

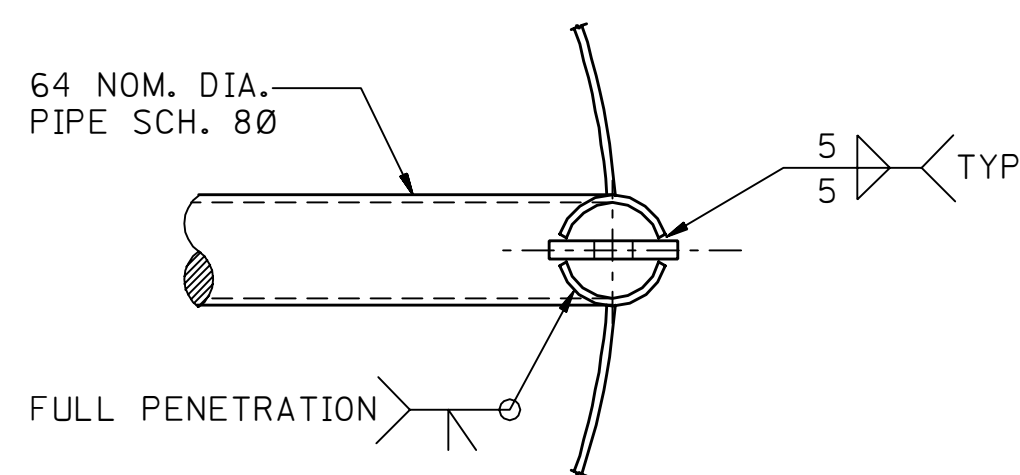
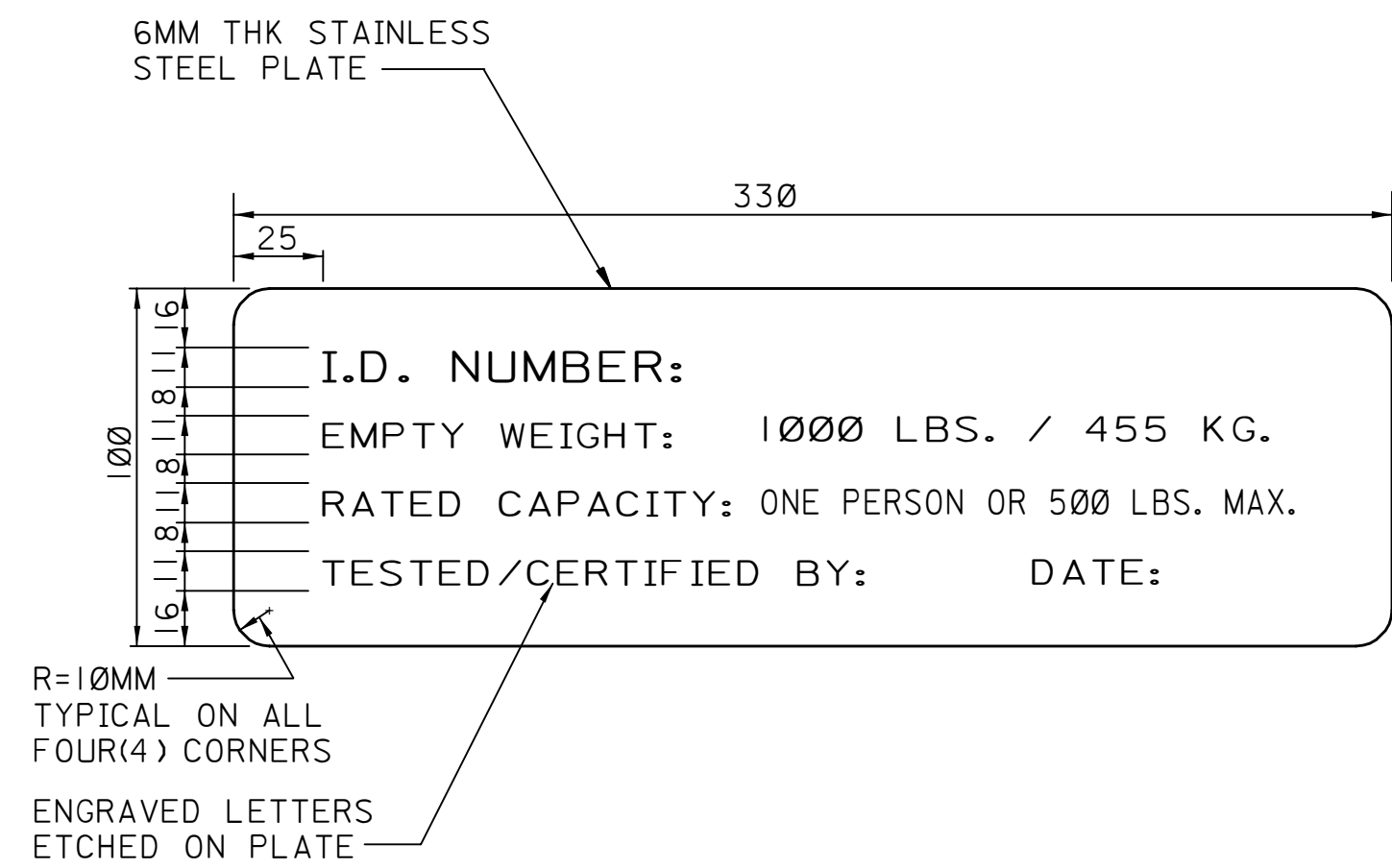
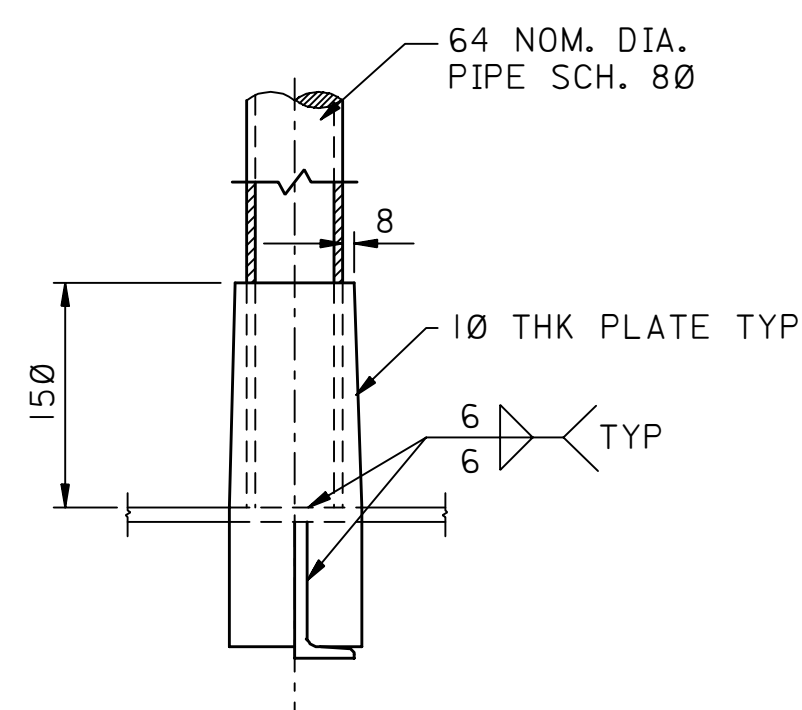


Diagram illustrating the assembly of a vertical post. The post is shown with a total height of 200. The top section is labeled "BENT PLATE 125x40x5 THK." and is secured by a "K" (nut) and a "J" (washer). The bottom section is labeled "ADDITIONAL 38mm NOM. DIA. SCH. 40 VERTICAL POST". The diagram also shows a "J" (washer) and a "K" (nut) at the top of the post.

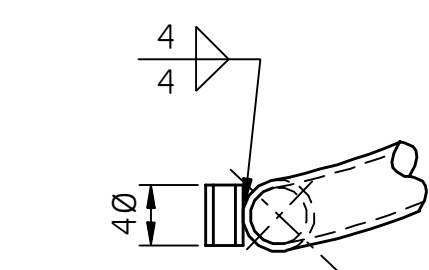
H SECTION
145.2 SCALE 1 : 5



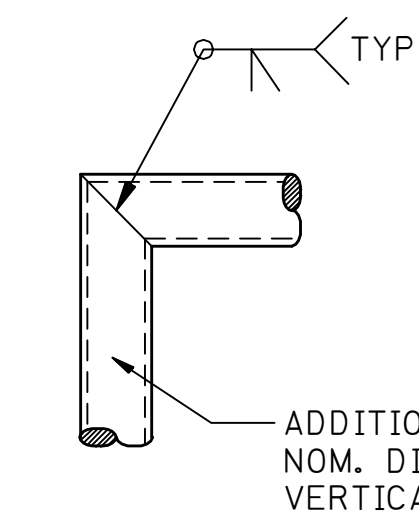
2 IDENTIFICATION PLATE DETAIL
- NOT TO SCALE



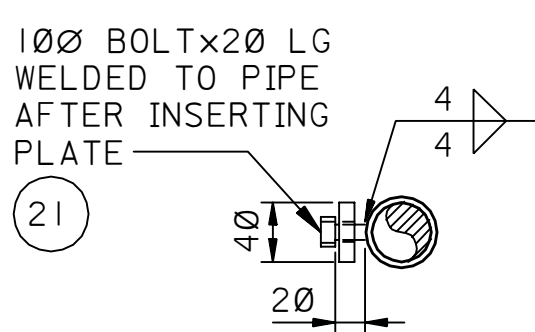
G SECTION
SCALE 1 : 5



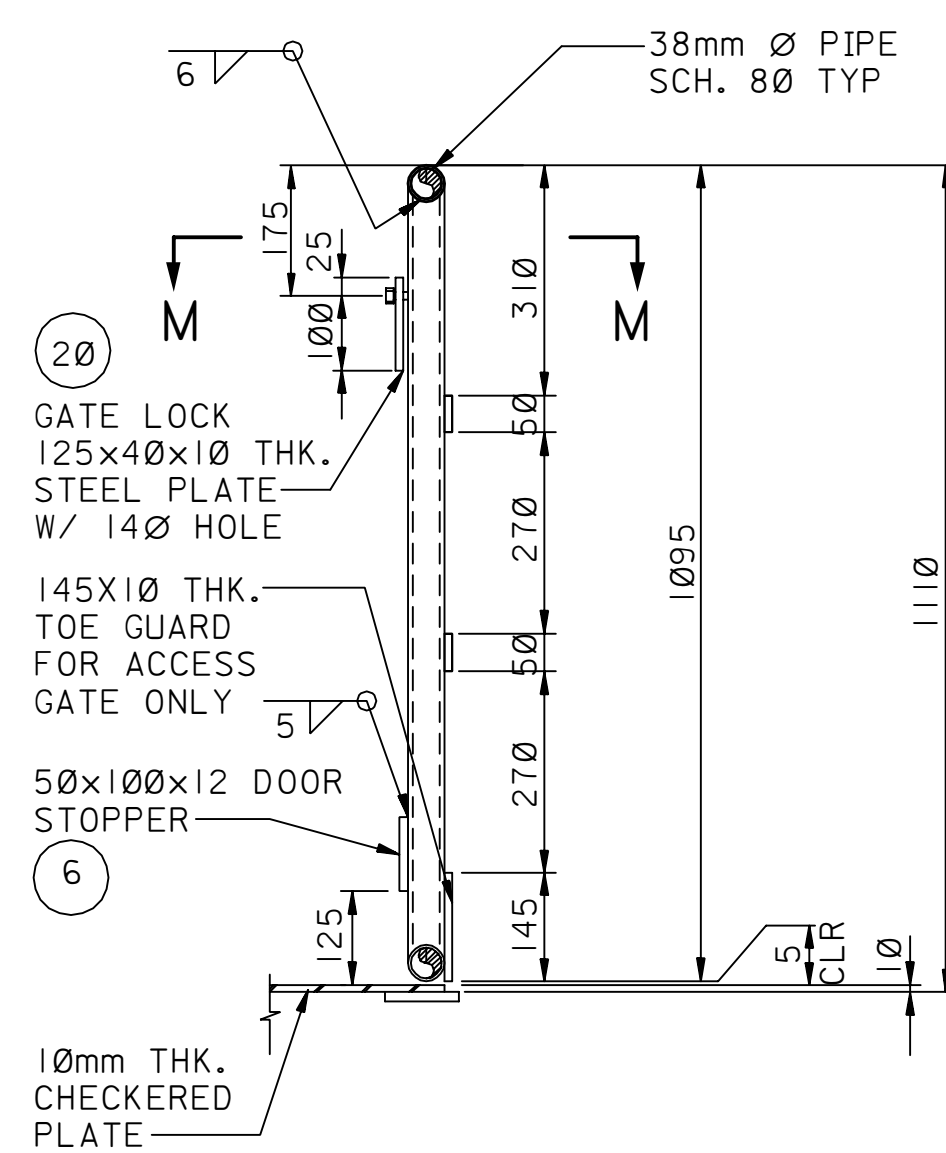
J SECTION
- SCALE 1 : 5



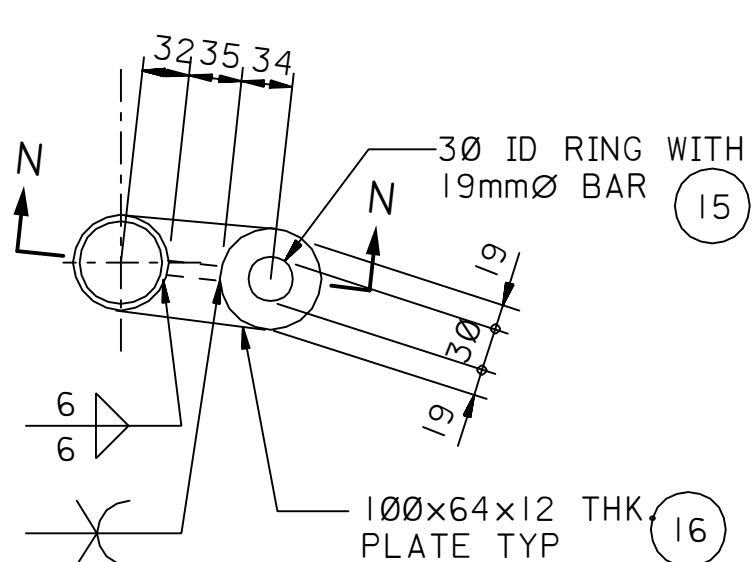
K VIEW
- SCALE 1 : 5



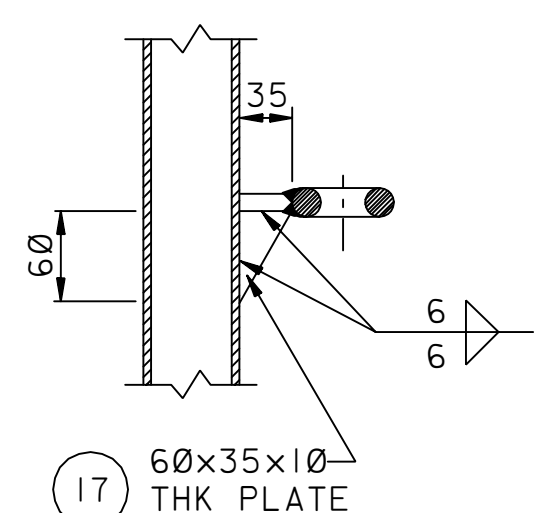
M SECTION
- SCALE 1 : 5



L SECTION @ GATE
145.2 SCALE 1 : 10



DETAIL
SCALE 1 : 5



N
-
VIEW
SCALE 1 : 5

CODE NO.	DESCRIPTION	UNIT	QTY	REMARKS
(1)	PIPE: GS-ASTM A-53 GR-B 64MM NOM DIA. SCHD. 80	M	9	ALL MATERIALS FOR PLATES, AND CHANNEL SECTIONS IS ASTM A-36, AND FOR PIPES IS ASTM A-53 GR.B
(2)	PLATE: GS-ASTM A-36 1097 0/DX897 1/DX10 THK	EA	1	
(3)	PLATE: GS ASTM A-36 TOE GUARD PL 160X10	M	3.36	
(4)	CHECK PL: CS ASTM A-36 10270X10 THK	EA	1	
(5)	CHANNEL: CS ASTM A-36 C4X7.5	M	2.14	
(6)	PLATE: DOOR STOPPER 50X100X12 THK	EA	1	
(7)	PLATE: CS ASTM A-36 1097 0/DX887 1/DX12 THK	EA	1	
(8)	PIPE: CS ASTM A-53 GR.B 64MM NOM DIA. SCHD. 80	M	2	
(9)	PLATE: CS ASTM A-36 178X85X19	EA	4	
(10)	PIPE: CS ASTM A-53 GR.B 38MM NOMØ-SCH.80	M	6.35	
(11)	PLATE: CS ASTM A-36 50X10THK	M	6.70	
(12)	WIRE MESH: STAINLESS STEEL 2MMØWIRE@5MM O.C.	M ²	3.3	
(13)	WIRE MESH: STAINLESS STEEL 2MMØWIRE@5MM O.C.	M ²	1.0	
(14)	PIPE: CS ASTM A-36 1" NOM. DIA. SCH. 80	M	2.78	
(15)	ROD: CS ASTM A-36	M	Ø6.5	
(16)	PLATE: CS ASTM A-36 100X64X12THK	EA	4	
(17)	PLATE: CS ASTM A-36 60X35X12THK	EA	4	
(18)	PLATE: STAINLESS STEEL 330X100X6THK	EA	1	
(19)	PLATE: CS ASTM A-36 125X40X5THK	EA	1	
(20)	PLATE: CS ASTM A-36 125X40X10THK	EA	1	
(21)	BOLT: ASTM A-307 10ØBOLT 20LG.	EA	1	
(22)	FULL MORTISE HINGE	EA	2	
(23)	4 LEG BRIDLE SLING W/ MASTER LINK, EACH SLING 2 TON SWL WITH FLEMISH EYES AND THIMBLES AT EACH END	EA	1	
(24)	BOLT TYPE ANCHOR SHACKLE W/ BOLT AND NUT W/ COTTER PIN	EA	4	

DWG RESPONSIBILITY:
OFFSHORE STRUCTURES STANDARDS COMMITTEE

REV. NO.	DATE	BY	JO/EWO	DESCRIPTION	CHKD.	CERT.	APPD.
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SAUDI ARABIAN OIL COMPANY

DRAWN BY RAJA/MSM CHECKED BY SCALE: AS NOTED

DATE STARTED 03-20-02 DATE COMPLETED 07-15-02

OPR'G. DEPT. _____ ENG. DEPT. _____

APP'D. FOR CONST. _____

THIS DRAWING IS NOT TO BE USED FOR	CERTIFIED
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CONSTRUCTION OR FOR ORDERING
MATERIAL UNTIL CERTIFIED AND DATED

ROUND MAN BASKET

500 KG CAPACITY
DETAILS

DETAILS	
STD. DWG	METRIC

PLANT NO.	INDEX	DRAWING NUMBER	SHT. NO.	REV. NO.
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990	M	AA-036970	002	00
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