

Database of Steel and Alloy (Marochnik)

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Characteristics for grade 25GS (25ГC).

Grade :	25GS (25ГC)
Classification :	Low alloy structural steel for welding construct
Equivalent grades:	Is absent

Chemical composition in % for grade 25GS (25ГC)

C	Si	Mn	Ni	S	P	Cr	Cu
0.2 - 0.26	0.6 - 0.9	1 - 1.3	max 0.3	max 0.035	max 0.04	max 0.8	max 0.3

Technological properties for grade 25GS (25ГC)

Weldability:	without limitations.
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Specification :

Weldability :

- without limitations** - welding is done without heating and subsequent heat treating
- limited weldability** - welding is possible under heating up to 100-120 grade and subsequent heat treating
- hard weldability** - obtaining the quality welding needs the additional operations: heating up to 200-300 grade; the heat treating ia annealing

Database of steels and alloys (Marochnik) contains information about chemical composition and properties more then 2500 steels and alloys (stainless steel, alloy steel, carbone steel, structural steel, tool steel, cast iron, aluminum alloy, titanium alloy, copper alloy, nickel alloy, magnesium alloy and others).
Helpfull for specialists in grade technology, structural engineer, mechanical engineer, metallurgy and metal trader

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