



Standard Practice for Specimen Preparation and Mounting of Textile, Paper or Polymeric (Including Vinyl) Wall or Ceiling Coverings to Assess Surface Burning Characteristics¹

This standard is issued under the fixed designation E2404; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

1. Scope

1.1 This practice describes procedures for specimen preparation and mounting when testing textile, paper or polymeric (including vinyl and expanded vinyl) wall or ceiling covering materials to assess flame spread and smoke development as surface burning characteristics using Test Method E84.

1.2 Testing is conducted with Test Method E84.

1.3 This practice does not provide pass/fail criteria that can be used as a regulatory tool.

1.4 Use the values stated in inch-pound units as the standard, in referee decisions. The values in the SI system of units are given in parentheses, for information only; see [IEEE/ASTM SI-10](#) for further details.

1.5 This fire standard cannot be used to provide quantitative measures.

1.6 Fire testing of products and materials is inherently hazardous, and adequate safeguards for personnel and property shall be employed in conducting these tests. Fire testing involves hazardous materials, operations, and equipment. This standard gives instructions on specimen preparation and mounting, but the fire-test-response method is given in Test Method E84. See also Section 10.

1.7 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.*

1.8 The text of this standard references notes and footnotes which provide explanatory material. These notes and footnotes shall not be considered requirements of the standard.

2. Referenced Documents

2.1 *ASTM Standards:*²

[C1186](#) Specification for Flat Fiber-Cement Sheets

[C1396/C1396M](#) Specification for Gypsum Board

[E84](#) Test Method for Surface Burning Characteristics of Building Materials

[E136](#) Test Method for Behavior of Materials in a Vertical Tube Furnace at 750°C

[E176](#) Terminology of Fire Standards

[E2573](#) Practice for Specimen Preparation and Mounting of Site-Fabricated Stretch Systems to Assess Surface Burning Characteristics

[IEEE/ASTM SI-10](#) International System of Units (SI): The Modern Metric System

2.2 *CSA Standard:*³

[CSA O121](#) Douglas Fir Plywood

2.3 *NIST Standard:*⁴

[Voluntary Product Standard PS 1-07](#) Structural Plywood

3. Terminology

3.1 *Definitions*—For definitions of terms used in this practice refer to the terminology contained in Terminology E176.

3.2 *Definitions of Terms Specific to This Standard:*

3.2.1 *expanded vinyl wall or ceiling covering, n*—a wall or ceiling covering consisting of a woven textile backing, an expanded vinyl base coat layer (which is a homogeneous vinyl layer that contains a blowing agent), and a nonexpanded vinyl skin coat.

3.2.2 *paper wall or ceiling covering, n*—a wall or ceiling covering with a top layer consisting of paper or an alternative cellulosic-based material, but not consisting of a wood product.

¹ This practice is under the jurisdiction of ASTM Committee E05 on Fire Standards and is the direct responsibility of Subcommittee E05.22 on Surface Burning.

Current edition approved Aug. 1, 2010. Published September 2010. Originally approved in 2005. Last previous edition approved in 2009 as E2404-09. DOI: 10.1520/E2404-10.

² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

³ Available from Canadian Standards Association (CSA), 178 Rexdale Blvd., Toronto, ON Canada M9W 1R3.

⁴ Available from National Institute of Standards and Technology (NIST), 100 Bureau Dr., Gaithersburg, MD 20899-3460.

3.2.3 *polymeric wall or ceiling covering, n*—a wall or ceiling covering with a top layer consisting of polymeric-based material.

3.2.4 *self-supporting specimen, n*—a specimen that remains in place by its own structural characteristics both before and during the fire test.

3.2.5 *site-fabricated stretch system, n*—a system, fabricated on site and intended for acoustical, tackable or aesthetic purposes, that is comprised of three elements: (a) a frame (constructed of plastic, wood, metal, or other material) used to hold fabric in place, (b) a core material (infill, with the correct properties for the application), and (c) an outside layer, comprised of a textile, fabric or vinyl, that is stretched taut and held in place by tension or mechanical fasteners via the frame.

3.2.6 *textile, n*—originally a woven fabric, now generally applied to (1) staple fibers and filaments suitable for conversion to or use as yarns or for the preparation of nonwoven fabrics, (2) yarns made from natural or manufactured fibers, and (3) fabrics made from fibers as defined in (1) and (2) and from yarns.

3.2.7 *vinyl wall or ceiling covering, n*—a wall or ceiling covering produced by applying a poly(vinyl chloride) (PVC, vinyl) based coating, or laminating a preformed vinyl film, onto a woven or nonwoven fabric substrate or paper.

3.2.8 *wall or ceiling covering, n*—a textile-, paper- or polymeric (including vinyl) based product designed to be attached to a wall or ceiling surface for decorative or acoustical purposes.

3.2.8.1 *Discussion*—Wall or ceiling coverings with ink or topcoat layers added as part of the manufacturing process are included in this definition.

3.2.9 *wall or ceiling covering system, n*—an assembly of a textile wall or ceiling covering, a paper wall or ceiling covering or a polymeric (including vinyl) wall or ceiling covering, adhesive (if used), and substrate (if it is part of the assembly) used as a wall or ceiling treatment for decorative or acoustical purposes.

3.2.9.1 *Discussion*—The wall or ceiling covering material is usually intended to be directly attached to a substrate, via adhesives or mechanical fasteners. In some cases the wall or ceiling covering system will be supported by a frame system some distance away from the wall or ceiling covering material.

4. Summary of Practice

4.1 This practice describes procedures for specimen preparation and mounting when testing textile, paper or polymeric (including vinyl and expanded vinyl) wall or ceiling coverings to assess flame spread and smoke development as surface burning characteristics using Test Method E84.

5. Significance and Use

5.1 Textile, paper and polymeric (including vinyl and expanded vinyl) wall or ceiling coverings and wall or ceiling covering systems used as interior finish are often evaluated with Test Method E84 to comply with building or life safety code requirements. This practice describes specimen preparation and mounting procedures for such materials and systems.

5.2 This practice is not applicable to the following materials:

5.2.1 Wall or ceiling coverings with exposed wood surfaces, and

5.2.2 Any wall or ceiling covering system where the top layer is not a textile material, a paper-based material, a polymeric material or a vinyl material.

6. Conditioning

6.1 The test specimens shall be conditioned as described in the section on specimen conditioning in Test Method E84.

7. Test Specimens

7.1 The test specimen sizes shall comply with those described in the test specimen section of Test Method E84. The test specimens shall be butted against the vent end of the fire test chamber and shall consist of a continuous, unbroken length, or of sections joined end-to-end. The test specimens shall have a width of 20 to 24 in. (510 to 610 mm), a length of 24 ft + 12 in. – 6 in. (7.32 m + 305 mm – 152 mm) and a maximum thickness of 4 in. (101 mm).

7.2 The wall covering system test specimens shall be prepared as described in Section 8.

8. Test Specimen Preparation

8.1 Whenever a wall or ceiling covering system uses an adhesive to attach a wall or ceiling covering material, the adhesive specified by the manufacturer shall be used for construction of the test specimen in accordance with the wall or ceiling covering manufacturer application instructions.

8.1.1 If the wall or ceiling covering system is a factory-produced wall panel, the adhesive shall be the same one used in the manufacture of the factory-produced wall or ceiling panel.

8.2 *Wall or Ceiling Coverings Intended to be Applied Directly to a Noncombustible Wall or Ceiling Surface*—If the wall or ceiling coverings are intended to be applied directly to a noncombustible wall or ceiling surface, the specimens shall consist of the wall or ceiling covering mounted on a ¼ in. (6.3 mm) thick fiber-cement board, complying with Specification C1186 (Grade II) and passing Test Method E136, as described in the Annex on Cement Board Requirements of Test Method E84. Mount the specimens on the ledges of the Test Method E84 furnace without using additional means of support.

8.3 *Wall or Ceiling Coverings Intended to be Applied over Gypsum Board*—If the wall or ceiling coverings are intended to be applied over gypsum board, the specimens shall consist of the wall or ceiling covering mounted on a 5⁄8 in. (15.9 mm) thick Type X gypsum board, complying with Specification C1396/C1396M. The gypsum board shall not be required to be mounted on studs. Mount the specimens on the ledges of the Test Method E84 furnace without using additional means of support.

8.3.1 Whenever a wall or ceiling covering has been tested using the test specimen described in 8.3 (over gypsum board), it shall not be required to be additionally tested mounted on a fiber-cement board.

8.4 *Wall or Ceiling Coverings Intended to be Applied over a Wood Substrate*—If the wall or ceiling coverings are intended to be applied over a wood substrate, the specimens shall consist

of the wall or ceiling covering mounted on untreated plywood, with a face veneer of Douglas fir. The plywood shall have the same thickness as the wood substrate used in field practice, and shall comply with NIST **Voluntary Product Standard PS 1-07**, Structural Plywood. The plywood shall carry a grade stamp indicating that the plywood has been graded PS 1-07 A-B and is for exterior exposure. The plywood shall contain a grade stamp issued by a quality control agency. Alternatively, the plywood shall be permitted to be stamped as conforming to CSA Standard O121 (Douglas fir plywood). Mount the specimens on the ledges of the Test Method **E84** furnace without using an additional means of support.

8.5 Wall or Ceiling Coverings Intended to be Applied over Substrates other than Wood, Gypsum Board or Noncombustible Surfaces—If the wall or ceiling coverings are intended to be applied over substrates other than wood, gypsum board or noncombustible surfaces, the specimens shall consist of the wall or ceiling covering mounted on the substrate to be used in field practice. Mount the specimens on the ledges of the Test Method **E84** furnace without using an additional means of support.

8.6 Wall or Ceiling Coverings Not Intended to be Adhered Directly to a Wall or Ceiling Surface, but Intended to be Otherwise Supported by Framing or a Track System—The specimens shall be prepared in accordance with the requirements of Practice **E2573**, in the same way that specimens of site-fabricated stretch systems are prepared.

9. Testing of Specimens

9.1 All testing shall be conducted using the methodology described in Test Method **E84**.

10. Operator Safety

10.1 The primary concerns for operator safety are associated with the fire-test-response procedure, Test Method **E84**, and not with the specimen preparation procedure. Safety recommendations are included in Test Method **E84**.

11. Report

11.1 Report a detailed description of the system being tested.

11.2 Report a detailed description of the specimen preparation method used, including the adhesive, if used, and its application rate, per Section 8.

11.3 Report all the information required in the reporting section of Test Method **E84**, including observations, graphical results and the values of the flame spread index and of the smoke developed index in each test.

12. Keywords

12.1 fire; fire test; flame spread; paper ceiling coverings; paper wall coverings; smoke developed; Steiner tunnel; textile ceiling coverings; textile wall coverings; vinyl ceiling coverings; vinyl wall coverings

APPENDIX

X1. Grade Stamping Agencies

X1.1 APA—The Engineered Wood Association⁵ and TECO⁶

are quality control agencies that can issue grade stamps for PS 1-07 plywood.

⁵ Information available from APA The Engineered Wood Association, 7011 South 19th, Tacoma, WA, 98466.

⁶ Information available from TECO, 5650 Terra Court, Sun Prairie, WI, 53590.

ASTM International takes no position respecting the validity of any patent rights asserted in connection with any item mentioned in this standard. Users of this standard are expressly advised that determination of the validity of any such patent rights, and the risk of infringement of such rights, are entirely their own responsibility.

This standard is subject to revision at any time by the responsible technical committee and must be reviewed every five years and if not revised, either reapproved or withdrawn. Your comments are invited either for revision of this standard or for additional standards and should be addressed to ASTM International Headquarters. Your comments will receive careful consideration at a meeting of the responsible technical committee, which you may attend. If you feel that your comments have not received a fair hearing you should make your views known to the ASTM Committee on Standards, at the address shown below.

This standard is copyrighted by ASTM International, 100 Barr Harbor Drive, PO Box C700, West Conshohocken, PA 19428-2959, United States. Individual reprints (single or multiple copies) of this standard may be obtained by contacting ASTM at the above address or at 610-832-9585 (phone), 610-832-9555 (fax), or service@astm.org (e-mail); or through the ASTM website (www.astm.org). Permission rights to photocopy the standard may also be secured from the ASTM website (www.astm.org/COPYRIGHT/).