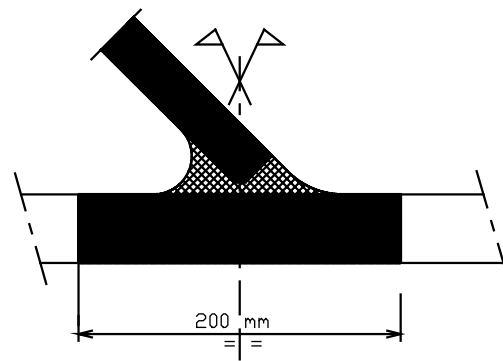
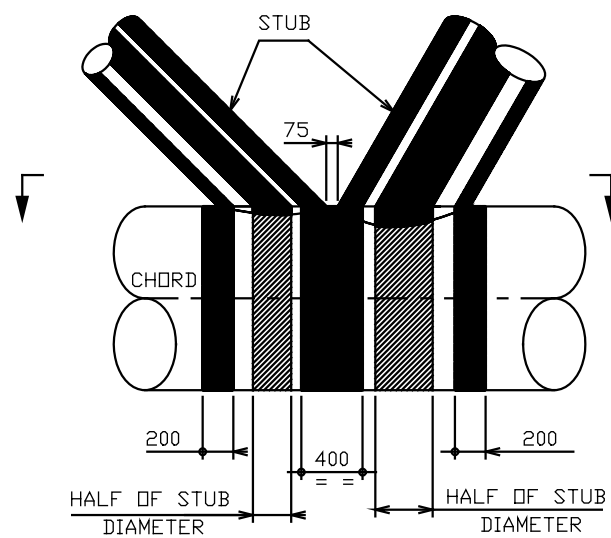
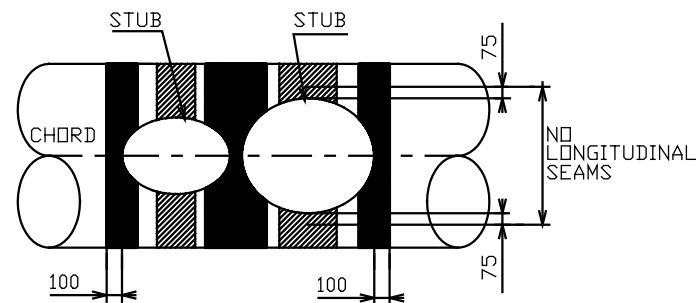


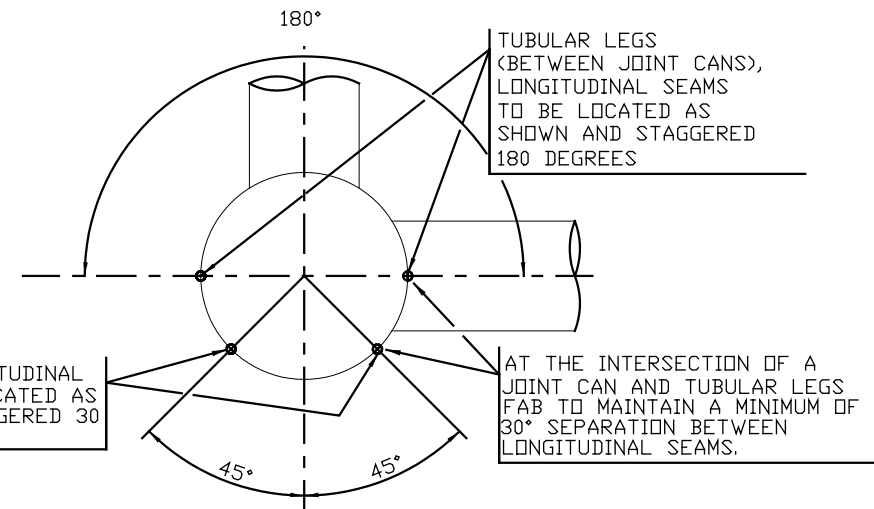


TYPICAL DETAIL AT STUB INTERSECTIONS

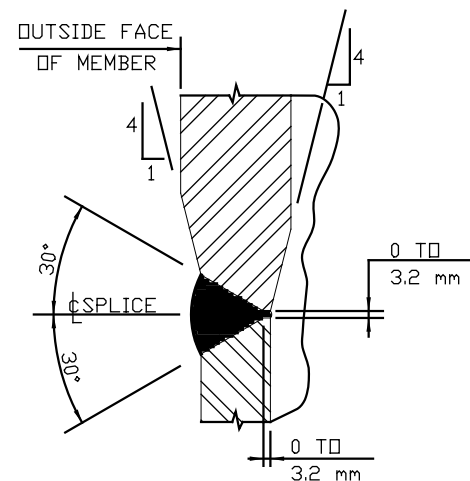


PROHIBITED AREAS FOR STUB LONGITUDINAL SEAMS AND BARREL CIRCUMFERENTIAL SEAMS

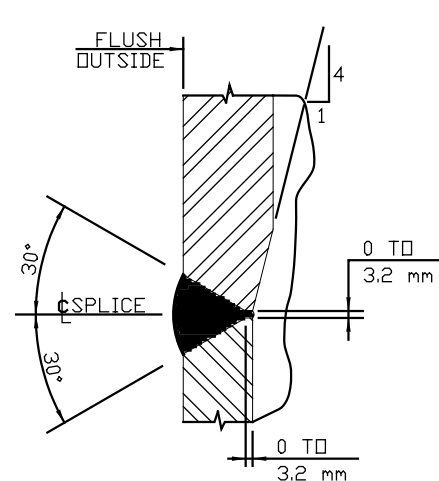
- PROHIBITED AREAS FOR ALL NODES
- ▨ PROHIBITED WHEN SPECIFIED ON DRAWINGS



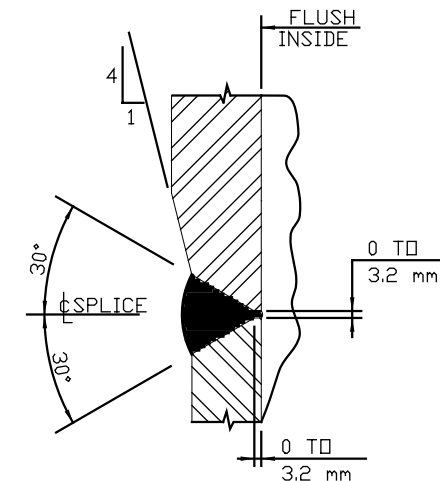
LONGITUDINAL WELD SEAM LOCATION DETAIL
LEGS



DETAIL 1

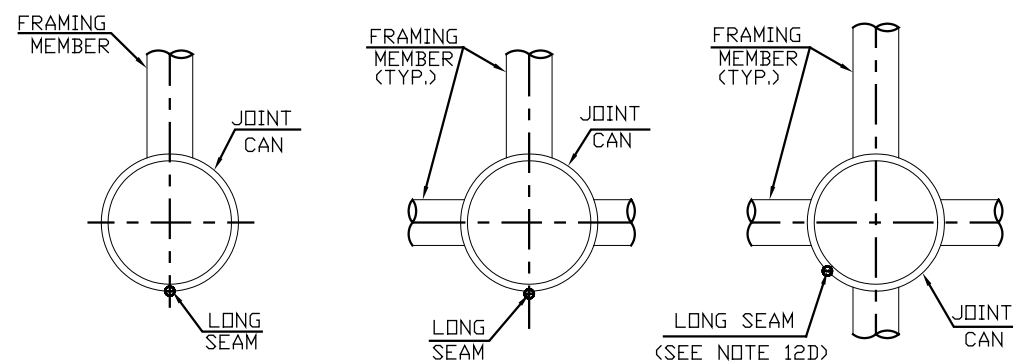


DETAIL 2

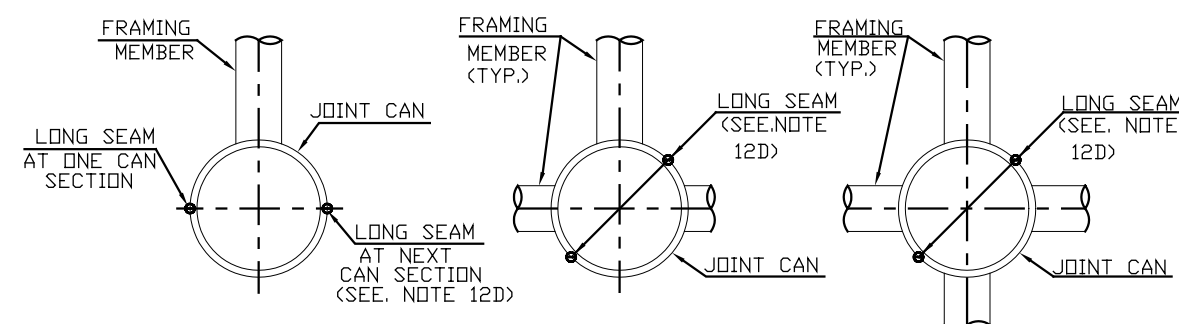


DETAIL 3

TYPICAL GIRTH WELD DETAILS



SINGLE LONGITUDINAL SEAM LOCATION
BRACES



MULTIPLE LONGITUDINAL SEAM LOCATION
BRACES

STR 301