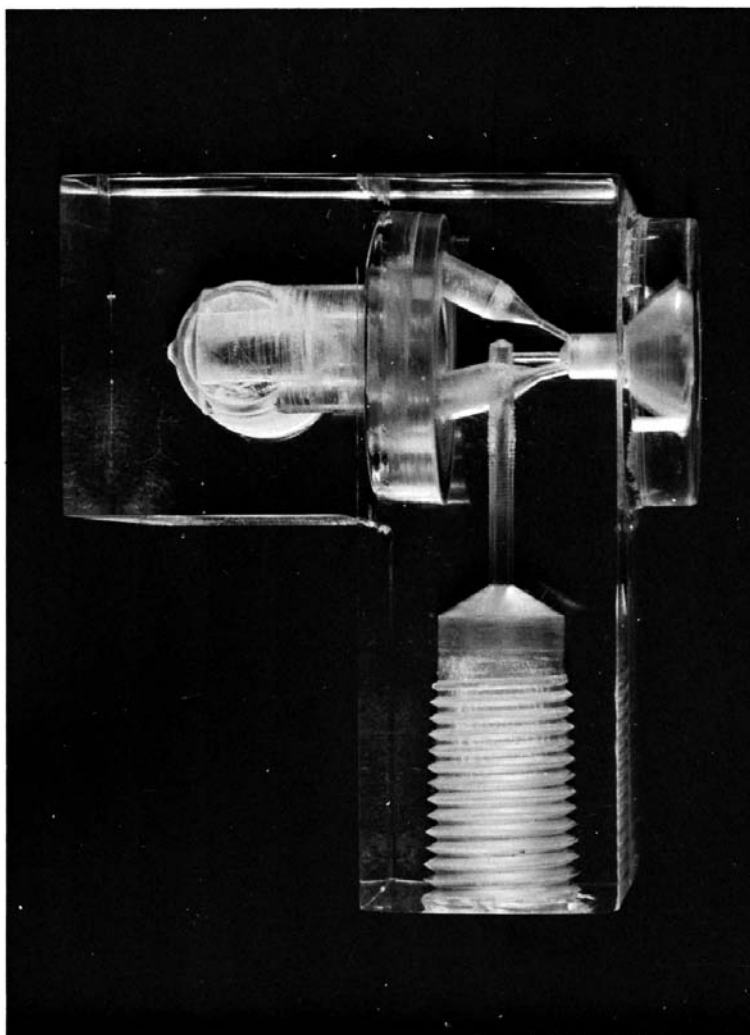


FIG. 6 Fog Nozzle Assembly

described herein. However, until the changes in test-procedure details that are necessary to achieve greater severity can be specified and demonstrated by tests in several laboratories, the calibration figures stated above are to be taken as those obtainable with the procedure as now written.

12. Procedure

12.1 Mount the specimen together with the upper electrodes on the ground plate and place on the inclined insulating support.

12.2 Coat the specimen with the synthetic dust to a depth of 0.020 to 0.025 in. (0.5 to 0.6 mm) and place in the cubicle, or place in the cubicle first and then coat the specimen. Completely remove approximately 0.031 in. (0.8 mm) of dust from around the perimeter of the high-voltage electrode using a wire or tool with an approximate diameter 0.025 in. (0.6 mm).

12.3 Apply air pressure and water to the fog nozzle to produce a fog-deposition rate of 7 to 9 mg/in.²/min (0.01 to 0.014 mg/mm²/min) on the surfaces of the specimens. Determine the valve setting and deflector position necessary to produce the uniform specified deposition rate by previous experimentation, using water pans mounted on the inclined insulating supports.

12.4 Wait 5 min after the start of fog application, then apply 500 V to the specimens and start the timer. Observe the specimens to determine the presence of scintillation around the high-voltage electrode. Scintillation consists of needlelike arcs up to 0.125 in. (3.2 mm) long which occur on the specimen surface. Scintillation must be present. If scintillation does not occur, check for the correct water rate and dust weight.

12.5 After scintillation is observed, raise the voltage either slowly or in steps until 1500 V is applied to the specimen. If bright arc flashes occur as the voltage is increased, lower the voltage a little while the specimen breaks in at that voltage setting. Resume increasing the voltage until 1500 V is reached. Connect the timer when the applied voltage is 1000 or more and the scintillation current is 4 mA or more.

NOTE 9—During the break-in period, it is possible that the fog-deposition rate will have to be lowered to 2 to 5 mg/in.² min (0.003 to 0.008 mg/mm²/min) in order to avoid excessive wetting of the test specimens.

12.6 If the current is not between 4 and 15 mA after reaching 1500 V, remove the specimen and repeat the procedure.

NOTE 10—If, after repeated trial, it is not possible to obtain scintillation at the specified conditions of voltage, current, and water-deposition rate, it is likely that the ac resistivity of the water supply is too high. The ac resistivity of the water needs to be between 2000 and 5000 Ω ·cm. It is potentially necessary to add NaCl continuously to the water supply to maintain sufficient water conductivity.

12.7 Failure (Note 11) is indicated when the circuit breaker trips (after break-in) at the 2 or 3-A setting. If, before failure, the scintillation current falls substantially below 4 mA for a protracted period ($\frac{1}{2}$ h or more), stop the test. Wash, but do not scrub, the remaining dust off the specimen, re-dust, and repeat the procedure. Do this after each 100 h of test, if not required sooner.

NOTE 11—It is possible that the circuit breaker will trip from causes other than failure; for example, malfunction or excessive moisture on the specimen. Therefore, inspect the specimen always for evidence of tracking or erosion before recording the failure time.

13. Report

13.1 Report the following information:

13.1.1 Description of the material tested,

13.1.2 Thickness of specimens,

13.1.3 Time to failure for each specimen tested,

13.1.4 Type of failure—tracking or erosion. If complete tracking failure is not obtained, note the extent of tracking and carbonization, and

13.1.5 AC resistivity in ohm-centimeters of the supply water (or of the reservoir water, if salt is added).

14. Precision and Bias

14.1 Experience indicates that the test result variance is large. The standard deviation, s , for tests on a given material in a given laboratory is nearly 40 % of the mean. (See Note 5 and Note 6.) Additional control of some of the test variables as described herein is likely to reduce the variance.

15. Keywords

15.1 electrical insulation; erosion resistant insulation; resistance; tracking; wet tracking

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