

GENERAL SPECIFICATION

ROTATING MACHINERY

GS EP MEC 012

Rotating Machine Package Specification Diesel Engine Driven Essential Generator
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1. Scope

1.1 Purpose

This specification defines the minimum design, fabrication, inspection and testing requirements for the supply of Essential Diesel Generator packages. It is an exhaustive document detailing the scope of supply and the associated design rules requested by TOTAL E&P for the procurement of Essential Diesel Generator packages.

1.2 Application

This document applies to the design of all Essential diesel engine driven generator packages. It excludes any other type of diesel engine driven generator.

1.3 General rules

All deviations from this specification or the documents referred to herein shall be stated in writing in the Appendix 5 of this specification. In the absence of such a statement, it is assumed that the requirements of the specifications are met without exception. Failure to meet the requirements of this specification and referenced documents shall be corrected at Supplier's cost. Exceptions and deviations to the specifications shall be part of Supplier's proposal and will be subject to Company approval.

Where this specification, or any other project document, allows the Supplier to propose an "option", the Supplier shall clearly state the selected option in his bid.

In cases the Supplier provides outsourced equipment, he shall be responsible for the coordination of the Sub-Suppliers, and ensuring the full compatibility of all the equipment. In particular, they shall be compatible in terms of safety, environment, operability, dimensions, weight, performance, control, noise and vibration behavior.

Components not mentioned in this specification that are necessary for the operation of the equipment or required by certifying agency, regulatory bodies or by law, shall be Supplier standard components.

The present document remains a General Specification as long as the modifiable forms are not completed. It becomes the Project Specification once these modifiable forms are completed and shall therefore not be considered as a General Specification any more. Then, the General Specification shall be attributed a Project reference number with the associated Project front page.

Preamble shall be completed with the Project description (location, number of machines, etc.).

If Project specificities require amendments to non modifiable parts of this specification or to the documents referred to herein, they shall be considered as deviations and stated in writing in the Appendix 5 of this specification.

This specification will then be issued in two steps:

- Issued "for inquiry"
- Issued "for purchase".

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The applicable documents shall be considered in the following order:

- Local regulations
- Classification Society Rules (If applicable)
- Frame agreement if available - Frame agreement: Applicable ☐ - Not applicable ☐
- This completed specification and associated data sheets
- Referenced General Specifications
- Referenced project specifications
- Codes and standards.

2. Reference documents

The reference documents listed below form an integral part of this General Specification.

External Documents

Unless otherwise stipulated, the applicable version of these documents, including relevant appendices and supplements, is the latest revision published at the effective date of this document.

Reference	Title
ASHRAE 52.2	Method of Testing General Ventilation Air-Cleaning Devices for Removal Efficiency by Particle Size
ASME VIII Division 1	Boiler and Pressure Vessel Code
ASME B1.20.1	Pipe threads, general purpose (inch)
ASME B16.5	Pipe flanges and flanged fitting: NPS ½ through 24
ASTM D975-10b	Standard Specification for Diesel Fuel Oils
DIN 55473	Auxiliary means of packaging - Desiccant in bag - Technical delivery conditions
IEC 60034-1	Rotating electrical machines - Part 1: Rating and performance
ISO 10816 (Parts 1; 3; 6)	Mechanical Vibration - Evaluation of machine vibration by measurements on non-rotating parts - (Parts 1; 3; 6)
ISO 15550	Internal combustion engines - Determination and method for the measurement of engine power
ISO 3046 (Parts 1; 4; 5; 6)	Reciprocating internal combustion engines - Performances - (Parts 1; 4; 5; 6)
ISO 780	Packaging - Pictorial marking for handling of goods
ISO 8178 (Parts 1; 3; 6)	Reciprocating internal combustion engines - Exhaust emission measurement - (Parts 1; 3; 6)

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Reference	Title
ISO 8528 (Parts 1; 2; 3; 5; 6; 9)	Reciprocating internal combustion Engine Driven AC Generating Sets - (Parts 1; 2; 3; 5; 6; 9)
NF H00-310	Industrial packagings. Flexible and heat sealing protection materials of low coefficient of water vapour transmission ($P < 0.3 \text{ g/m}^2 \text{ 24 h}$)
NF H00-320	Packaging. Desiccant. Specifications and tests
NR 445	Bureau Veritas: Rules for the classification of offshore units
SOLAS	International Convention for the Safety of Life at Sea – IMO
US MIL-STD-2073-1 E	Standard practice for military packaging
US MIL D 3464E	Desiccants, activated, bagged, packaging use and static dehumidification
US MIL PRF 131K	Performance specification: Barrier materials, watervaporproof, greaseproof, flexible, heat sealable

Total General Specifications

Unless otherwise stipulated, the applicable version of these documents, including relevant appendices and supplements, is the latest revision published in the applicable yearly collection.

TOTAL EP General Specification Referential is applicable for the following Project:

The following Company specifications are fully applicable to all purchased equipment as listed in paragraph 3.1 completed by the technical details reported in paragraph 4 and taken into account accepted deviations as listed in Appendix 5. The second level General Specifications mentioned in each individual specification are not applicable if they are not listed in the below tables. The standards, professional documents, regulations and codes mentioned in each General Specification are applicable.

The following list may also be complemented with other specific Project detailed specifications which would include additional requirements, as applicable or deemed necessary by Company or Contractor.

Reference	Title
GS EP COR 350	External protection of offshore and coastal structures and equipment by painting
GS EP COR 356	Corrosion Protection of Fasteners for Subsea and Topsides Applications
GS EP ELE 001	Electrical design criteria
GS EP ELE 011	Electrical requirements for packaged units
GS EP ELE 013	Electrical requirements for generating units

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Reference	Title
GS EP ELE 021	Electrical design criteria for floating units
GS EP ELE 031	Design of earthing and bonding systems
GS EP ELE 079	Electrical apparatus for potentially explosive gas atmospheres
GS EP ELE 113	AC generators
GS EP ELE 151	DC Uninterruptible Power Systems (UPS)
GS EP ELE 161	Electrical cables
GS EP EXP 217	Requirements to Vendors, Suppliers and EPC'S for spare parts
GS EP INS 101	Instrumentation engineering, supply and construction general requirements
GS EP INS 102	Instrumentation identification
GS EP INS 107	Design and installation of instrumentation links
GS EP INS 110	Instrumentation for package units
GS EP INS 135	Cyber Security requirements for design and supply of ICSS and Package Systems
GS EP MEC 292	Rotating Machines Packages Installation Requirements
GS EP MEC 300	Noise and Vibration of Rotating Machine Packages
GS EP PVV 112	Piping material classes
GS EP PVV 143	Metallic pipes
GS EP PVV 144	Fittings
GS EP PVV 145	Flanges
GS EP PVV 175	Cleaning of piping and vessels
GS EP PVV 211	Design and fabrication of pressure vessels according to ASME VIII
GS EP PVV 412	Plate and frame heat exchanger
GS EP PVV 415	Design and fabrication of air cooler
GS EP STR 001	Weight monitoring and weighting offshore units
GS EP STR 103	Design and fabrication of skids and equipment supporting structures

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In case one of the previous General Specifications is completed with one or more Project specific detailed specification(s), then these detailed specifications (and their respective revision) shall be added to the following list.

Project Documents (to be completed by Company or Contractor)

	Designation	Rev	Reference
1	PID's (*)		
2	Layout (*)		
3	Project specification for electrical requirements for packaged units (*)		
4	Instrument tagging specification		
5	Instrument list database specification		

Note: All the documents identified by (*) shall be available along with this specification for the issue for inquiry and for purchase.

Project data sheets are listed in paragraph 5

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3. Scope of supply and exclusions

3.1 Scope of supply

The Vendor shall be responsible for the design, supply of materials, manufacture, assembly, supply of drawings and data, all Sub-Vendor co-ordination, testing, delivery and guarantees of the below components:

Note 1: The column "Required" indicates the level of requirement of each item, according to the below rule:

- "X" means that the item is a base case requirement.

-  means that the item is an optional requirement specific to the project. "Y" for YES if the option is selected or "N" for NO if the option is not selected.

Note 2: The column "Description" may offer alternative technical choices that shall be fixed prior to the issue "For inquiry" by ticking the appropriate mark box ☒.

#	Item	Description	Required	Tag	Quantity
1	ON SKID EQUIPMENT				
1.1	Driven generator including but not limited to:				
1.1.1	Generator	As per GS EP ELE 113 , ISO 8528-1 , ISO 8528-3 and as per data sheet referenced in paragraph 5 of this specification.	X		
1.2	Engine as per ISO 8528-2 including but not limited to:				
1.2.1	Engine	Diesel engine	X		
1.2.2	Starting systems	Electric starting system as per paragraph 4.1.2.7.2 of this specification.	Option		
		Pneumatic starting system as per paragraph 4.1.2.7.3 of this specification	X		
		Back up Hydraulic starting system as per paragraph 4.1.2.7.4 of this specification	X		
1.2.3	Cooling system	Engine mounted cooling system as per paragraph 4.1.2.6 of this specification.	X		
1.2.4	Lube oil pre/ post system	Engine mounted lube oil pre/ post system as per paragraph 4.1.2.5 of this specification.	X		
1.2.5	Flexible mounts	Engine flexible mounts.	X		set
1.2.6	Gauge board	Engine mounted local gauge board.	Option		
1.3	Liquid fuel system including but not limited to:				
1.3.1	Fuel tank	Daily fuel tank in AISI 316L material as per paragraph 4.1.2.4.3 of this specification.	Option		
1.3.2	Automatic filling	Automatic filling system with all necessary auxiliaries.	Option		
1.3.3	Heat exchanger	Fuel system return heat exchanger.	Option		
1.3.4	Liquid fuel system shutoff valve	Liquid fuel system shutoff valve as per paragraph 4.1.2.4.2 of this specification.	X		

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#	Item	Description	Required	Tag	Quantity
1.4	Combustion air system including but not limited to:				
1.4.1	Air inlet filter	Air inlet filter including ducting as per paragraph 4.1.2.2.1 of this specification.	X		
1.5	Exhaust gas system including but not limited to:				
1.5.1	Exhaust silencer	AISI 316 exhaust silencer as per paragraph 4.1.2.3.1 of this specification.	X		
1.5.2	Exhaust duct	AISI 316 exhaust ducting as per paragraph 4.1.2.3.2 of this specification.	X		
1.5.3	Spark arrestor	Spark arrestor in AISI 316L.	X		
1.5.4	Exhaust thermal insulation and sheeting	As per paragraph 4.3.9 of this specification.	Option		
1.5.5	Auxiliaries for gas tight exhaust system	Exhaust system gas tight as per project requirements.	Option		
1.5.6	Exhaust pipe downstream silencer	Exhaust pipe downstream silencer in AISI 316 and drain system for vertical stack installation.	Option		
1.5.7	Supporting steel	Supporting steel structure mounted on the enclosure roof for all above equipment and associated fixation.	Option		set
1.5.8	Ladders	Access ladder to roof enclosure.	Option		sets
1.5.9	Roof handrails and walkways		Option		sets
1.6	Power transmission equipment including but not limited to:				
1.6.1	Coupling between engine and generator	As per paragraph 4.3.3 of this specification.	X		
1.6.2	Coupling guard	Rigid type as per paragraph 4.3.3 of this specification.	X		
1.7	Base plate including but not limited to:				
1.7.1	Fabricated steel common base plate	As per paragraph 4.3.2.2 of this specification.	X		
1.8	Control & Instrumentation including but not limited to:				
1.81	Junction boxes	All necessary instrumentation junction boxes at skid edges for collect of output/ input instrumentation as per GS EP INS 101 and GS EP INS 107 .	X		set
1.8.2	Cable glands	Cable glands for departing multi-core cables, defined by Project and blinded off suitably for transport and storage. In case the option is not selected, the gland plates shall be pre-drilled and blinded off.	Option		set
		For all other cables, junction boxes shall be provided with cable gland plates and associated cable glands.	X		
1.8.3	Instrumentation cables	All instruments cables between Instruments and skid mounted terminal junction boxes / local gauge board as per GS EP ELE 161 and GS EP INS 107 .	X		set
1.8.4	Instruments cables trays	All necessary cables trays with covers made of AISI 316L between instruments and skid mounted junction boxes / local gauge board and empty cable trays for the multicable (supplied and installed by other) between the terminal junction box and skid edge. As per GS EP INS 107 .	X		set

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#	Item	Description	Required	Tag	Quantity
1.9	Electrical including but not limited to:				
1.9.1	Batteries	Batteries installed in protective box as per paragraph 4.1.2.7.2 of this specification.	X		
1.9.2	Battery charger	As per paragraph 4.1.2.7.2 of this specification.	X		
1.9.3	Electrical cables trays	All necessary cables trays with covers made of AISI 316L between all electrical consumers mounted on skid and the skid edge.	Option		set
2	OFF SKID EQUIPMENT (shipped loose)				
2.1	UCP	UCP including separate PLCs for control/safety and F&G, panel mounted HMI. As per GS EP INS 110 and paragraph 4.3.5 of this specification. Full licenses for all software.	X		
2.2	ICSS interface	Communication cards, relays, signal convertors, etc. to interface with ICSS and support systems (if any).	X		
2.3	Synchronizer	UCP synchronizer according to GS EP ELE 013 requirements.	X		
2.4	Interconnecting piping	All interconnecting piping, pipework between main baseplate and fire fighting cabinet.	Option		set
2.5	Flame arrestors	Heavy duty flanged type in AISI 316L as per paragraph 4.3.7.2 of this specification.	X		
2.6	Spare parts for commissioning and start-up	As per paragraph 8.1.1 of this specification.	X		set
2.7	Special tools	As per paragraph 8.2 of this specification.	X		set
3	MISCELLANEOUS				
3.1	Baseplate anchor bolts and shims	As per Appendix 2 of this specification.	X		
3.2	Off skid equipment anchors and shims	All anchors and shims for all off skid equipment supplied by SUPPLIER.	X		
3.3	Maintenance laptop	Including software for UCP configuration.	X		
3.4	Backup	Complete backup hard disk with application software, PLC program, HMI and any firmware prior to shipment.	X		
3.5	Softwares	OEM-CD/DVD for any software used with full licenses.	X		
3.6	Lube oil system flushing kit	Kit made of all necessary flexible hoses for machinery bearings bypass.	Option		set
3.7	Inflation kit	Inflation kit for accumulators nitrogen charging.	Option		
3.8	Platforms and ladders, handrails and walkways	All necessary access platforms, ladders, handrail grating and access way for easy and safe maintenance.	Option		set
3.9	Lifting tools for the complete package	Certified lifting beam, slings and shackles for a single point lifting of each complete unit as per paragraph 4.3.2.3 of this specification.	X		
3.10	Battery limit flanges	All limit flanges as per GS EP PVV 112 or project piping classes -if any- and equipped with blind flanges for transportation.	X		set

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#	Item	Description	Required	Tag	Quantity
3.11	Documentation	Set of documents as per Appendix 3 of this specification.	X		set
3.12	Earthing network	Earthing design and implementation as per GS EP ELE 031 and GS EP INS 107 .	X		set
3.13	Painting and coating	As per data sheet and as per paragraph 4.3.8 of this specification.	X		set
3.14	Personal protection	As per paragraph 4.3.9 of this specification.	X		set
3.15	Piping	All necessary piping/tubing.	X		
3.16	Package preservation	As per paragraph 9.1 of this specification.	X		
3.17	Packing	As per paragraph 9.2 of this specification.	X		
3.18	Specific climate considerations	☐ Tropicalization ☐ Winterization ☐ None	X		
4	TESTS				
4.1	Factory tests				
4.1.1	Engine	As per paragraph 7.2.3 of this specification.	X		
4.1.2	Generator	As per paragraph 7.2.2 of this specification.	X		
4.1.3	Auxiliaries	As per paragraph 7.2.4 of this specification.	X		
4.1.4	UCP	UCP integration and communication test at sub-Vendor premises as per paragraph 7.4 and Appendix 5 of GS EP INS 110 .	X		
4.1.5	Complete unit tests	As per paragraph 7.2.5 of this specification.	X		
4.1.6	Noise and vibration test	As per paragraph 7.2.5 of this specification.	X		
4.2	Site Acceptance Tests including but not limited to:				
4.2.1	Complete unit tests	As per paragraph 7.2.7 of this specification.	X		

Vendor shall be responsible for the physical and technical compatibility of the entire package and shall ensure that all equipment and components provided are suitable for the operations intended.

3.2 Exclusions

The following equipment are not included in the scope of supply:

- Gaskets and bolting for connecting flanges at battery limits of Vendor's supply
- All piping outside the package
- Electric and instrument cables outside the package
- All earthing cables outside the package.

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4. Basis of design

This paragraph details the technical specificities of Project that are neither covered in the Company General Specifications nor in the Project documents.

4.1 Engine

The scope of this paragraph is for diesel engines above 200 kW rated power. Special circumstances may dictate its application to smaller engines, such as for use in vital service.

4.1.1 Basic requirements

4.1.1.1 Range of application

The engine shall be suitable for continuous unattended base load operation for 24 hours per day at the extremes of ambient conditions given in paragraph 6 of this specification.

Engines in emergency service shall be guaranteed by the Supplier to be able to accept full load within 30 seconds of receiving the starting signal.

4.1.1.2 Power output, fuel and lubricant consumption

The service power of the engine as defined in [ISO 3046-1](#) shall be the continuous power available at the drive coupling of the engine after deduction of all engine-driven auxiliaries. The Supplier shall state the auxiliaries driven by the engine and their power absorbed in computing the rated power.

Engine-driven fuel and lubricating oil pumps and separate lubricators for valve gear or cylinders are regarded as engine components and not auxiliaries within the context of the declaration of power according to [ISO 3046-1](#).

The ISO power shall be derated to the service power:

- At the most severe ambient conditions under which the engine will operate and/or
- According to [GS EP ELE 021](#), BV rule [NR 445](#) requirements and appropriate Certifying Authority, for diesel engine driven generator sets to be installed on floating facilities such as FPSO or FPU.

The choice of the engine shall be such that the service power as defined in [ISO 3046-1](#) shall be strictly above the maximum power required by the driven electrical generator input shaft, at any operating point and site conditions. This maximum power required by the electrical generator input shaft shall include the power tolerance of the generator, which is 10% of the generator losses according to [IEC 60034-1](#).

The fuel and lubricant consumption at the above declared powers shall be declared by the Supplier.

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4.1.2 Engine and auxiliaries design

4.1.2.1 General

Gearbox between the diesel engine and the electrical generator is strictly prohibited.

4.1.2.1.1 Proven design

Equipment shall be selected from the engine and generator Manufacturer's standard range of products. Prototype equipment will not be considered. Only equipment which is of a size, type, rating and method of manufacture with which satisfactory experience can be demonstrated shall be supplied. Details of such equipment in service shall be provided by the Supplier.

4.1.2.1.2 Periodic inspection and overhaul

The time between major overhauls shall be at least 25 000 running hours for engines in continuous duty. The effect of frequent starting and of periods of idleness shall be taken into account when determining the time between major overhauls of engines in intermittent duty.

The Supplier shall provide the following information:

- Recommended periods between inspections, minor and major overhauls
- Inspection, minor overhaul and major overhaul activities, together with the man-hours required for each
- Weight of the heaviest component normally removed during major overhaul
- Recommended oil and oil filter change frequency
- Engine availability based on scheduled downtime
- Spare parts and special tools required for major and minor overhauls.

4.1.2.2 Combustion air intake system

4.1.2.2.1 Air filter

The engine air filter shall comprise a minimum of two stages, an inertial stage followed by a replaceable dry media stage for all installations.

The air filter shall remove 98% of all particles greater than 10 µm in SAE fine test dust when tested in accordance with [ASHRAE 52.2](#).

All air filters shall be sheltered from rain ingress.

The filter shall have means of removing debris arrested in the inertial stage.

The filter shall be fitted with a differential pressure indicator to show when the filter requires attention.

For marine, offshore or coastal installations, all components of the air filter shall be made from non-corroding materials. Stainless steel is preferred and an easily weldable grade, not less than AISI 316L, shall be used for plate materials, rolled sections and other parts that may require welding.

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Paint or similar coatings shall not be applied to the internal surfaces of combustion air ducting downstream of the air filter.

4.1.2.2.2 Intake location and ducting

If the air filter is to be installed remotely from the engine, the engine Manufacturer shall supply the filter loose to be installed by Supplier or Contractor. The ducting between the filter and the engine shall be AISI 316L stainless steel.

The engine Manufacturer shall recommend the size of the intake pipe between the filter and the engine, and shall review the Supplier or Contractor's design to ensure that the ducting does not impose unacceptable strains on the engine. The Supplier shall supply a flexible joint between the intake pipe and the engine.

All external connections from the engine shall terminate in flanges to [ASME B16.5](#).

4.1.2.3 Exhaust system

4.1.2.3.1 Silencer

The exhaust silencer shall be supplied by the Supplier, and shall attenuate the engine exhaust to 85 dB(A) at one meter. The exhaust silencer shall have an integral spark arrester.

The exhaust silencer, spark arrester and flexible ducts and connections shall be manufactured in AISI 316L stainless steel.

4.1.2.3.2 Exhaust duct

The routing of the exhaust ducting from the engine termination to the discharge to atmosphere shall be agreed between the Contractor and the Supplier. The Supplier shall advise the size of the exhaust pipe for remote discharge.

The design of the exhaust ducting shall be agreed between the Supplier and the engine Manufacturer to ensure that excessive forces are not transmitted to the engine termination. The design of spring or flexible supports shall be reviewed by the engine Manufacturer. The engine Manufacturer shall provide an expansion bellows at the engine termination.

All external connections from the engine shall terminate in flanges to [ASME B16.5](#).

4.1.2.4 Diesel fuel system

The diesel fuel system shall be suitable for diesel fuel oil - [ASTM D975-10b](#), Grade n° 2-D or equivalent as per engine data sheet (refer to paragraph 4.3.13 of this specification).

4.1.2.4.1 Diesel fuel supply and filtration

The diesel fuel supply and filtration system shall include at least the following:

- Water and sediment trap/pre-filter
- Engine-driven fuel supply pump
- Fuel filter
- Manual fuel priming pump(s).

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Dual fuel filters with a change-over valve shall be supplied. The filters shall be of the replaceable element type and readily accessible for maintenance. The elements shall be capable of removal with the engine running without breaking any fuel connections or disturbing the fuel pumps or other engine parts.

Fuel filters shall be equipped with a differential pressure indicator. Fuel filters and pre-filters shall be fitted with sediment drain valves and vent valves for purging any air trapped in the filter.

The injector fuel spill shall be routed to the fuel day tank. This requirement does not apply if the Manufacturer has a standard system which returns the spill-back to the suction of the fuel injection pump.

4.1.2.4.2 Isolation valve

The Supplier shall provide a manually operated quick-acting diesel fuel isolation valve for installation in the fuel supply line to the engine. This valve shall be additional to any automatic cutoff valves specified in any certifying authority rules.

4.1.2.4.3 Day tank

A diesel fuel day tank shall be supplied by the Supplier, when specified in the scope of supply. The tank shall be manufactured from AISI 316L stainless steel. The tank shall be arranged to supply the engine by gravity via the pre-filter and the fuel supply pumps.

The day tank capacity shall be sufficient for not less than Eight (8) hours continuous operation at full load.

The day tank shall be fitted with level gauge(s) and high and low level alarm transmitters. The low level alarm shall be set for half the running time design capacity of the tank. The inlet shall be fitted with a level control float valve if specified in the scope of supply, otherwise it shall be fitted with a snap-opening cap for manual filling.

The following connections are required on the tank: inlet, outlet, injector spill-back (if required), drain (with self-closing valve), overflow, vent line (with flame trap), manhole and nozzles for instrumentation. The nozzles welded to the tank shall be DN 50 minimum, concentrically reduced to the required flange size where necessary. The fuel outlet to the engine shall be not less than 50 mm above the bottom of the tank.

If the site ambient temperature given in paragraph 6 of this specification is below the cloud point of the specified fuel, the day tank shall be fitted with an electric heater. The heater shall maintain the fuel at a temperature 20 °C above the fuel cloud point.

The day tank shall be part of the engine installation. If its size dictates otherwise, it shall be supplied loose for installation into the Company's structure by the Contractor. Fuel lines to and from the day tank shall be made from AISI 316L stainless steel.

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4.1.2.5 Lubrication system

4.1.2.5.1 Oil filters

Full-flow oil filters shall be fitted as standard.

Engines shall be provided with dual full-flow filters with manual changeover valves shall be fitted to engines. In this case, the lubricating oil filters shall be fitted with indicators to show when the filters require changing.

Separate free-standing lubricating oil filters, if any, shall have a manual drain valve and a manual vent returning to the oil sump with a sight glass for removal of trapped air during filter changes.

4.1.2.5.2 Oil cooling

The lubricating oil cooler may be either included in the engine coolant circuit or the oil may be separately cooled in an air-cooled radiator or by an external water circuit. Selection of the cooling system shall be agreed between the Supplier, Company and the Contractor.

All lubricating oil piping and connections to a remotely mounted oil cooler shall be AISI 316L stainless steel.

The oil cooling system shall be designed for 110% of the heat rejection at the engine service power at site conditions with the absolute maximum ambient temperature stated in paragraph 6.1 of this specification.

The lubricating oil pressure shall at all times be greater than the coolant pressure. For seawater cooling the materials in contact with the seawater shall be of a corrosion-resistant material approved by the Company.

Air-cooled oil coolers should be included as a separate section of the engine cooling system.

4.1.2.5.3 Pre-lubrication

The Supplier shall advise if a pre-lubrication pump is required for rapid starting of the engine. The pre-lubrication pump shall be supplied by the Supplier.

Starting shall not be delayed by a pre-lubrication period. If the engine design requires pre-lubrication prior to starting, the Supplier shall include a pre-lubrication pump control which runs the pre-lubrication pump for five minutes in each hour that the engine is on standby

If a turbocharged engine is fitted with a pre-lubrication pump, it shall run for not less than 10 minutes after engine shutdown to supply lubricating oil to the turbocharger during cool-down. The Supplier shall apply other arrangements to prevent heat soak into the turbocharger bearings upon engine shutdown on engines without pre-lubrication pumps. Consideration shall be given to achieving turbocharger cool-down by means of idling at no-load for an extended period before engine shutdown.

4.1.2.5.4 Condition monitoring

The lubricating oil circuit shall be fitted with a 1/2 inch NPT plugged connection as defined in [ASME B1.20.1](#) between the oil pump and the oil filters for the Supplier to install magnetic chip detectors and an oil sampling point.

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4.1.2.5.5 Fire prevention

Any external lubricating oil piping shall be designed so that a fracture of the piping or leakage from any joint will not cause lubricating oil to spray onto any surface at a temperature exceeding 250 °C.

4.1.2.6 Engine cooling system

4.1.2.6.1 General

Each engine driven generator package shall have its dedicated complete cooling system.

4.1.2.6.2 Coolant

The engine shall be cooled by fresh water with added scale and corrosion inhibitors. The Supplier shall advise the method of coolant temperature control.

All low and high points in the coolant circuit shall be fitted with drain and vent valves, respectively.

The system shall be capable of rapid start and operation under full load conditions and across the specified range of temperature.

The diesel engine cooling system shall comprise a closed fresh water cooling system complete with HT & LT fresh water engine driven circulation pumps, expansion tank (Contractor responsibility) and 2 X 100% titanium water plate heat exchangers (fresh water/sea water cooler) and shall be sized accordingly.

The cooling water jacket shall be equipped with a thermostatically controlled circulation electric heater.

The heater shall be rated to achieve a minimum temperature of 45 °C in the engine block during the lowest specified ambient temperature. The heater shall be fitted with integral thermostats to cut off the power when the coolant temperature reaches 75 °C.

Power circuits supplying the heater shall be protected by miniature circuit breakers incorporating overload, short circuit and earth leakage protection. Heat dissipation from the heating element shall not exceed 2.3 W/cm² on heaters in hydrocarbon heating duty.

4.1.2.7 Starting systems

4.1.2.7.1 General

The engine driven generator unit shall be equipped with the following fully independent starting systems:

- Primary pneumatic or electric starting system
- Secondary (back-up) hydraulic system.

For large power rated engines where the use of a hydraulic starting system as back-up cannot be proposed by engine Manufacturer, Supplier may propose a pneumatic starting system arranged as described in paragraph 4.1.2.7.3 of this specification.

Upon receipt of a start command signal, the UCP shall initiate an automatic start sequence by activating first the primary starting system.

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In case of unsuccessful consecutive attempts a “fail to start” signal will be initiated and the engine driven generator unit shall be stopped and put into a safe condition.

The back-up starting system shall be operated locally and manually.

4.1.2.7.2 Electric battery starting system

The starting system shall be supplied complete with batteries, starter control, starter contactor and starter overspeed limiting switch. Starting control may be integrated with the package control system.

A single set of starting batteries shall be provided. Batteries shall be of the nickel-cadmium type and shall have the capacity to maintain the firing required engine cranking speed through 6 starting cycles (i.e. 5 seconds of cranking followed by 10 seconds of rest). The engine starter motor shall be of sufficient rating to undergo the above starting cycles without damage or overheating.

Batteries shall be provided with a ventilated, steel-reinforced plastic battery box and supplied as part of the generator package skid. The box lid shall be constructed so that, in the event of mechanical damage, the battery terminals will not be short-circuited. The lid shall also be securable when open as well as when closed. The battery boxes shall protect the batteries against displacement, excessive temperature, vibration, mechanical impact or flooding with water. The batteries within their boxes shall be readily accessible for servicing.

Batteries shall be charged by redundant independent AC chargers supplied by Supplier.

Battery chargers and change-over systems shall be installed in the engine control panel.

The battery chargers shall be sized to return from fully discharged to fully charged condition within eight hours.

Ammeter and floating/boost charging facility shall be provided.

When the battery chargers are used to supply control and command system, they shall be in accordance with **GS EP ELE 151** requirements.

4.1.2.7.3 Pneumatic starting system

The Supplier shall state whether the engine starts by a pneumatic motor driving the flywheel or direct air injection into the cylinders.

The Supplier shall supply control and shutdown valves to admit the pneumatic supply to the starter. The control valves shall be integrated into the engine starting control logic. The starters shall disengage when the engine has reached self-sustaining speed and not after a fixed period of time. However, if the engine fails to start within the time required for 12 complete revolutions, the starting controls shall abort the start.

Turbine-type or gear-type starter motors are preferred over sliding vane type of starter motor requiring lubricant to be injected into the pneumatic supply. All starter motors shall be fitted with overspeed cut-out valves.

Engines with direct air injection starting shall be fitted with a check valve at the supply end of the starting air manifold on the engine. The starting air manifold shall also be fitted with a bursting disc to relieve explosion pressure within the manifold. An oil coalescer shall be fitted to the air supply to the engine, upstream of the starting air control valve and check valve.

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The air starting system shall comprise:

- One electrical motor driven starting air compressor
- One diesel engine driven starting air compressor
- Air blast coolers
- Compressed air fine filters
- Swing adsorber units
- One set of air receiver(s) sized for 6 successful starts
- A pressure transmitter
- Safety relief valves
- Start and stop switches.

For application with several engine driven generator units located in a same machinery room or shelter, the starting air system shall be common to all of the generating units.

The air compressors shall be sized for replenishing the air receivers to full starting air pressure from the minimum allowable starting air pressure in not more than 15 minutes.

The air receiver sets shall be sized for six (6) consecutive starts of any engine served by the system, including any pneumatic pre-lube oil pump and/or turbocharger starting air assistance. Physical size may require more than one vessel for the air receiver.

Starting air compressors and air receivers shall be, either integrated in the generator package skid, or delivered as loose items to be installed by Contractor.

4.1.2.7.4 Backup Hydraulic start

The hydraulic start system shall be complete and integrated with the engine.

The hydraulic system shall include charge pump, hand charge pump, accumulators, hydraulic start motor, oil reservoir, filters, cooler, pipework, instrumentation and all ancillaries. The design code for the accumulators shall be in accordance with [ASME VIII division 1](#) standard.

The accumulator shall be automatically recharged by a hydro-pneumatic charge pump (Haskel AW type). A hand pump for recharging the accumulator shall be supplied with the system.

Based on site minimum ambient temperature, the accumulator capacity shall allow three (3) cranking cycles of not less than five (5) seconds each. One or more accumulators may be necessary depending on the size of the pressure vessels.

The hydraulic starter motor shall act on the flywheel gear ring.

4.1.2.8 Speed governing

The engine speed shall be governed in accordance with the requirements of [ISO 3046-4](#) and according to [GS EP ELE 013](#) requirements.

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4.1.2.9 Overspeed protection

The engine shall be fitted with an overspeed device in accordance with [ISO 3046-6](#). This device shall shut down the engine by shutting off the fuel independently of the speed governor.

The overspeed device shall be manual reset only.

4.1.2.10 Torsional vibration

The assessment and prevention of torsional vibration in the engine and its driving train shall be as specified in [ISO 3046-5](#).

The engine Manufacturer shall provide all the necessary information regarding the engine to the Supplier to enable the torsional vibration calculations to be done.

Alternator drives shall be regarded as having a speed range of 90% to 110% of synchronous speed for the torsional analysis.

The Supplier shall advise the life of viscous type torsional dampers fitted to the engine.

4.1.2.11 Vibration suppression

Suitable anti-vibration mounts shall be supplied to limit the engine vibrations transmitted to the foundations or surroundings if a vibration analysis study reveals that the package requires isolation from the supporting structure. Anti-vibration mounts shall be of totally enclosed design suitable for the environment, and shall have an isolation efficiency of at least 90% in respect of all engine-induced vibrations.

Full details, including drawings, of the anti-vibration mounts shall be submitted to the Company together with the frequencies and magnitude of any unbalanced forces and moments that will be transmitted through the supports into the supporting structure.

4.1.2.12 Crankcase explosion relief

Engines having a crankcase volume of over 0.6 m³ shall be provided with crankcase explosion relief devices. Explosion relief valves with integral flame traps shall be used.

4.1.2.13 Engine gauge board

An AISI 316L stainless steel gauge board shall be attached to the engine, equipped with the following:

- Lubricating oil pressure gauge
- Engine coolant temperature gauge
- Lubricating oil temperature gauge
- Engine tachometer and service hours meter
- Start and stop pushbuttons
- ESD pushbutton.

4.2 Generator

Generator shall be according to [GS EP ELE 113](#) requirements.

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4.3 Particular specification for rotating equipment - Packaging

4.3.1 General considerations / safety and environment

The complete package shall be designed for years of operation at least.

Environmental conditions for the equipment design are indicated in the paragraph 6 of this specification.

If required by certifying authorities, the engine of Essential Diesel Generator shall meet requirements of classification society for marine application in the diesel generator set and shall be supplied with the required class certificate. It shall also be stamped with classification society stamp.

Essential Diesel Generators shall be designed for marine environment. They shall meet classification requirements for marine application and shall be inspected and tested in the presence of classification society surveyor. Each set shall be provided with class certificates and with the classification society plate attached permanently to the equipment.

Essential diesel generators and their auxiliaries will be installed in hull in a machinery ventilated room. Air will be feed by ceiling duct at proximity of all diesel generators.

Engines shall be capable of black start operation.

The Essential Diesel Generators will be located in an unclassified (safe) area.

However, the instrumentation shall be certified for operation in a Zone 1 Gas Group IIB Temperature class T3 hazardous area and certified for Zone 2 IIB T3 for electrical equipment.

The remote mounted Unit Control Panels will be located inside an electrical technical room or in an unclassified (safe) area.

4.3.2 Package configuration

4.3.2.1 Base plate supporting points

Base plate shall be multipoint rigid design with jacking bolts for leveling purpose.

Supporting shall comply with the requirements of **GS EP MEC 300** and **GS EP STR 103**.

The supporting structure shall be machined prior to welding the soleplates.

Refer to Appendix 2 for details.

4.3.2.2 Base plate construction details

Base plate design shall conform to **GS EP STR 103** to maintain alignment of the line shaft under all operating condition whether normal, transient and abnormal.

Base plate shall be designed with either:

- A non slip decking steel plate covering the top of the base plate and a drip pan and gutter all around with 2 drains points of 2" diameter minimum

or

- Grating covering the top of the baseplate and a steel plate continuously welded at the bottom of base plate recovering any oil spill and drain points of 2" diameter minimum.

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All the equipment supported by the skid shall be contained within the skid projection footprint (meaning that no equipment overhung/projection outside the skid footprint is allowed).

4.3.2.3 Package lifting appliances

Package lifting appliances, such as lifting beams or spreader bars, slings, shackles, etc., shall be included in the Vendor scope of supply and designed, tested and certified by an approved authority in accordance with **GS EP STR 103**.

Lifting appliances shall be load tested at 125% of the safe working load and certified. Visual inspections and NDT (dye penetrant and ultra sonic inspections) shall be performed after the load test.

4.3.3 Shaft couplings and guards

The Vendor shall supply any shaft couplings between the engine and the driven generator.

All couplings shall either be flange-bolted to shafts or be hydraulically fitted to cylindrical or tapered shafts. Couplings requiring heating for installation or removal shall not be used.

All couplings shall be of the non-lubricated type.

All moving parts shall be protected from human contact by suitable guards of either sheet or mesh material. All such guards shall be non-sparking. Aluminum is not regarded as a non-sparking material. Guards for belt drives, if any, shall be of the open mesh type.

4.3.4 Installation

The package shall be installed as per **GS EP MEC 292** requirements.

Vendor scope of supply shall include a vibration study according to and if required by **GS EP MEC 300**.

4.3.4.1 Offshore installation

4.3.4.1.1 Certifying authority

Diesel engine and its auxiliaries shall be designed, constructed, installed, tested and certified in accordance with the requirements of the **SOLAS** and appropriate Certifying Authority.

4.3.4.1.2 Weight control

The Supplier shall provide as part of the proposal an estimate of the total installed and operating weight of each item of equipment to be supplied as per paragraph 4.3.13 of this specification.

This includes all auxiliaries regardless of whether they are supplied loose or not. The estimate shall not be exceeded by more than 10%.

The package weight control shall be according to **GS EP STR 001** requirements.

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4.3.4.2 Hull effect

For packages to be installed on a floating structure, Vendor shall indicate the special devices installed to cope with the FPSO motions and accelerations indicated in the paragraph 6 of this specification. In any case, Vendor shall clearly indicate his layout requirements to ensure proper operation of the lube oil system and the drain system.

4.3.4.3 Vibration

Vendor scope of supply shall include a vibration study according to **GS EP MEC 300**.

4.3.5 Instrumentation

The package instrumentation shall comply with **GS EP INS 101**, **GS EP INS 102**, **GS EP INS 107** and **GS EP INS 110**.

4.3.5.1 General

These packages are categorized as "P3 type Package".

Package instrumentation shall comply with **GS EP INS 110**.

Supplier shall provide with its technical proposal a preliminary set of vibration and temperature P&ID and interconnecting diagram.

4.3.5.2 Package control system configuration

Each package unit shall be supplied with its dedicated UCP compliant with **GS EP INS 110** and **GS EP INS 135** requirements.

Signals from any on package skid instrument required by the package control, or by the ICSS, shall be wired up to dedicated junction boxes located at the package skid edges.

Interconnecting cables between UCP and skid, and in between UCP and ICSS/MCC will be supplied and installed by Contractor. Package Vendor shall adapt the number of terminals in marshalling cabinets and junction boxes to the type of multi-core cables in accordance with Contractor specifications. All spare wires shall be earthed through individual terminals, bonding is not permitted.

4.3.5.3 Package control system philosophy

The package control system philosophy shall be according to **GS EP ELE 013** requirements.

The control system of the package shall perform the main following functions:

- Sequencing
- Control
- Protection
- Monitoring and display and maintenance functions.

If an automatic sequence is necessary, electrical auxiliaries such as cooling fans shall be started and stopped by signals initiated in the Supplier's start and stop sequence controls. The signal shall operate the electrical starters in the MCC provided by Contractor.

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4.3.5.4 Sequencing

Sequencing shall include:

4.3.5.4.1 Starting

If a pre-lubrication is required, the start shall be delayed until pre-lubrication has been completed

4.3.5.4.2 Loading

Sequencing shall include:

- Generator breaker positions
- Generator purging, if required
- Generator auto synchronization with the plant network, if required.

4.3.5.4.3 Stopping

The package may be shutdown either manually or automatically.

Automatic stops shall be the responses of the control system to specific malfunction conditions of the packages or of the plant.

For a normal stop of the engine it shall be unloaded and, if the nature of the driven generator allows, the speed shall be reduced to idling for a cool-down period. The Supplier shall advise the required cool-down idling period. The engine shall then be stopped by cutting off the injection of fuel.

Upon receipt of an ESD signal, the engine shall be stopped immediately.

4.3.5.5 Monitoring, display and maintenance functions

Refer to **GS EP INS 110**.

4.3.6 Electrical

The design, manufacture, inspection and testing of electrical equipment provided with the packaged unit shall comply with **GS EP ELE 001** and **GS EP ELE 011**.

4.3.7 Piping, valves and vessels

4.3.7.1 Piping, tubing and pressure vessels

The fabrication, inspection and shipment of pipes, fittings and flanges shall comply with **GS EP PVV 143**, **GS EP PVV 144** and **GS EP PVV 145**.

Package limit flanges shall be in accordance with **GS EP PVV 112** or Project piping classes (if any).

The pressure vessels shall be designed, manufactured and inspected as per **GS EP PVV 211**.

The drains and vents shall terminate with an isolating valve plugged.

All interconnecting piping at skid edge shall be identified and tagged.

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The thermal and mechanical designs and the fabrication of heat exchangers shall comply with **GS EP PVV 412**.

The engineering, design, fabrication and inspection of air cooled heat exchangers shall comply with **GS EP PVV 415**.

Any required cleaning of interconnecting piping systems and/or vessels at Vendor's facilities shall comply with **GS EP PVV 175**.

4.3.7.2 Vents

All vents, which are interfaced between Supplier and Company, shall be routed to the skid edge or to a more appropriate location to be mutually agreed, and shall terminate by a flange fitted with a blind flange for transportation purpose.

Oil fume vents shall be provided with oil demisters and flanged flame arrestors made of AISI 316L stainless steel.

4.3.7.3 Baseplate drains

All drains which are an interface between the Supplier and Contractor shall be routed to the skid edge and shall terminate by 2" ANSI 150 # flanges fitted with a blind flange.

Drains shall be routed to plant hazardous open drain by Contractor.

4.3.8 Painting

- Package skids and support structures, piping and pressure vessels within the scope of supply shall be painted according to **GS EP COR 350** system P01.
- When required by **GS EP COR 350**, paragraph 3.2, components made of stainless steel shall be painted according to **GS EP COR 350**, paragraph 3.2.
- Rotating machines shall be painted according to Supplier standard suitable for offshore environment, if approved by Company, or according to **GS EP COR 350** system P14.

4.3.9 Health Safety and Environment

4.3.9.1 Hot surfaces

Any hot surface that can be reached by Operators shall be insulated in such a way that their maximum skin temperature be lower than 70°C.

Combustion air exhaust ducting located in a restricted area shall be insulated in such a way to limit their skin temperature at 80% of the ignition point temperature, of the hydrocarbon mixture that can be present in the Hazardous area. By default, the surface temperature shall not exceed 200°C (corresponding to ATEX requirement for T3 skin temperature).

Screening shall also be installed to ensure that the discharge from a crankcase breather and any leaks from the lubrication or fuel systems cannot reach any surfaces with a temperature greater than the auto-ignition temperature of lubricating oil or fuel.

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4.3.9.2 Noise level

All definitions, notations, testing methods calculation methods and calculation procedures shall be in accordance with **GS EP MEC 300**.

All efforts shall be deployed to limit the average sound pressure level around the package (and air coolers located off the main package skid) at 90 dB(A) at one meter.

Supplier shall submit during Tender the expected noise map at one meter of the sound pressure levels in dBa per octave bands, and the maximum sound power level for each of the following:

- Package
- Driver inlet filter and exhaust.
- Coolers (if located outside the main package skid).

4.3.10 Miscellaneous

4.3.10.1 Bolting

Package bolting shall be as follows:

- For diameter above 24 mm, bolting shall be according to **GS EP COR 356** paragraph 6.
- For diameter up to and including 24 mm, bolting shall be of AISI 321 Stainless steel as a minimum.

4.3.10.2 Interconnections

The package shall be designed to maximize factory assembly and testing, thus simplifying and reducing to a minimum installation and commissioning operations.

The package shall be wired and designed to ensure minimum installation operations on construction site. All external connections shall be brought to skid edge:

- Within interconnecting junction boxes for instruments and controls, except for the electrical generator, electric motors and heaters power cables. Segregation shall be as per **GS EP INS 110** requirements
- Each utility which is interfaced between the Supplier and Contractor shall be routed through a manifold to a single point.

Interconnecting instruments junction boxes shall be provided with cable gland plates and associated cable glands.

For DC connection (if any), intermediate junction box shall be provided by Vendor, if required to accommodate Contractor interconnecting cables.

Any structure or item not installed for the transportation shall in any case be fully erected in the Supplier's workshop, match-marked for ease of reassembly at site.

4.3.10.3 Name plates tags and labels

All major equipment shall be identified by AISI 316L stainless steel nameplates attached by AISI 316L stainless steel pins or screws. All operating notices, warning notices and nameplates shall be in the English and language.

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4.3.10.4 Rotation arrows

Direction of rotation arrows shall be clearly and permanently marked on all rotating equipment.

4.3.11 Maintainability and accessibility

For all items within the package, Vendor shall comply with the following requirements:

- Accessibility for operation (position of instruments, legibility of readouts, operation of valves, etc.) and for maintenance. If necessary, an access platform with stairs or ladder shall be provided for equipment that cannot be accessible from the ground
- Removable gratings or plates shall be provided around the machines to allow access and to protect equipment located in the bottom part of the package
- Maintainability (disassembly, reassembly, adjustment) with the necessary space and handling devices as appropriate to bring any piece of equipment to dedicated lay down areas
- Safety instructions.

All the above requirements shall be fully supported by an engineering handling study during Contract execution, for the following components but not limited to: driver, rotors, couplings, electric motors, piping spools, etc.

A design review of the package accessibility and maintainability shall be organized with Company and Contractor prior to package construction. This review shall be supported by Vendor 3D CAD models.

For equipment over 20 kg, jack screws, lifting lugs, eyebolts, or equivalent shall be provided to perform alignment, disassembly and re-assembly.

Equipment/driver alignment must include a minimum of:

- 20 mm AISI 316 stainless steel machined shims
- 3 mm AISI 316 stainless steel final adjustment shims.

These shims are part of the Vendor scope of supply.

4.3.12 Inspections

The inspections shall be conducted according to the Project ITP. As a minimum, the requirements reported in Appendix 4 shall apply. The weight control shall be performed as per **GS EP STR 001**.

4.3.13 Engineering documentation language and units

The engineering documentation shall be developed as follows:

Language: English and

Units:

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5. Data sheets

5.1 Engine

Reference / Revision: /

5.2 AC generator

Reference / Revision: /

5.3 Electric motor

Reference / Revision: /

5.4 Noise

Reference / Revision: /

5.5 Weight

Reference / Revision: /

5.6 Data sheets templates

Each data sheet requested in the VDR enclosed in the Appendix 3 of this specification shall be filled in by the Vendor in the Company template format.

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6. Site conditions and utilities

6.1 Site conditions

LOCATION

ALTITUDE

CLIMATE

ATMOSPHERIC PRESSURE

Average		mbar
Minimum		mbar
Maximum		mbar

AMBIENT TEMPERATURE

Design (minimum / maximum)		°C
Normal		°C
Minimum		°C
Maximum		°C

WIND

Normal		m/s
Design		m/s
Direction		

RELATIVE HUMIDITY

Minimum		%
Maximum		%

ENVIRONMENT

Dust	
Smoke	
Other	

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BLAST

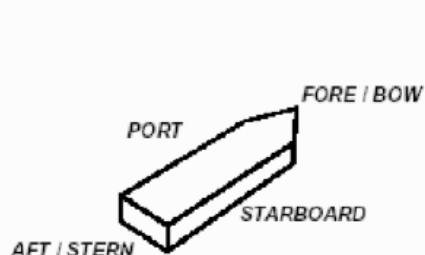
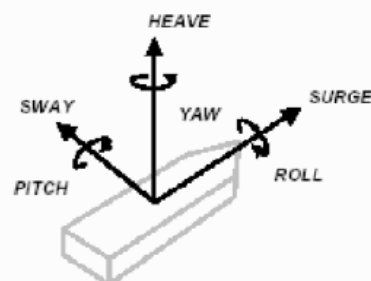
Equivalent static pressure (mbar)

CLASSIFICATION TYPE AREA
OPERATIONAL DESIGN CONDITIONS

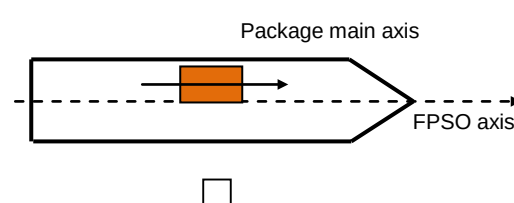
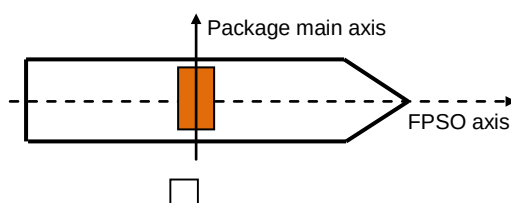
Project Phase:	During towing	On site	On site	
Condition:	Dry	Operating	Damaged	
Longitudinal acceleration (Surge)				m/s ²
Transversal acceleration (Sway)				m/s ²
Vertical acceleration (Heave)				m/s ²
Trim angle (Pitch)				°
List angle (Roll)				°

The motions and accelerations are given in the following way (typical):

Surge	X	Roll / List	Rotation / X
Sway	Y	Pitch / Trim	Rotation / Y
Heave	Z	Yaw	Rotation / Z


FPSO Orientation

FPSO Movement definition
TECHNICAL ROOM ENVIRONMENTAL CONDITIONS

The environmental conditions of technical room in which the UCP will be installed are specified in the document revision .

PACKAGE ORIENTATION ON FPSO


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6.2 Utilities

ELECTRICITY

Refer to:

- Project specification for electrical requirements for packaged units:
rev

- **GS EP ELE 011**

UCP UPS Earthing Regime:

UCP Normal Power Regime:

INSTRUMENT AIR and NITROGEN

Type	Instrument Air	Nitrogen	
Min/max operating temperature			°C
Operating temperature			°C
Min/max operating pressure			Barg
Operating pressure			Barg
Oil concentration			
Dew point			°C @ barg

COOLING WATER SYSTEM

Type	Sea Water	Fresh Water	
Normal inlet temperature			°C
Min/max inlet temperature			°C
Min outlet temperature			°C
Max outlet temperature			°C
Supply pressure			Barg
Max allowable delta P			Bar
Calorific capacity			kJ/kg°C
Fouling factor			m ² .°C.h/kcal

FLARE

Type	HP	LP	
Max operating temperature			°C
Normal temperature			°C
Max operating pressure			Barg
Normal pressure			Barg

DIESEL FUEL

See engine data sheet.

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7. Tests

7.1 Factory tests (workshop)

The scope of this chapter is to describe the factory tests to be carried on the completely assembled engine driven generator package in Vendor facilities before unit shipment.

Factory tests shall demonstrate the correct design, manufacture and operation of the equipment and its satisfactory performance in accordance with the conditions identified in the mechanical data sheet.

The following tests shall be carried on the completely assembled package:

- Performance testing of individual equipment item (diesel engine or generator)
- Pre-test activities
- Performance and Mechanical running test of engine driven generator package. This activity shall include the functional test of all the main auxiliary systems of the package
- Assembled package shall be weighted before packing and shipment (except particular requirements of Project ITP).

The following documentation shall be issued by Supplier prior to the factory tests in workshop:

- Issue of the factory test procedures
- Issue "As built" drawings relevant to factory test.

The test procedure shall be issued 8 weeks prior to the test (including noise and vibration measurement proposed procedure).

Detailed procedures for all tests, which shall include the acceptance criteria for all monitored parameters, shall be reviewed and accepted by the Company prior to the commencement of tests. Failure of any aspect of the testing shall require corrective action and a full complete re-test.

The results of each test shall be recorded in appropriate log sheets provided by Vendor and signed as "witnessed" by all the parties.

After the completion of the tests, Vendor shall issue an official test report including all the above log sheets. Copy of raw data registered during the tests shall be handed over right after each test activity for Contractor inspection record.

All tests identified as factory tests will be witnessed by Company or their representative.

7.2 Performance tests

7.2.1 Acceptance criteria

The acceptance criteria shall be those indicated in the Exhibit D of the Contract.

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Following acceptance criteria are valid for both Vendor facilities and field tests:

- Performances and tolerances:
 - Generator as per **GS EP ELE 113**
 - Diesel driver as per **ISO 15550**.

- Mechanical:

Vibration limits shall be in accordance with following table:

Component	Standard	Classification number	Vibration acceptance criteria
Generator	ISO 10816-1, ISO 10816-3	N/A	4.5 mm/s (r.m.s.)
Diesel engine	ISO 10816-6	To be mutually agreed	
Baseplate	ISO 8528-9	To be mutually agreed	

- Noise as specified in Project specification
- When required, engine exhaust emission as per **ISO 8178-1, ISO 8178-3 and ISO 8178-6**.

7.2.2 Generator performance test

Generator performance test shall be conducted according to **GS EP ELE 113** requirements.

7.2.3 Engine test

Engine tests shall be performed according to Test method 1 of **ISO 15550** requirements. Diesel engine Manufacturer shall provide used performance correction calculation method compliant with Certifying authorities requirements, if any.

7.2.4 Pre-test activities

Before commencing the factory testing of the completely assembled packages, the following minimum pre-test activities shall be carried out:

- Checking the compliance of the equipment with the project specifications
- Weights and dimensional checks
- Checking the certificates of compliance for the hazardous area components
- Calibration of all Project instruments. Relevant calibration certificates shall be available at the time of the test for Contractor review. Spot checks of instruments calibration shall be required before test commencing
- Instrumentation and electrical equipment insulation and continuity tests
- All instrumentation and electrical equipment functions shall be verified, including simulation, shut-downs and remote signals
- Control loops check and functional test
- Instruments, controls, alarms and safety devices

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- Safety and protection devices operational checks
- Serial link test
- Equipment tagging and labeling checks
- Mechanical equipment alignment checks
- Pneumatic pressure tested piping system
- Leakage tests
- Lube oil flushing and cleanliness
- Verification of the dynamic stiffness of the test bench as per **GS EP MEC 300**, when specified.

The reports relevant to the mechanical equipment alignment check and to flushing and cleanliness checks shall be available for Contractor review during test.

Before commencing the tests the package shall be cleaned by Vendor and shall be visually inspected by Contractor.

7.2.5 Diesel engine driven AC generator package full load string test

Supplier shall provide all temporary equipment required for implementation of the tests, including, but not limited to temporary connections, hardware to simulate signals and interfaces external to the supplied equipment etc.

Supplier shall be responsible, as well for providing all utility services needed to perform the test in proper conditions.

The full load string test of each engine driven AC generator package shall be carried out in accordance with [ISO 8528-6](#).

Testing program shall be mutually agreed between Company/EPSCC Contractor and Vendor on the following basis:

Each complete engine driven generator package shall undergo a Complete Unit test, four (4) hours uninterrupted continuous duration and be carried out on units fully erected, commissioned and shall involve all Contract equipment listed in the scope of supply.

The complete unit test shall demonstrate the proper functioning of all sub-systems, instruments, controls and safety systems.

The complete unit test shall consist of:

- Performance and mechanical test of engine driven generator with Contract engine, Contract generator, all Contract auxiliaries, Contract UCP and associated instrumentation
- The primary and backup, if any, engine starting sequence shall be demonstrated. A manual start using the back-up system shall be made with the engine cold, and with all electrical power isolated prior to any other start-up
- The capacity of the back-up starting system accumulator(s) shall be demonstrated, if any
- The proper functioning of the primary starting system shall be demonstrated by starting the engine manually and via a signal on the controller

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- Operational checks such as but not limited to start/stop normal sequences, emergency stop sequences etc.

7.2.5.1 Noise measurements

Noise measurement shall be performed in accordance with **GS EP MEC 300** for all equipment.

Sound level tests with the engine driven generator package operating at rated conditions shall be performed for all packages. Sound power levels and sound pressure levels shall not exceed the data sheet values.

7.2.5.2 Vibration measurements

Vibration shall be measured during the shop test of the assembled machine operating over the agreed power-load range.

Vibration levels over the whole operating range shall be as per **ISO 8528-9**.

7.2.5.3 Test duration

The mechanical running test shall be conducted initially at full load and when oil temperatures and all other parameters have been observed stabilized.

- Four hours (4 hours) at the maximum continuous load
- Load impact and load rejection test according to **GS EP ELE 013** and **ISO 8528-5** requirements.

All running parameters shall be recorded every thirty (30) minutes.

Each test shall be subject to a test report issued by Supplier and submitted to Company and Contractor.

7.2.6 Communication link test

Factory test shall also include PLC communication tests with Contractor supplied control system.

Contract UCP shall be 100% checked and tested, including all input/ output simulations and all logic and sequences at the control panel Manufacturer's premises prior to dispatch the equipment to the unit assembling location.

7.2.7 Site acceptance tests

Site acceptance of the unit will be pronounced only after the satisfactory completion of the field acceptance tests.

Such tests shall demonstrate that the engine driven generator package meets the mechanical and performance requirements within the specified operating range and conditions.

This test shall be carried out on the site or at integration yard, in operating conditions, with the engine driven generator package connected to the distribution network.

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8. Spare parts and special tools

This paragraph gives the minimum requirements of spare parts and special tools for this project. It shall be read in conjunction with **GS EP EXP 217**.

8.1 Spare parts

Supplier shall provide the spare part lists on Company SPL forms, fully filled up. Company will provide electronic format of these SPL forms.

All spare parts shall have protective coatings applied and be uniquely packed and tagged.

Supplier shall be fully responsible for all claims attributable to unsuitable or unsatisfactory packing and protection.

Spare parts shall be separately crated from package loose items.

8.1.1 Commissioning and start up spare parts

Supplier shall include in the scope of supply spare parts for commissioning and start up covering the whole scope of supply.

As a minimum the following spare parts shall be included in the Supplier scope of supply:

- Recommended spare parts for driver
- Recommended spare parts for driven equipment
- Recommended spare parts for any auxiliaries of the here above machinery's
- Air filter elements
- Ten (10) sets of oil filter cartridges
- Ten (10) sets of diesel filter cartridges
- Ten (10) sets of gas fuel filter cartridges, if any.
- For the Unit Control Panel:
 - One (1) power supply card
 - One (1) digital input card
 - One (1) analogue input card
 - One (1) digital output card
 - One (1) analogue output card
 - One (1) communication interface card.
- For the UCP fire and gas system:
 - One (1) FG detector of each type
 - One (1) FG power supply card
 - One (1) FG digital input card

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- One (1) FG analogue input card
- One (1) FG digital output card.
- Miscellaneous:
 - Five (5) IS barriers of each type
 - Five (5) relays of each type
 - Two (2) fuses of each type
 - Ten (10) lamp bulbs (CO₂, etc.)
 - One (1) UCP HMI screen.

8.1.2 Operating spare parts

Supplier shall provide the priced list of spare parts recommended for the first two years of operation covering the whole scope of supply based on his own experience.

8.2 Special tools

All special tools required for the site installation, commissioning and maintenance of the package and their auxiliaries shall be furnished.

All special tools required to perform the following activities shall be provided:

- **Erection, operation and maintenance:**
These tools will remain the property of Company.
- **Commissioning:**
These tools will be sent back to Supplier at his own cost.

As a minimum the following shall be supplied:

- For erection, operation and maintenance:
 - All necessary spreader bars and slings to lift into position the unit
 - Jigs for shaft alignment
 - Removal tool kit for any main load coupling
 - Driver special tools
 - AC generator special tools
 - Recharging kit for any bladder accumulator, if any.
- For PLC, a programming console with a laptop computer, as applicable, shall be supplied complete with:
 - Development software
 - Application programs
 - Diagnostic software

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- Cord sets i.e. power supply and link with PLC
- Calibration kits for each type of fire and gas sensors.
- For site commissioning and start up:
 - Portable multi channel analyzer
 - Digital voltmeter
 - Portable electronic RPM counter
 - Millivolt and milliamp sources
 - DC power supply
 - Variable resistor
 - Pneumatic pressure pump.
- Flushing kits for all lube oil systems consisting of:
 - Portable electric pump unit
 - Hoses and flange adapters to bypass all bearings and to establish flushing circuits
 - Flushing blocks for electro-hydraulic servo-valves
 - Screen mesh or equivalent.

A detailed list with comprehensive identification, part number, tool drawing and application tool drawing shall be provided during Contract stage.

Any standard and special tools, required to perform the pre-commissioning and commissioning activities at the Supplier premises shall be provided.

All special tools shall be properly identified and tagged.

Their functionality shall be described in the operating manuals.

Supplier shall provide a lockable weatherproof container for storage of special tools fitted with shelves and bench with vice.

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9. Preparation for shipment

The purpose of the preservation and shipment requirement is to assure the best economical protection against adverse atmospheric weather, corrosion build up and mechanical damage due to storage and transportation from Vendor (Manufacturers, Packagers and Contractors) premises to Contractor yard and from Contractor yard to Company site.

The Vendor and/or Manufacturer shall issue necessary procedures which shall be applied to any equipment to cover:

- The preservation during workshop storage
- The preservation, packing and fastening of equipment during transportation from Vendor facilities to Contractor yard construction
- The preservation during the construction works on the Contractor yard
- The preservation, packing and fastening of equipment during towing from Construction yard to Company site.

The procedures shall contain a check list including all preservation and packing tasks.

9.1 Preservation

The preservation duration will be selected by the Project in the package data sheet and/or equipment data sheets.

Two types of preservation can be applied depending on Project needs: short term preservation or long term preservation.

The considered preservation shall be valid for shipment between:

- Vendor premises and Contractor yard
- Contractor yard and site.

The short term preservation shall cover a period up to six (6) consecutive months after processing of the preservation. The considered storage shall be outdoor without protection.

The long term preservation shall cover a period up to twelve (12) consecutive months and be annually renewable during five (5) years.

The desiccant products shall be free of DMF (dimethyl fumarate) content and shall be selected from Silica base. The regeneration of desiccant products is a mandatory requirement and shall be done by heating.

The desiccant products shall conform to the [NF H00-320](#) or [DIN 55473](#) or [US MIL D 3464E](#) standards.

The VCI (Volatile Corrosion Inhibitor) and VPI (Vapor Phase Inhibitor) shall conform to the [US MIL-STD-2073-1 E](#) standard. However necessary care shall be taken to use approved products compatible with the materials needing to be preserved.

All desiccant products locations shall be provided with a metallic label indicating their presence.

The last mechanical and/or performance runs can be done with anti-corrosion additives mixed with the lube oil. However Vendor shall demonstrate that the anti-corrosion additives shall not compromise the life of the equipment.

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All opening shall be closed with metallic blind and gasket to be air and water sealed.

Metallic labels with necessary cautions and instruction to remove preservative products prior equipment start-up shall be provided.

The labels shall be made of metal with black marking on yellow back ground.

9.1.1 Diesel engine

After completion of the tests, the following shall be performed as a minimum:

- Draining of liquid as water, diesel, lube oil from systems
- Drying of systems
- Cleaning of reservoirs with non pilled clothes
- Spraying of Tectyl™ or VCI in the diesel system including reservoir
- Spraying of Tectyl™ or VCI in the air system
- Spraying of Tectyl™ or VCI in the water cooling system
- Spraying of Tectyl™ or VCI in the lube oil system,
- Insertion of dessicant product in the diesel, water, oil and air systems by means of perforated metallic baskets fixed to blinds
- Preservation from foreign matters entrance
- Sealing of opening.

9.1.2 Generator

After completion of the tests, the following shall be performed as a minimum:

- Draining of liquid such as water, lube oil from systems where required
- Drying of circuits
- Spraying of Tectyl™ or VCI in the air system
- Spraying of Tectyl™ or VCI in the water cooling system
- Spraying of Tectyl™ or VCI in the lube oil system
- Insertion of desiccant product in the generator junction boxes, in exciter, in generator bearing cases, and in coolers by means of perforated metallic baskets fixed to blinds
- Preservation from foreign matters entrance
- Sealing of openings.

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9.1.3 Instrumentation and electrical auxiliaries

After completion of the tests, the following shall be performed as a minimum:

- Draining
- Drying
- Insertion of soft bags desiccant products in instrument junction boxes and in instrument head
- Sealing of openings.

9.1.4 Control panels

After completion of the tests, the following shall be performed as a minimum:

- Draining of liquid such as water, where needed
- Drying of systems
- Cleaning of panels with lint-free rags
- Packing of all equipments not rack mounted
- Insertion of desiccant product inside the control panel, by means of soft bags
- Preservation from foreign matters entrance by metallic blinds
- Positive locking of all doors
- Sealing of openings.

9.1.5 Auxiliaries

After completion of the tests, the following shall be performed as a minimum:

- Draining of liquid such as water, lube oil from systems where required
- Drying of circuits
- Cleaning of reservoirs lint-free rags
- Spraying of Tectyl™ or VCI in the air system
- Spraying of Tectyl™ or VCI in the water cooled system
- Spraying of Tectyl™ or VCI in the lube oil system
- Spraying Water resistant wax Tectyl™ and wrapping on all non painted interfaces
- Insertion of desiccant product in the piping system, junction boxes, equipments cases (including ducting) by means of perforated metallic baskets fixed to blinds or soft bags
- Preservation from foreign matters entrance
- Sealing of opening.

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9.2 Packing

9.2.1 Weather protection

The design of the packing shall procure an optimal weather protection during oversea transportation and Contractor yard storage.

During the detail engineering phase, Contractor, in conjunction with Vendor, has to issue and submit the preservation and sea fastening procedures to Company representative for approval.

Contractor shall be fully responsible of equipment preservation until provisional acceptance on site.

The weather protection shall be made of heat welded multilayer film (polyester, aluminum, polyethylene) and shall be installed around the package. All lifting appliances and lifting points shall be provided outside the weather protection and shall not be subject to losses of sealing. The film shall conform to the [NF H00-310](#) or [US MIL PRF 131K](#) standards.

Prior to weld and seal the multilayer film, the hereafter sequences shall be applied, but are not limited to:

- A sweeping with nitrogen shall be performed in order to remove the internal moisture as much as possible to get low residual humidity
- A set of desiccant bags shall be included to absorb residual moisture and trap during transportation and storage the moisture passing through the multilayer film envelope
- A moisture indicator (sensitive paper) shall be included inside the envelope prior sealing to perform the traceability of the internal atmosphere during transport and storage.

9.2.2 Mechanical and infestation protection

The mechanical and infestation protection shall be performed by a use of multilayer wooden plates (plywood).

The multilayer wooden plates shall be sea water resistant in case of overseas transportation. A selection of multilayer wooden plates in accordance with marine immersion resistant, french standard CTBX or equal classification requirements is required.

The construction of the overall mechanical protection shall be done in such a way that internal or external members shall not damage the weather protection.

The construction shall be in such a way that rodents and insects cannot enter inside the box.

All sensitive parts like antifriction bearing, rotor shaft, shall be locked in place and insulated by means of shock absorber. The rotor locking devices shall be labeled with metallic instructions and cautions label with black making on yellow colored back ground labels shall be provided.

9.2.3 Fastening

All devices needed for the fastening whatever the transportation mode considered (sea, onshore, dirty and/or ice road) shall be provided external to the mechanical protection. The fastening shall not affect the weather/mechanical protection integrity.

The fastening shall be part of the equipment engineering design and shall be provided to avoid any modification and/or welding on the equipment during its installation until completion.

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9.2.4 Marking

The minimal requirements for marking shall conform to the [ISO 780](#) code in addition to the specific requirement of the Project.

9.2.5 Loose shipped items and auxiliaries

The loose shipped items delivered with the Contract (including commissioning and start-up spare parts) shall be preserved as per clause 9.1 and shall be packed inside a VCI plastic bags as per clause 9.2.1 and clause 9.2.2 during transportation from Vendor facilities to Contractor yard and from Contractor yard to Company site, except for structural frames and ducting when part of the scope of supply.

The packing boxes shall be provided with:

- Internal or external vibrations and shocks absorbers
- External lifting and handling devices and fastening provisions
- External marking in accordance with [ISO 780](#) and Project specific requirements
- Internal harness and/or means for fastening
- Moisture indicator
- Internal or external provision for documentation storage
- External blank marking area and/or location to attached the AWB (Air Way Bill).

The structural frames and ducting (when part of the scope) shall be packed as follow:

- Transportation steel frame where required including all necessary certified means for handling, lifting, loading, unloading
- Metallic blinds on all openings provided with welded metallic baskets for desiccant bags storage
- External marking in accordance with [ISO 780](#) and Project specific requirements
- Internal or external provision for documentation storage
- External blank marking area and/or location to attached the AWB (Air Way Bill).

9.3 Transportation

The Notified body responsible for transportation between Vendor facilities and port of shipment shall perform the assessment of the means, risks and constraints.

It shall be clearly specified in the Vendor proposal the means to be used for transportation, the loading of the equipments and the induce constraints due to sea, road, rails transportation in term of equipment assembly and number of packs.

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A preliminary packing list including packing dimensions and weight table shall be attached to the Vendor proposal to give possibility to Company to assess the transportation impacts prior Contract award.

The handling, loading and unloading procedures and the lifting drawings shall be part of the engineering phase and shall be developed by the Vendor.

The spreader bars, the lifting beams and ancillaries (slings, shackles) shall be supplied by Vendor and shall be load tested and certified by third party notified body. The use of synthetic slings is not allowed.

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Company	Total E&P or any Total E&P subsidiary
Contractor	Any Company Total E&P has signed a Contract with for the Engineering, Procurement, Construction and Installation of a part of a project
DMF	Dimethyl Fumarate
ESDV	Emergency Shut Down Valve
FSS	Fire Suppression System
HMI	Human Machine Interface
ICSS	Integrated Control and Safety System
ITP	Inspection and Tests Plan
MCC	Motor Control Center
OEM	Original Equipment Manufacturer
Package	Prefabricated process or utility self-contained unit, generally able to operate on its own, supplied fully tested and ready for immediate installation
PLC	Programmable Logic Controller
NDT	Non Destructive Test
RO	Restriction orifice
SAT	Site Acceptance Test
SDV	Shut Down Valve
SPL	Spare Parts List
Supplier or Vendor	The package Supplier or Vendor
UCP	Unit Control Panel
VCI	Volatile Corrosion Inhibitor
VPI	Vapor Phase Inhibitor

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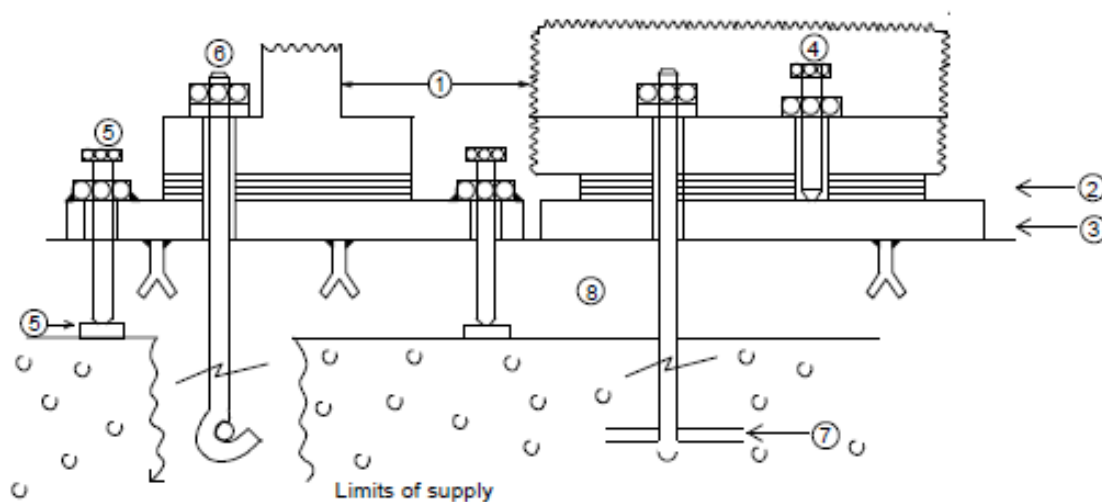
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Appendix 2

Appendix 2 Baseplate installation

CONCRETE FOUNDATION

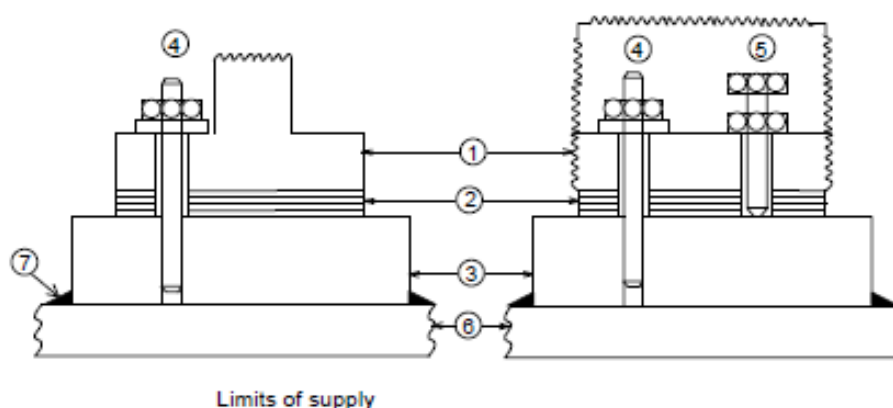

SUPPLIER

- ① Base plate
- ② Shims (20 mm min)
- ③ Sole plate (30 mm min)
- ④ Base plate levelling screws
- ⑤ Soleplate levelling screws
- ⑥ Anchor bolts
- ⑦ Anchor bars

CONTRACTOR

- ⑧ Non shrinking epoxy grout

STEEL STRUCTURE FOUNDATION


SUPPLIER

- ① Baseplate or Gimbals or AVM
- ② Shims (20 mm min)
- ③ Soleplate (50 mm min)
- ④ Anchor bolts
- ⑤ Levelling screws

CONTRACTOR

- ⑧ Deck
- ⑦ Welding

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Appendix 3

Appendix 3 Vendor Document Register (VDR)

The following documents shall be delivered by the Package Vendor. This list is a mandatory base frame but might be extended on a Project basis.

(1) Documents to be supplied with offer.

Item	Designation	(1)
1	General	
1.1	Vendor document register	X
1.2	Deviation list	X
1.3	Monthly report	
1.4	Sub-Vendors list	X
1.5	Quality plan	
1.6	Inspection and Test Plan	X
1.7	Declaration of conformity for ATEX	
2	Arrangements	
2.1	General arrangement drawing for engine driven generator package	X
2.2	Foundation drawings	
2.3	Limits of supply table (interface and connection schedule)	X
2.4	Lifting drawing	
2.5	Unit Control Panel	
2.6	Fire fighting system cabinet	
3	Data sheets	
3.1	Engine data sheet (as per Appendix 6)	X
3.2	AC generator data sheet	X
3.3	Noise data sheet	
3.4	Weight data sheet	
3.5	Maintenance data sheet	
3.6	Instruments data sheet	
3.7	Other data sheets (LV motors, valves, lube oil filters etc.)	
4	P&IDs & Lists	
4.1	P&ID symbols table	
4.2	PFD and PID's	X
4.3	Equipment list / Bill of materials	X
4.4	Load and utilities list	X
4.5	Lubrication list and schedule	
5	Detail drawings	
5.1	Outline drawings (AC generator, silencers, vessels, coupling, heat exchangers, filters...)	
5.2	Electric motors outline drawing	

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Appendix 3

Item	Designation	(1)
5.3	Electric motors sectional drawing and associated part list	
5.4	Fire fighting cabinet outline drawing	
5.5	Local gauge outline drawing	
5.6	Fuel tank outline drawing	
5.7	Starting systems outline drawing	
5.8	Equipment data plate drawing	
5.9	Flexible mounts outline drawing	
5.10	Interconnecting piping Isometrics	
5.11	Piping classes	X
6	Electrical, Instrumentation and Controls	
6.1	Junction boxes dimension and termination diagram	
6.2	Control philosophy and functional analysis	
6.3	Instruments hook up diagrams	
6.4	Instruments list	
6.5	HMI displays	
6.6	PLC software data base exchange	
6.7	Instruments and electrical cables list	
6.8	Modbus list including addressing	
6.9	I/O list	
6.10	Instrument index S4I format	
6.11	Alarm / shut down list	
6.12	Interconnecting diagram (instrumentation and electrical)	
6.13	Earthing diagrams	
6.14	Logic diagrams	
6.15	Cause and effect chart	
6.16	Instrument loop diagrams	
6.17	UCP terminal strips	
6.18	Junction boxes terminal strips	
6.19	Wiring diagrams	
6.20	Obsolescence dossier	
6.21	Single line diagram	
6.22	Block diagrams	
7	Calculations and Performances data	
7.1	Lateral and torsional critical speed analysis calculation note	
7.2	Baseplate calculation note including modal analysis and lifting appliance	
7.3	Safety relief valve calculation according API RP520	
7.4	Starting systems calculation note	
7.5	Other calculation notes (AVM, etc.)	

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Appendix 3

Item	Designation	(1)
8	Manuals/procedures/other lists	
8.1	Painting specification	
8.2	Installation and operating manual index	
8.3	Installation and operating manual	
8.4	Special tools list	
8.5	Start up and commissioning spare parts list	X
8.6	Priced operating spare parts list	
8.7	Packing index and final packing list	
8.8	Storage prior and after erection procedure	
8.9	Weighing procedure	
8.10	Performance/ mechanical running test procedures	
8.11	UCP test procedure	
8.12	Factory test for complete package procedure	
8.13	SAT procedure	
8.14	Preservation procedure	
8.15	Packing procedure	
9	Manufacturing/Quality/HSE documents	
9.1	NDE procedures	
9.2	Welding procedures	
9.3	Material certificates	
9.4	All tests and inspections certificates	
9.5	QA/ QC (Manufacturing data book) index	
9.6	QA/ QC (Manufacturing data book) dossier	

(2) The package string test report shall include pictures of the package (four side views and four isometric views).



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Appendix 4

Appendix 4 Minimum inspection requirements

As a minimum, the following inspections shall be conducted on the package:

- AC generator test
- Functional, performance and mechanical running test of the engine driven generator package
- Final inspection
- Final dossier data book review.

Note: This list does not include the inspections to be conducted on each individual component constituting the package.



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Appendix 5

Appendix 5 Deviations to the contractual documents

If deviations are waived during the bid phase, they shall be listed in the following pages in the purchase revision.

The deviation list shall exhibit at least the following:

- Reference of the specification
- Paragraph of the specification
- Description of the deviation
- Reason for deviation
- Vendor proposal
- Company final position.

The deviations that are not accepted by Company shall appear in this list in order to give a complete overview of the technical discussions.

The following list contains pages.

Note: The deviation list might not be attached to this specification but referenced under a project document (as reported below).

Project document reference:

Revision .

**General Specification****GS EP MEC 012**Rotating Machine Package Specification
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Gas and Diesel Engines Data Sheets DS EP MEC 140.

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Appendix 6

		DATA SHEET				N°		
		Main Title				DS EP MEC 140		
		Secondary Title				Page 1 of 3		
Issuing Dpt	Rev. / Date	0/	1/	2/	3/	4/		
TEC/MTH	Written by :							
ENGINE								
1	Applicable to	☐ : Proposals ☐ : Purchase ☐ : As Built Gas Engine ☐ Diesel Engine ☐ Crude Oil Engine ☐						
2	Manufacturer	Size and Type						
3	Service:	Continuous (2) ☒ Intermittent ☐ ISO Classification A ☐ B ☐ C ☐ D ☐						
4	Driven Equipment							
5	OPERATING CONDITIONS				SITE DATA			
6	ISO Power (ISO 3046)		kW	Speed		RPM	Altitude	m above sea level
7	Site continuous power		kW	Speed		RPM	Atmospheric Pressure	mbar
8	Overload {	Site power	110%				Ambient Temperature:	Norma
9		Speed	100%				Max.:	Min.:
10		Duration	1 Hour				Design:	
11							Relative humidity Max.:	Min.:
12	Direction of rotation (view from coupling)	☐ : CW ☐ : CCW						
13	Speed range: From		To		RPM		LOCATION	
14	Idle Speed		RPM				☐ Indoor ☐ Outdoor ☐ Off-shore ☐ Heated ☐ Under Roof ☐ On-shore ☐ Unheated ☐ Side Drop ☐ Winterisation Req'd ☐ Tropicalisation req'd	
15	Loading time						☐ Unusual Conditions ☐ Dust ☐ Sand Other:	
16							☐ Elec. Area Classification ☐ Non-Hazardous Group Temp. Cl. Engine Area ☐ Engine enclosure area ☐ Control panel area ☐	
17	PERFORMANCES							
18	Speed						☐ Noise Specifications	
19	% of maximum continuous site power	110	100	75	50		Acoustic enclosure ☐ YES ☐ NO	
20	Fuel specific consumption kg/kWh + 0%						AVAILABLE UTILITIES	
21	Lubrication oil consumption g/kWh						Cooling water:	
22	Nox Emission						Pressure	Bar a
23							Available ΔP	Bar
24							Temperature	°C
25							Δ Temperature	°C
26	SHOP TEST - INSPECTION				ENGINE PAINTING			
27	Shop Inspection		Non Witnessed	Witnessed	Standard		Instrument Air:	
28	By Third Party				Other		Pressure	Bar a
29	Manufacturer Standard						Temperature	°C
30	Hydrostatic				SHIPMENT			
31	Mechanical				Standard		Dew point	°C
32	With auxiliary equipment				Sea boxing		Electricity:	
33	Performance				Outdoor storage			
34	Certification Test						AC/DC	Volts
35	ACCESSORIES BY MANUFACTURER (M) OR OTHER (O)							
36	Base plate		Special tools (1)				Ph.	Hertz
37	Foundation bolts		Wiring					
38	Engine fitting bolts		Battery					
39	Flywheel + Guard		Control panel					
40	Gear		fuel interconnecting piping					
41	Coupling and Guard		Walkways, Ladders					
42	Coupling bolts		Instrumentation					
43	Air ducting		Turbocharging system					
44	Exhaust ducting		Inlet air filter					
45	Explosion proof system		Fuel tank					
46	Starting system		Overspeed safety device					
47	Barring system		Oil cooler					
48	Anti-vibration device		Water cooler					
49	Auxiliary power take off		Air cooler					
50								
51	Remarks: (1) List shall be attached with Bid							
52	(2) Even for intermittent duty, equipment shall allways be designed for continuous operation							
53								
54								
55								

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ENGINE					
CHARACTERISTICS			INLET SYSTEM		
2 Cycle: ☐ 2 Stroke ☐ 4 Stroke 3 Number of cylinders: Position: 4 Bore / Stroke: / Capacity: Liters 5 BMEP: bar 6 Piston Speed: m/s @ RPM 7 Cooling System: ☐ Air ☐ Water 8 Turbocharger: ☐ : 9 Number: Manufacturer: Model: 10 Pressure Ratio: Speed: RPM			Filter: Type: Number: Manufacturer: Turbocharging air cooler ☐ Type: Number: Manufacturer: Piping ☐ Expansion joints ☐ Supports ☐ Silencer ☐ Air Cut-off system ☐		
STARTING SYSTEM			MATERIAL		
13 ☐ : Produced by 14 Number of tanks: 15 Pressure: Bar Capacity: m³ 16 Number of starts without refilling: 17 ☐ Electrical: Total Capacity: Ah 18 Starting circuit: ☐ Single ☐ Duplex 19 Starting motor: ☐ Single ☐ Duplex 20 ☐ Hydraulic: 21 Accumulator ☐ Motor ☐ 22 Inertia ☐ 23 Manual ☐ Motor ☐ 24 Starting: ☐ Local ☐ Remote			Frame Crankshaft Cylinders Camshaft Liners Connecting rod Tie-rods Crosshead Cylinder-head Pistons Crosshead guides Pistons rings Valves Exhaust Spark arrestor Oil cooler: Tubes Shell Oil filter element Oil heating coil Oil lubricating piping before/after filter / Bolting		
BARRING SYSTEM			FUEL GAS or LIQUID FUEL		
26 Manual ☐ Pneumatic ☐ Electrical ☐ Hydraulic ☐			Liquid Fuel or Gas analysis see attached sheet N° Required Pressure Max/Min (Barg) / Fuel gas temperature Max/Min (°C) / LHV (MJ/M³/hr)		
LUBRICATION			FUEL SYSTEM PIPING		
29 ☐ Splash system ☐ Pressure system ☐			☐ By pass and vent valve ☐ Isolation block valves ☐ Flange rating		
30 Oil Quantity l Oil Quality: 31 Pump: Main Auxiliary 32 Type 33 Flow l/min 34 Driver 35 Speed RPM 36 Power kW 37 Material 38			GOVERNOR		
39 Auxiliary pump used for: 40 Pre-lube: ☐ Starting: ☐ Stand by: ☐			☐ Constant Speed ☐ Variable Speed Reset by: ☐ Pneumatic signal ☐ Electronic signal ☐ Manual Speed Range, RPM: Max. Min. Governor MFR:		
41 Oil cooler: ☐ Single ☐ Duplex 42 Change-over while running: ☐ Temperature Regulator: ☐			IGNITION		
43 Inlet / Outlet oil temperature: / °C 44 Oil Heater: ☐ 45 Type: Electrical ☐ Other ☐ 46 Power kW Explosion Proof ☐			Magneto: Type , Number Manufacturer Model Cabling: ☐ Shielded ☐ Ignition system compliant to code:		
47 Steam coil ☐ Consumption (1) kg/h 48 Flanges In / Out Ø / Rating / 49 Minimum Starting oil temperature °C 50 Oil tank ☐ Capacity l			EXHAUST SYSTEM		
51 Remarks: (1) Indicate pressure and temperature 52 53 54 55			Engine pipe outlet ☐ Spark arrestor ☐ Exhaust Silencer ☐ Exhaust silencer MFR: Shutter ☐ Expansion joint ☐ Engine exhaust manifold ☐ Watercooled ☐ Insulated Turbocharger exhaust gas temperature Catalytic exhaust system ☐		

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FUEL SYSTEM					
1 Type ☐ Gas ☐ Liquid ☐ Complete Fuel Receiving System					
2					
3					
4 FUEL GAS ANALYSIS - Mol %					
5					
6 Composition Mol Weight Normal Starting Alternate					
7 Air 29					
8 Oxygen 32					
9 Nitrogen 38					
10 Water vapor 18					
11 Carbon monoxide 28					
12 Carbon dioxide 44					
13 Hydrogen 2					
14 Methane 16					
15 Ethylene 26					
16 Ethane 30					
17 Propylene 42					
18 Propane 44					
19 I-Butane 58					
20 N-Butane 58					
21 I-Pentane 72					
22 N-Pentane 72					
23 Hexane plus					
24					
25					
26 Total					
27 Average Mol. weight					
28 Corrosive agents PPM					
29 Contaminants PPM					
30					
31 LHV MJ/M ³ /HR					
32 Fuel pressure Max / Min. (kPaG) (BARG)					
33					
34					
35 Fuel Temperature Max/l °C					
36					
37 ☐ Fuel Pressure Required					
38 Max / Min (kPaG) (BARG)					
39					
40					
41					
42					
43					
44 FUEL SYSTEM PIPING					
45 ☐ By pass and vent valve ☐ Isolation block valves ☐ Flange rating					
46 ☐ Twin Y-Type Strainer with Continuous Flow ☐ Nace Material Standards					
47 ☐ Transfer valve					
48					
49 Remarks :					
50					
51					
52					
53					
54					
55					
56					
57					
58					
59					
60					

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