

instruction sheet

NF EN 847-1/IN1**November 2007**Classification index: **E 73-521-1/IN1****ICS : 79.120.20**

Instruction sheet for the consolidation
of the standard NF EN 847-1 dated September 2005
and its amendments A1

Tools for woodworking

Safety requirements

Part 1: Milling tools, circular saw blades

Outils pour le travail du bois — Exigences de sécurité —
Partie 1 : Outils de fraisage, lames de scies circulaires

Maschinen-Werkzeuge für Holzbearbeitung — Sicherheitstechnische Anforderungen —
Teil 1: Fräs- und Hobelwerkzeuge, Kreissägeblätter

Disclaimer

The present document reflects the text of an amendment to a European Standard, showing the changes made to the original standard. The combined reading of the amendment and the original standard is not guaranteed to reflect the standard as modified by such amendment. Only the consolidated standard, as made available by AFNOR, reflects the new version of the standard as modified by the amendment.

AFNOR does not assume any liability or responsibility for the accuracy, correctness or completeness of this document or of any consolidation of this document into the original standard, other than the official consolidated standard as made available by AFNOR.



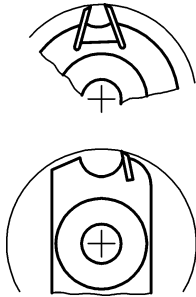
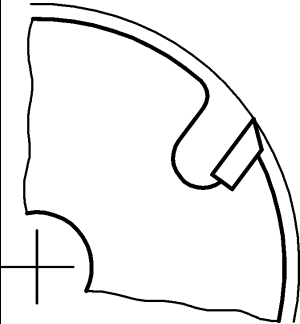
1 Modification to the Foreword

Delete the third paragraph of the original Foreword.

2 Modification to Table 4 in 6.2.1.2

Replace Table 4 with the following:

"

		Maximum basic number of teeth $Z_{\max}$	
		Not round form	Round form
			
c_r, c_a	1,1 mm	2 ^a	4 ^b
	2,0 mm	not allowed	4
	3,0 mm	not allowed	3
^a Exceptions for groove and rebate cutters: $b_1 \leq 15 \text{ mm}$ $Z_{\max} = 8$. ^b Exceptions for grooving and rebating tools: $b_1 \leq 10 \text{ mm}$ $Z_{\max} = 12$ $10 \text{ mm} < b_1 \leq 50 \text{ mm}$ $Z_{\max} = 8$.			

"