

B.G.A.S. PAINTING INSPECTION

SURFACE PREPARATION

DRY ABRASIVE BLASTING

ABRASIVES

***COPPER SLAG.
EXPENDABLE. USE
ONCE ONLY, IT
SHATTERS ON
IMPACT. IT IS
NON METALLIC***



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SURFACE PREPARATION

DRY ABRASIVE BLASTING, ABRASIVES

CONTAMINATED

***COPPER SLAG.
MUST NOT BE RE-
USED.***



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SURFACE PREPARATION

DRY ABRASIVE BLASTING, ABRASIVES

***GARNET. MINERAL,
CAN BE EXPENDABLE
OR CAN BE RE-
CYCLED , AS
DESIRED. MUST BE
CLEANSED BEFORE
RE-USE***



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SURFACE PREPARATION

DRY ABRASIVE BLASTING ABRASIVES

METALLIC GRIT.

MUST BE RECYCLED

***FOR ECONOMIC
REASONS. NOT
USED FOR SITE
WORK MUST BE
CLEANSED BEFORE
RE-USE***



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DRY ABRASIVE BLASTING ABRASIVES

***METALLIC SHOT
USED IN
ENCLOSED
SYSTEMS, NEEDS
TO BE CLEANSED
BEFORE RE-USE.
GRADUALLY
WEARS DOWN
CYCLE BY CYCLE.***



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DRY ABRASIVE BLASTING ABRASIVES

*METALLIC GRIT AND
SHOT MIXED. RATIO
DEPENDS ON SPEC. AS
DOES THE PARTICLE
SIZES. USED IN
ENCLOSED SYSTEMS.
GRIT CUTS THE
PROFILE, SHOT
CONTROLS THE
PEAKS*



B.G.A.S PAINTING INSPECTION

RUST GRADES



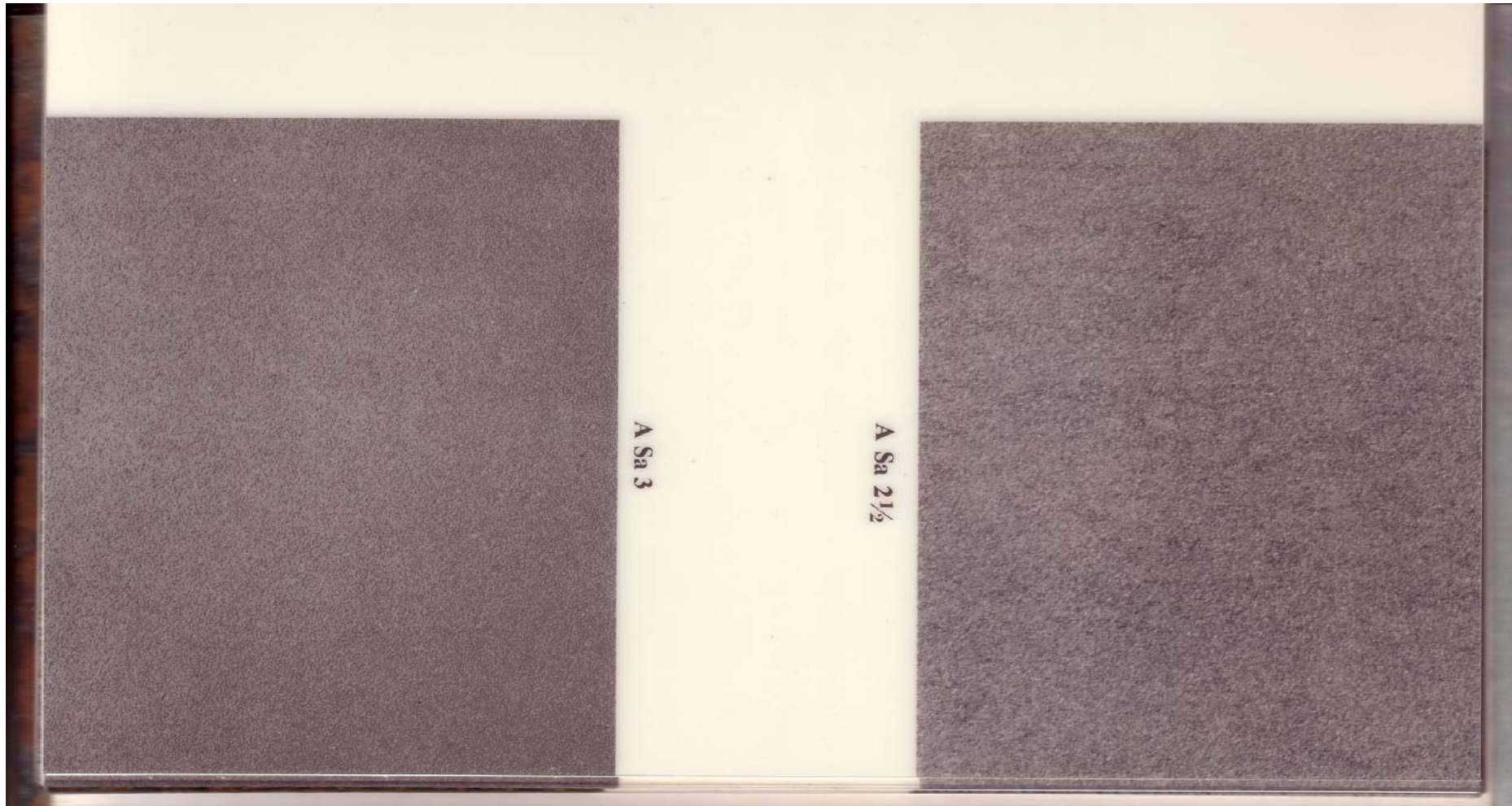
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RUST GRADES



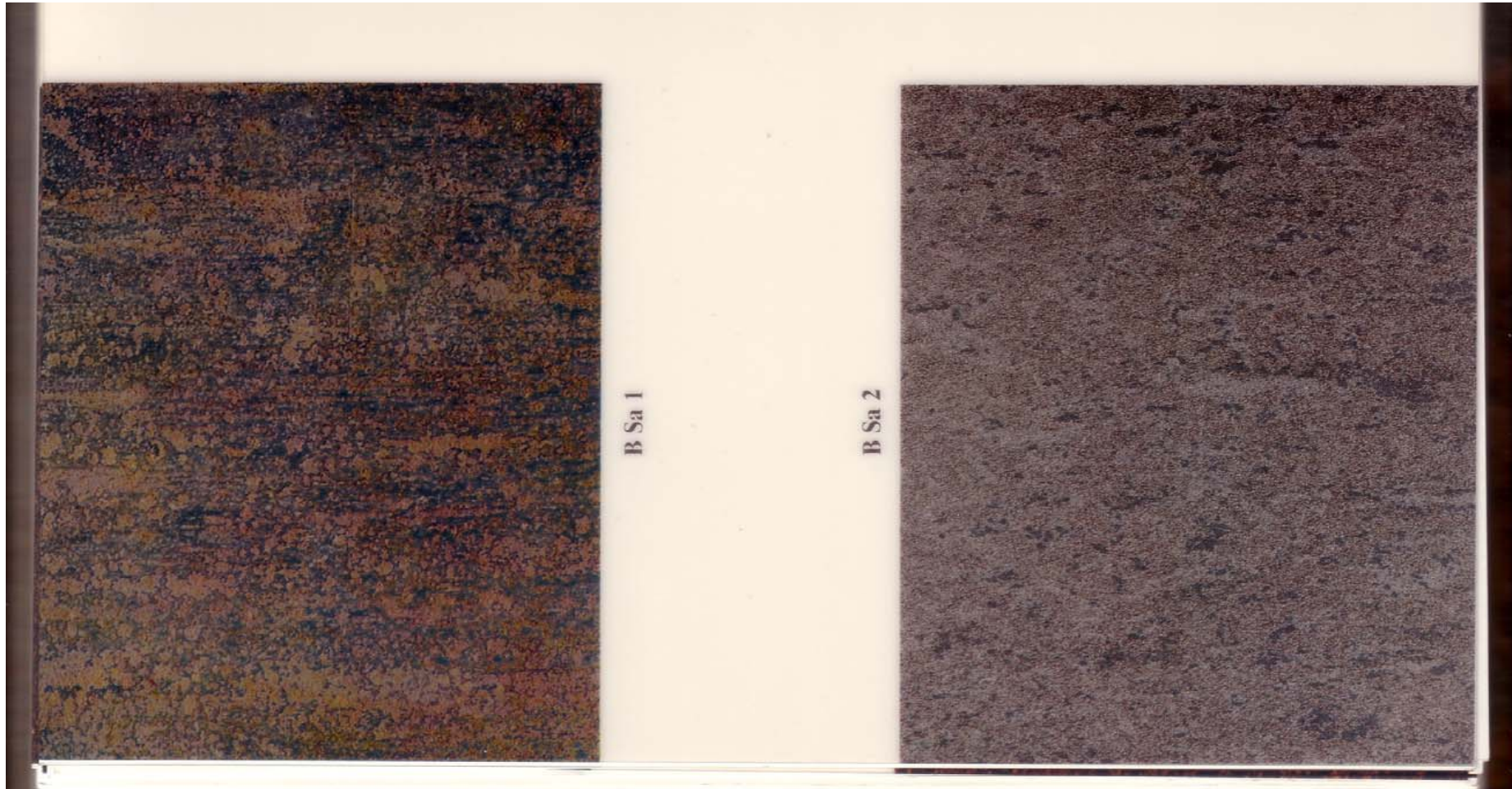
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BLASTING GRADES A Sa 2.5 and Sa 3



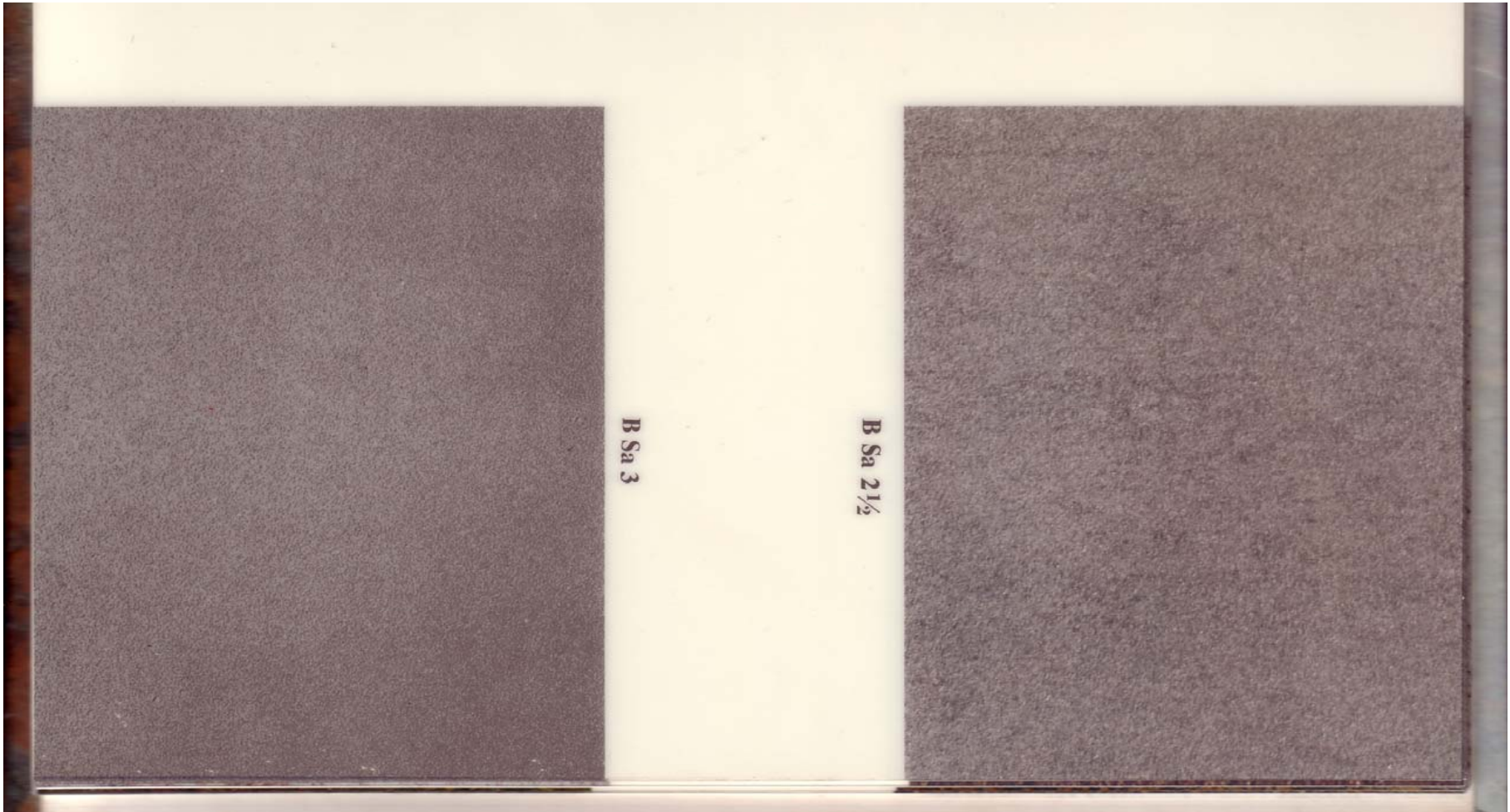
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BLASTING GRADES B Sa 1 and Sa 2



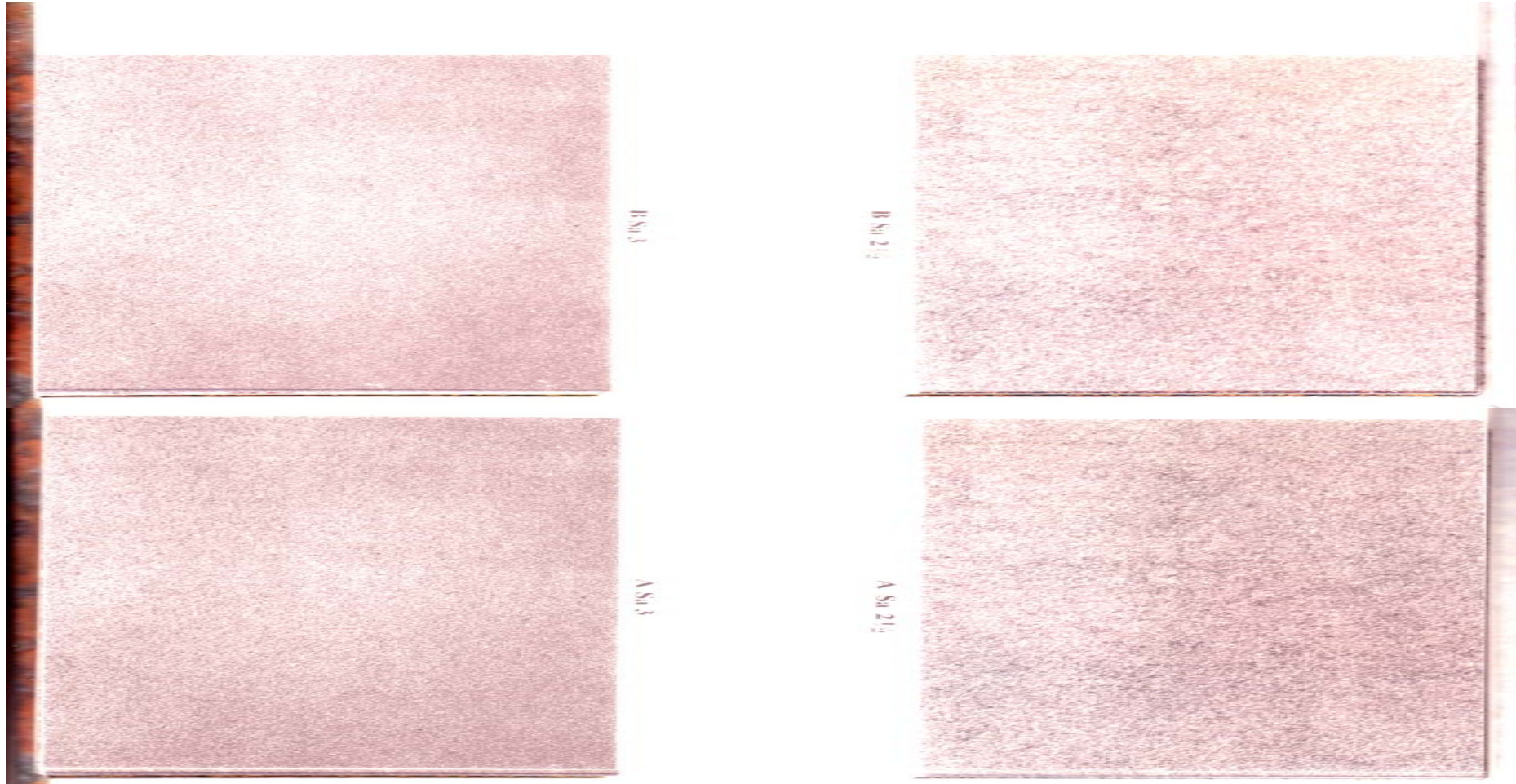
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BLASTING GRADES B Sa 2.5 and Sa 3



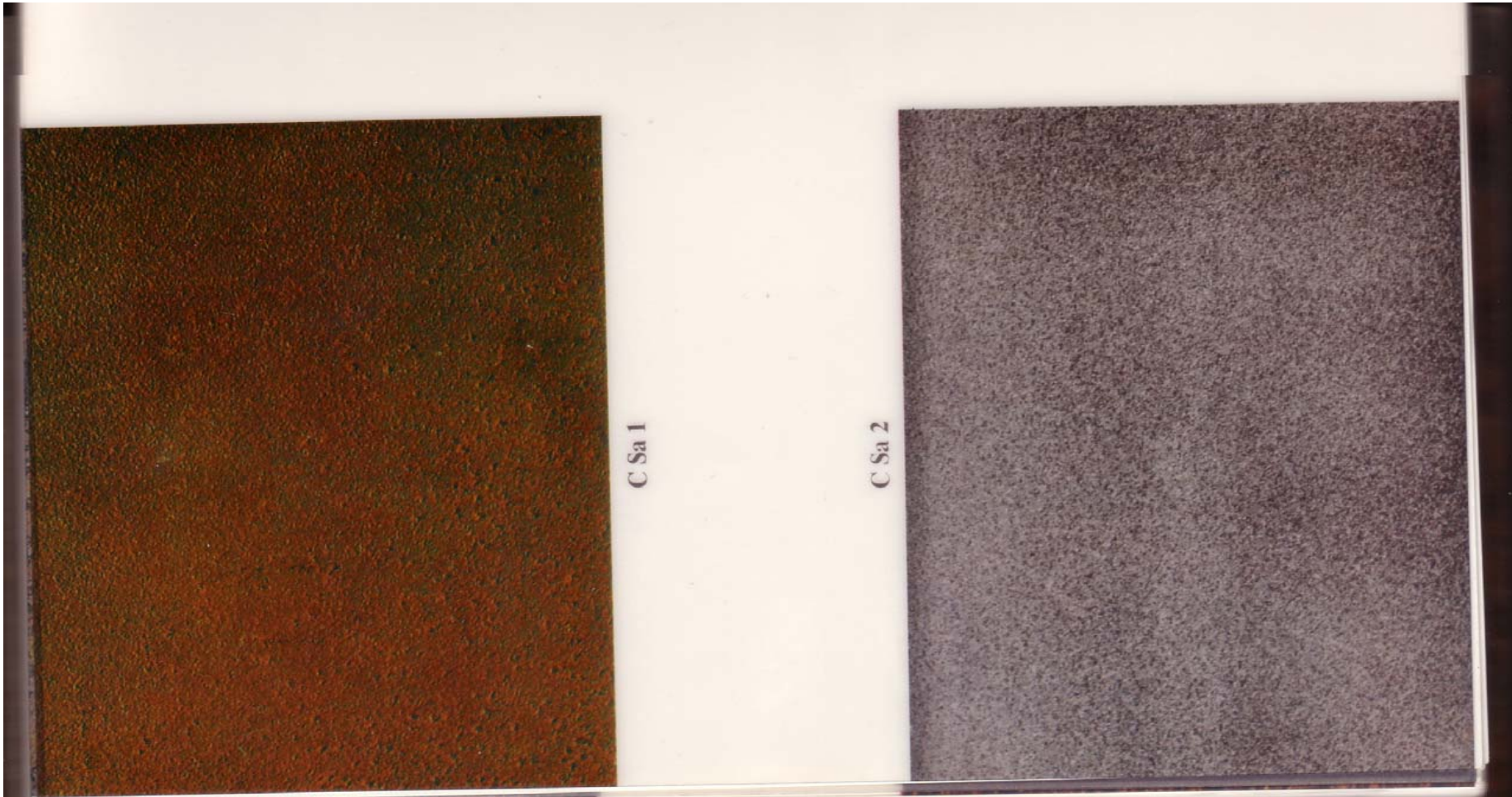
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BLASTING GRADES, COMPARISONS



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BLASTING GRADES C Sa 1 and Sa 2



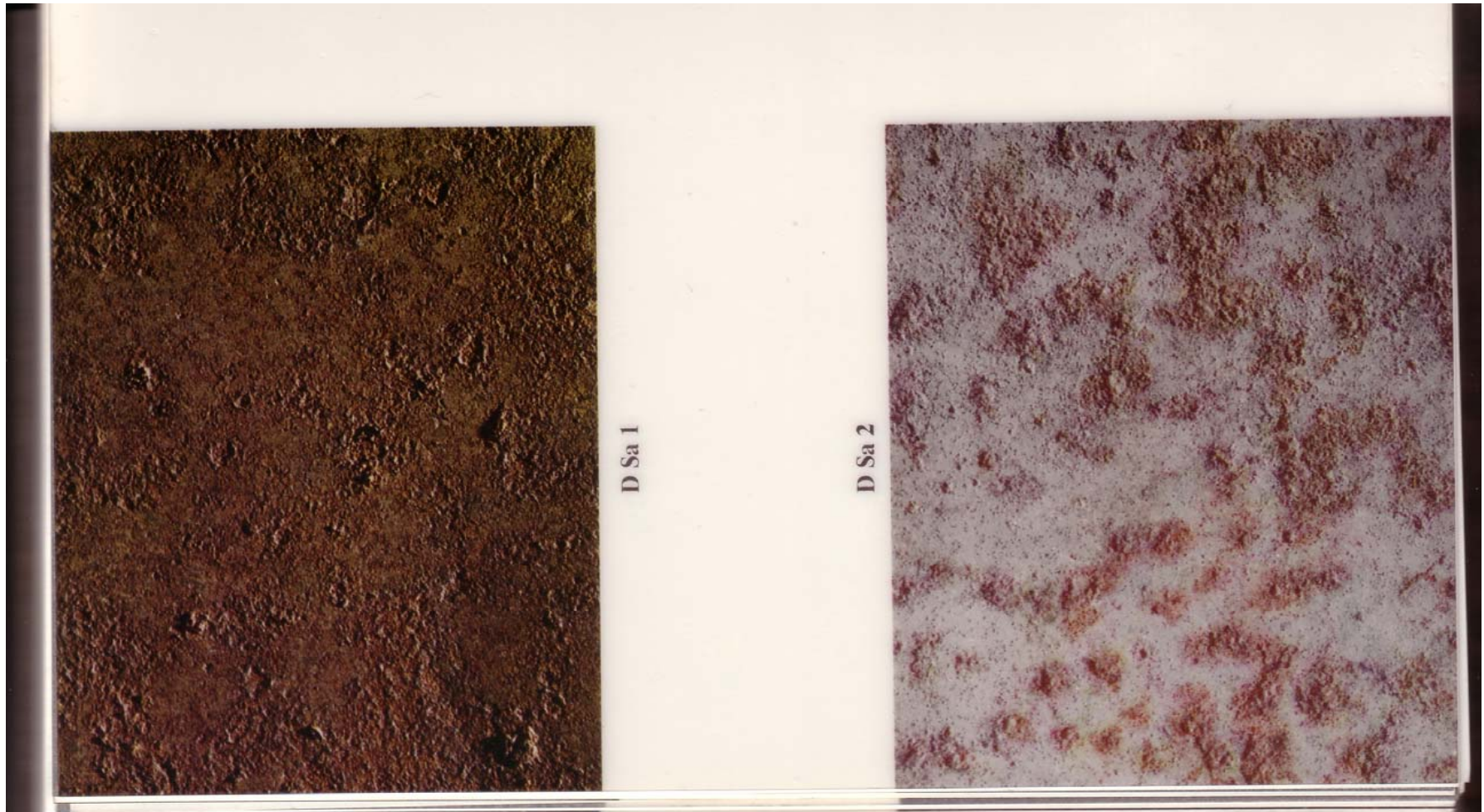
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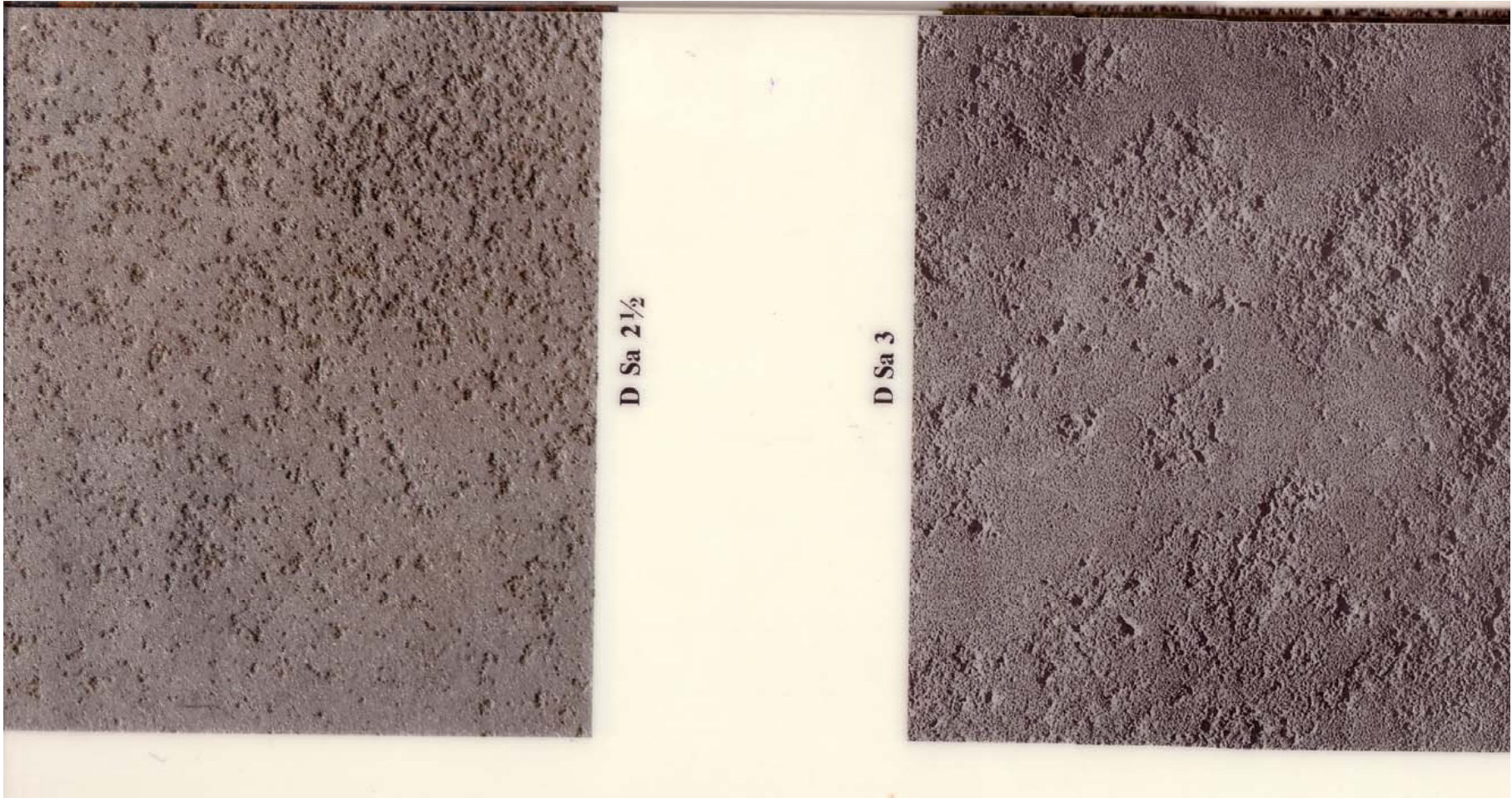
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BLASTING GRADES D Sa 1 and Sa 2



B.G.A.S. PAINTING INSPECTION

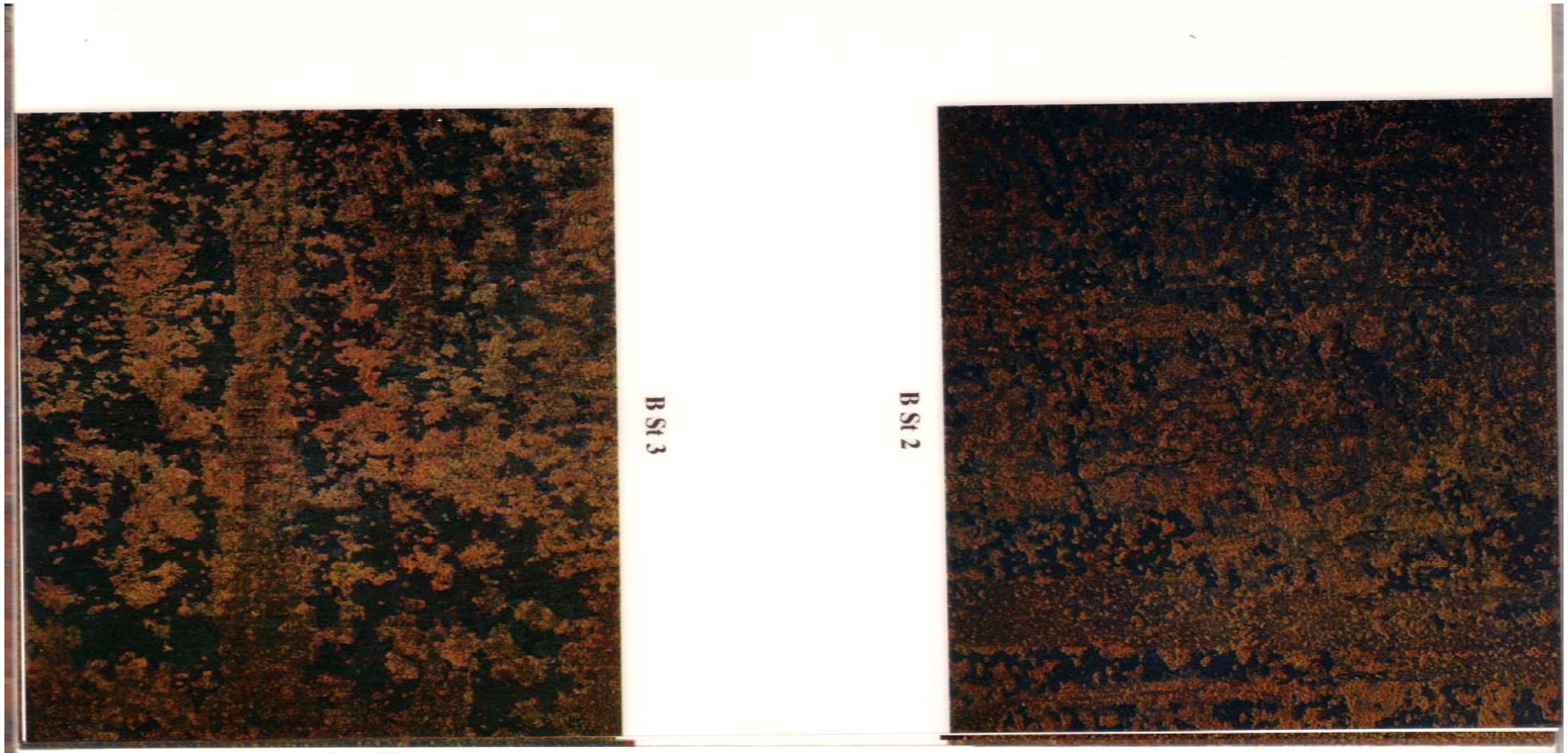
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SURFACE PREPARATION

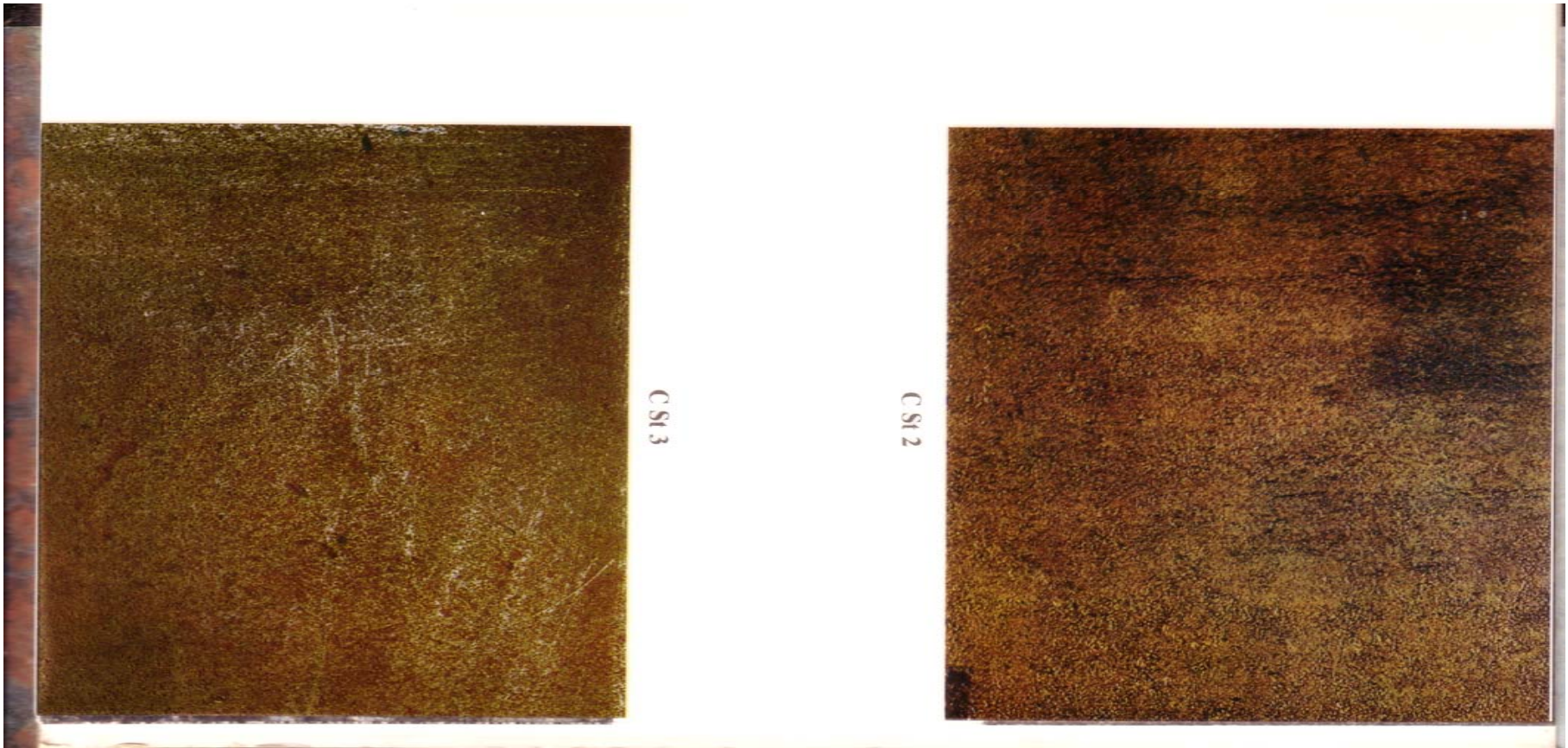
HAND AND POWER TOOL CLEANING B St 2 and St 3



B.G.A.S. PAINTING INSPECTION

SURFACE PREPARATION

HAND AND POWER TOOL CLEANING C St 2 and St 3



B.G.A.S. PAINTING INSPECTION

SURFACE PREPARATION

HAND AND POWER TOOL CLEANING D St 2 and St 3



D St 3



D St 2

B.G.A.S. PAINTING INSPECTION

SURFACE PREPARATION FLAME CLEANING

