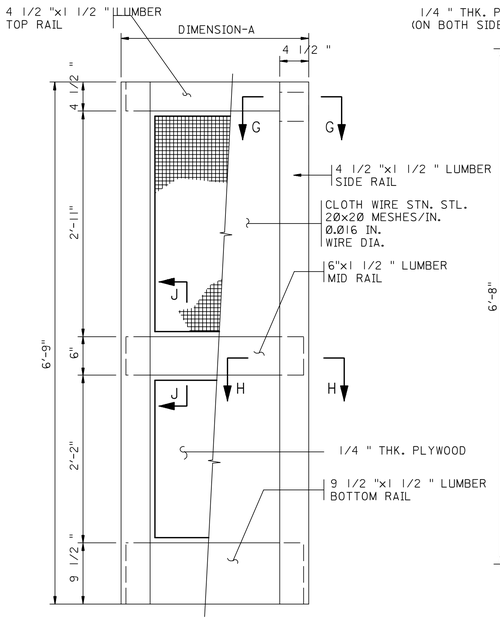
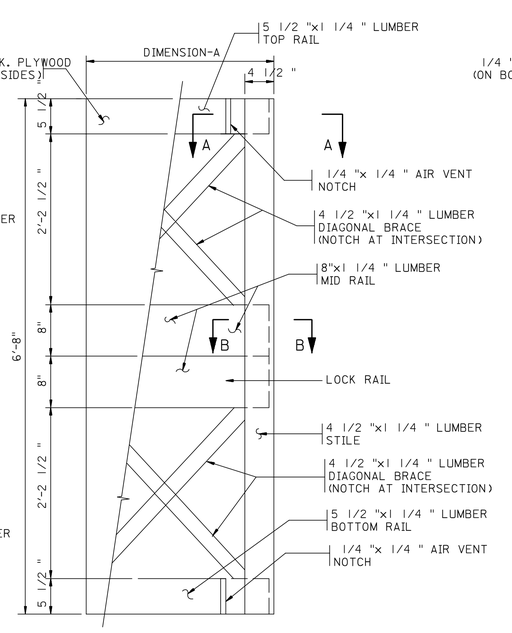
PLANT NO.	INDEX	DRAWING NUMBER	SHT. NO.	REV. NO.
990	R	AA-036236	001	02



TYPE-4

THICKNESS: 1 1/2 "
SCALE: 1"=1'-0"

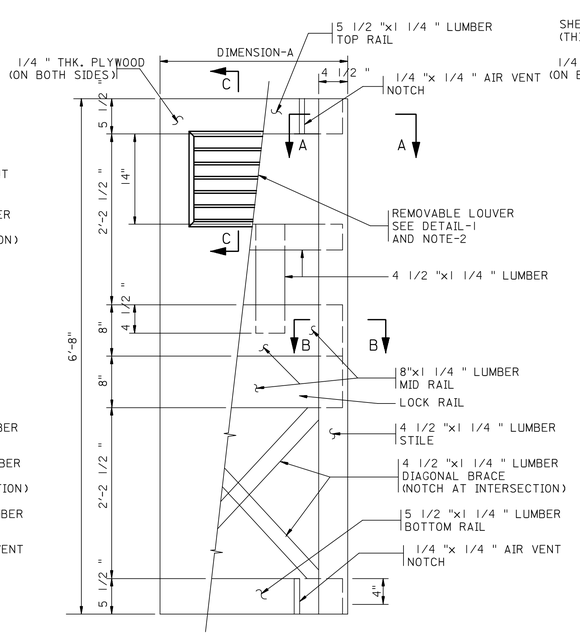
SUB TYPE	DIMENSION-A
A	2'-4"
B	2'-6"
C	2'-8"
D	3'-0"



TYPE-1

THICKNESS: 1 3/4 "
SCALE: 1"=1'-0"

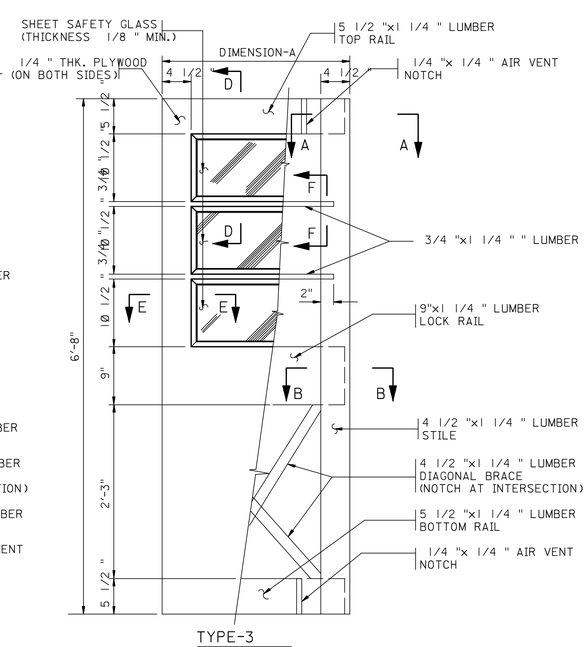
SUB TYPE	DIMENSION-A
A	2'-4"
B	2'-6"
C	2'-8"
D	3'-0"



TYPE-2

THICKNESS: 1 3/4 "
SCALE: 1"=1'-0"

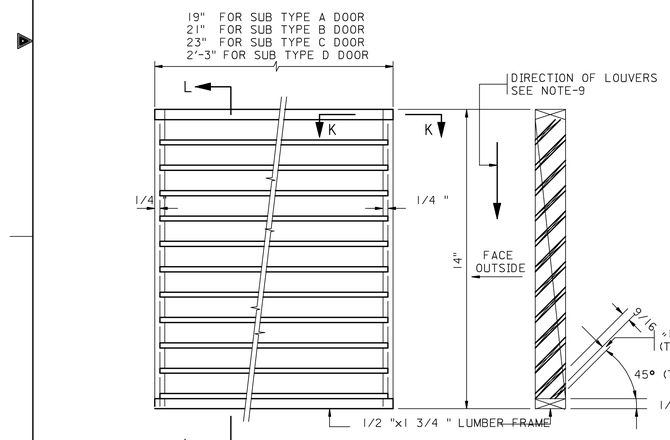
SUB TYPE	DIMENSION-A
A	2'-4"
B	2'-6"
C	2'-8"
D	3'-0"



TYPE-3

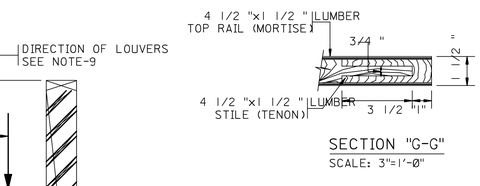
THICKNESS: 1 3/4 "
SCALE: 1"=1'-0"

SUB TYPE	DIMENSION-A
A	2'-4"
B	2'-6"
C	2'-8"
D	3'-0"



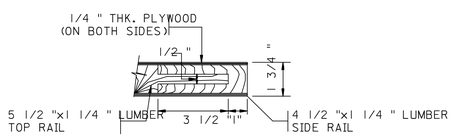
DETAIL-1

(REMOVABLE LOUVER-SEE NOTE-9)
SCALE: 3"=1'-0"



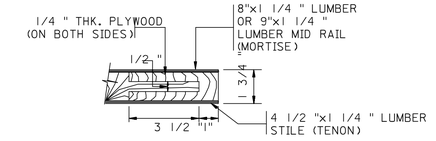
SECTION "G-G"

SCALE: 3"=1'-0"



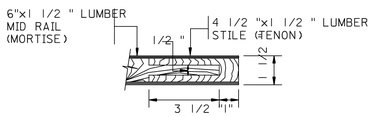
SECTION "A-A"

SCALE: 3"=1'-0"



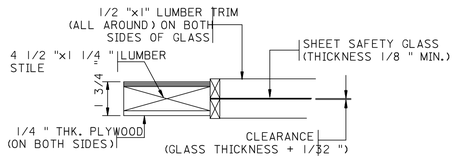
SECTION "B-B"

SCALE: 3"=1'-0"



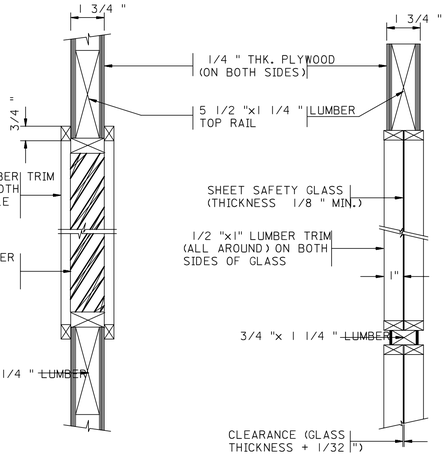
SECTION "H-H"

SCALE: 3"=1'-0"



SECTION "E-E"

SCALE: 3"=1'-0"

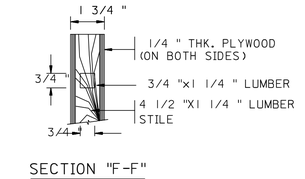


SECTION "C-C"

SCALE: 3"=1'-0"

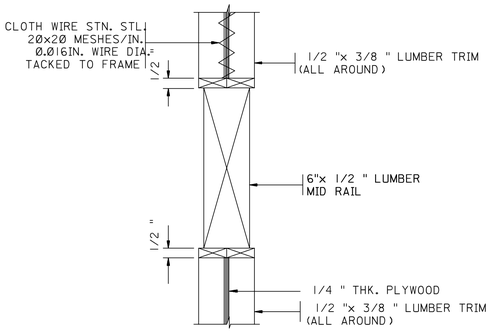
SECTION "D-D"

SCALE: 3"=1'-0"



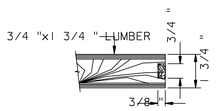
SECTION "F-F"

SCALE : 3"=1'-0"



SECTION "J-J"

SCALE: 3"=1'-0"



SECTION "K-K"

SCALE : 3"=1'-0"

NOTES:

1. ALL WOOD SHALL BE KILN-DRIED WITH MOISTURE CONTENT OF 6% TO 12%.
2. ALL FACE VENEERS SHALL BE OF "GOOD GRADE" HARDWOOD IN CONFORMANCE WITH CS171-58.
3. ADHESIVES FOR ALL GLUED SURFACES BETWEEN CORE AND PLYWOOD AND BETWEEN MORTISED JOINTS SHALL BE TYPE 1 PLYWOOD ADHESIVE (FULL WATER PROOF BONDED) IN ACCORDANCE WITH COMMERCIAL STANDARD CS-35-61.
4. DOORS SHALL BE CLEANLY AND SMOOTHLY SANDED TO A SURFACE READY FOR FINISHING.
5. DOORS SHALL BE TREATED AND SEALED WITH WATER REPELLENT PRESERVATIVE IN ACCORDANCE WITH COMMERCIAL STANDARD CS 262.
6. TOLERANCES SHALL BE WIDTH: +/- 1/16 " DIAGONALS OF FACE: +/- 1/8 ".
8. GLASS IN DOORS SHALL BE INSTALLED IN FIELD.
9. DOOR TYPE-2 (DOOR FLUSH WITH REMOVABLE LOUVER) LOUVER MAY BE MOUNTED TOP OR BOTTOM.
10. 2 PENNY FINISH NAILS SHALL BE USED TO ATTACH ALL TRIM.

DOOR TYPE	BRIEF DESCRIPTION
1	DOOR FLUSH
2	DOOR FLUSH WITH REMOVABLE LOUVER
3	DOOR FLUSH WITH THREE LIGHTS (GLASS)
4	DOOR SCREEN

TYPE	SUB TYPE	STOCK NO.	DESCRIPTION
1	A		DOOR: FLUSH 2'-4" WD.; 6'-8" HGT. 1 3/8 " THK.
	B	09-143-471	DOOR: FLUSH 2'-6" WD.; 6'-8" HGT. 1 3/4 " THK.
	C	09-143-486	DOOR: FLUSH 2'-8" WD.; 6'-8" HGT. 1 3/4 " THK.
	D	09-143-493	DOOR: FLUSH 3'-0" WD.; 6'-8" HGT. 1 3/4 " THK.
2	A	09-143-701	DOOR: FLUSH 2'-4" WD.; 6'-8" HGT.; 1 3/4 " WITH REMOVABLE LOUVER
	B		DOOR: FLUSH 2'-6" WD.; 6'-8" HGT.; 1 3/4 " WITH REMOVABLE LOUVER
	C		DOOR: FLUSH 2'-8" WD.; 6'-8" HGT.; 1 3/4 " WITH REMOVABLE LOUVER
	D	09-143-723	DOOR: FLUSH 3'-0" WD.; 6'-8" HGT.; 1 3/4 " WITH REMOVABLE LOUVER
3	A		DOOR: FLUSH 2'-4" WD.; 6'-8" HGT.; 1 3/4 " THK.THREE LIGHTS (GLASS)
	B	09-143-595	DOOR: FLUSH 2'-6" WD.; 6'-8" HGT.; 1 3/4 " THK.THREE LIGHTS (GLASS)
	C	09-143-609	DOOR: FLUSH 2'-8" WD.; 6'-8" HGT.; 1 3/4 " THK.THREE LIGHTS (GLASS)
	D	09-143-620	DOOR: FLUSH 3'-0" WD.; 6'-8" HGT.; 1 3/4 " THK.THREE LIGHTS (GLASS)
4	A		DOOR: SCREEN 2'-4" WD.; 6'-9" HGT.; 1 1/2 " THK.
	B		DOOR: SCREEN 2'-6" WD.; 6'-9" HGT.; 1 1/2 " THK.
	C		DOOR: SCREEN 2'-8" WD.; 6'-9" HGT.; 1 1/2 " THK.
	D		DOOR: SCREEN 3'-0" WD.; 6'-9" HGT.; 1 1/2 " THK.

REFERENCE DRAWINGS

WOOD DOORS- 1 3/8 "THK. & 1 1/8 "THK. LOCAL PURCHASE SAUDI ARABIA STD. DWG.	AA-036251

THIS DRAWING SUPERSEDES AB-036520

REV. NO.	DATE	BY	JO/EWO	DESCRIPTION	CHKD.	CERT.	APPD.
02	MAY92	ESSD BSC		DRAWING DIGITIZED INTO CADD DATABASE WITHOUT CHANGES			

SAUDI ARABIAN OIL COMPANY

DRAWN BY W.J.F./A.M. CHECKED BY NAK SCALE: AS SHOWN
DATE STARTED _____ DATE COMPLETED _____
OPR'G. DEPT. _____ ENG. DEPT. ORIGINAL SIGNED
APP'D. FOR CONST. _____

THIS DRAWING IS NOT TO BE USED FOR CONSTRUCTION OR FOR ORDERING MATERIAL UNTIL CERTIFIED AND DATED

CERTIFIED ORIGINAL CERTIFIED
BY _____ DATE _____

WOOD DOORS
1 3/4 " THK. & 1 1/2 " THK

STD. DWG.

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