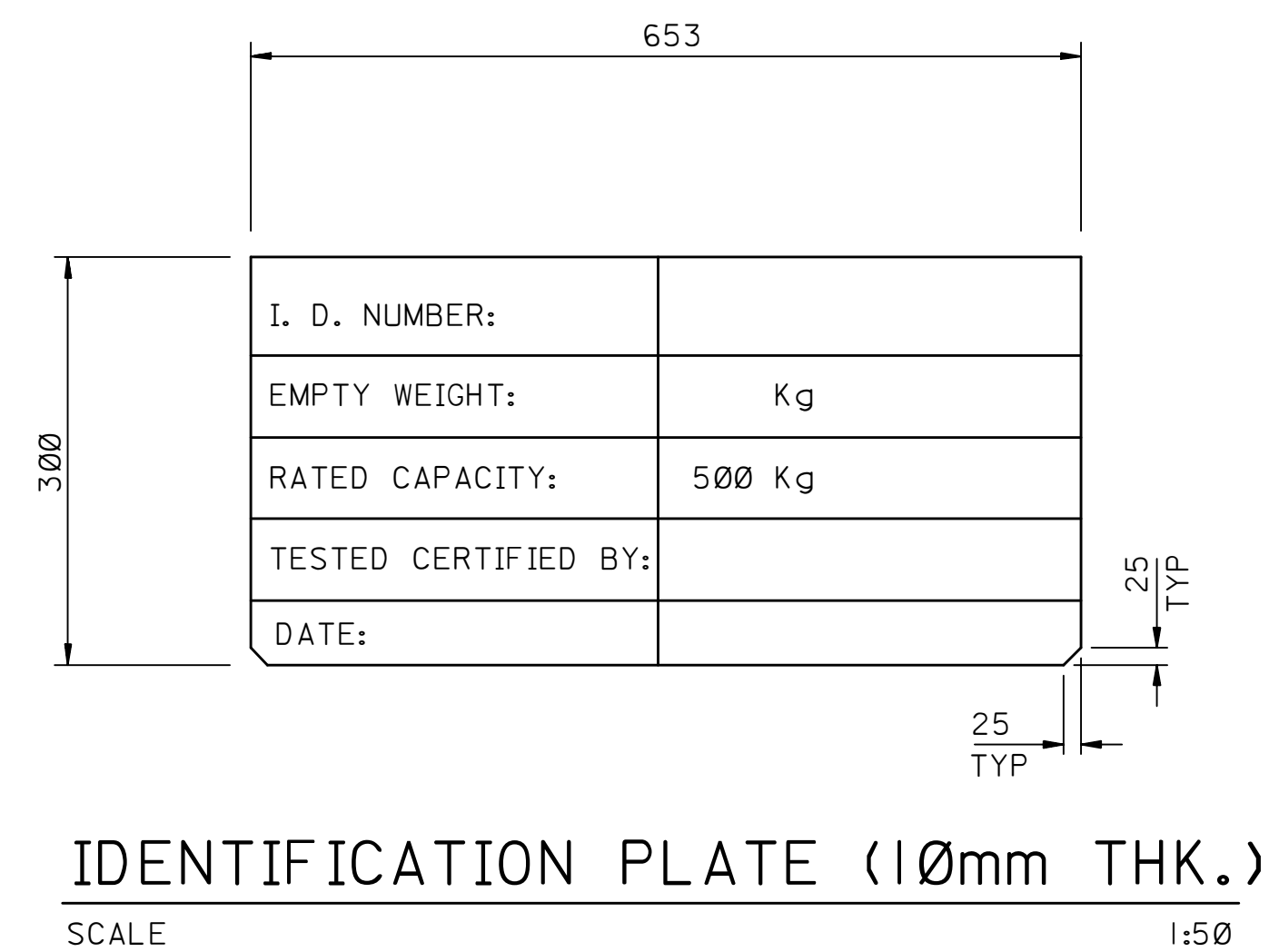
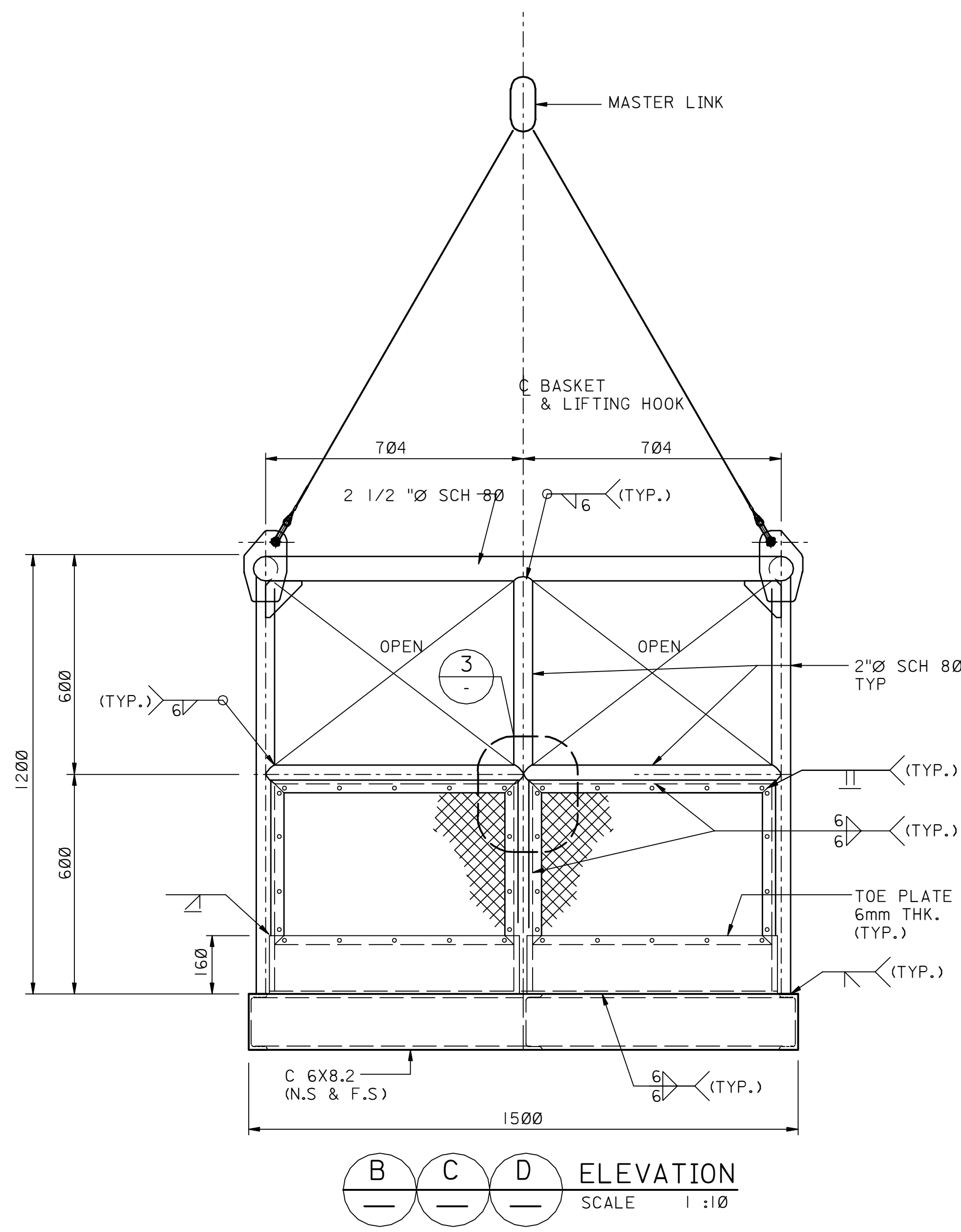
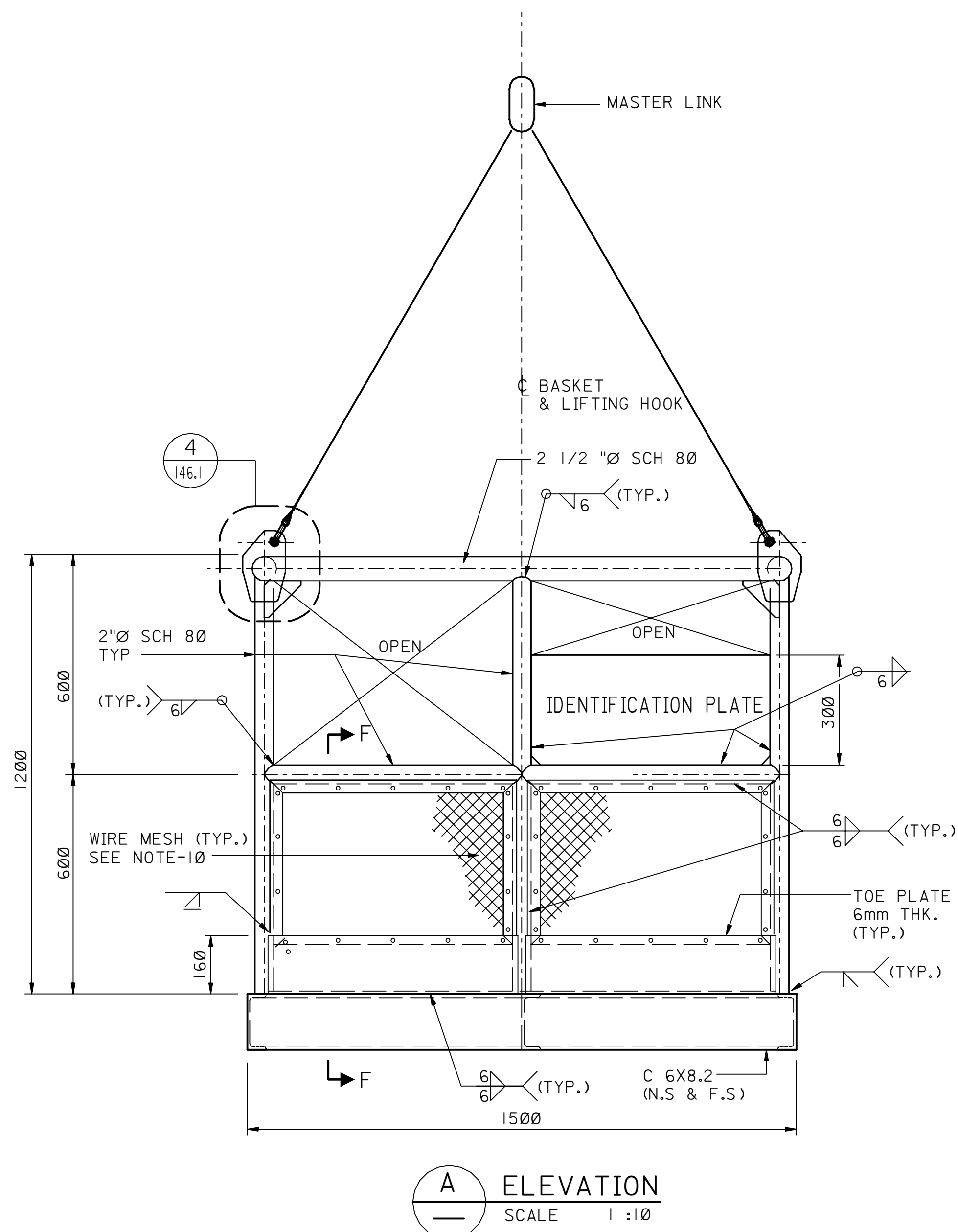
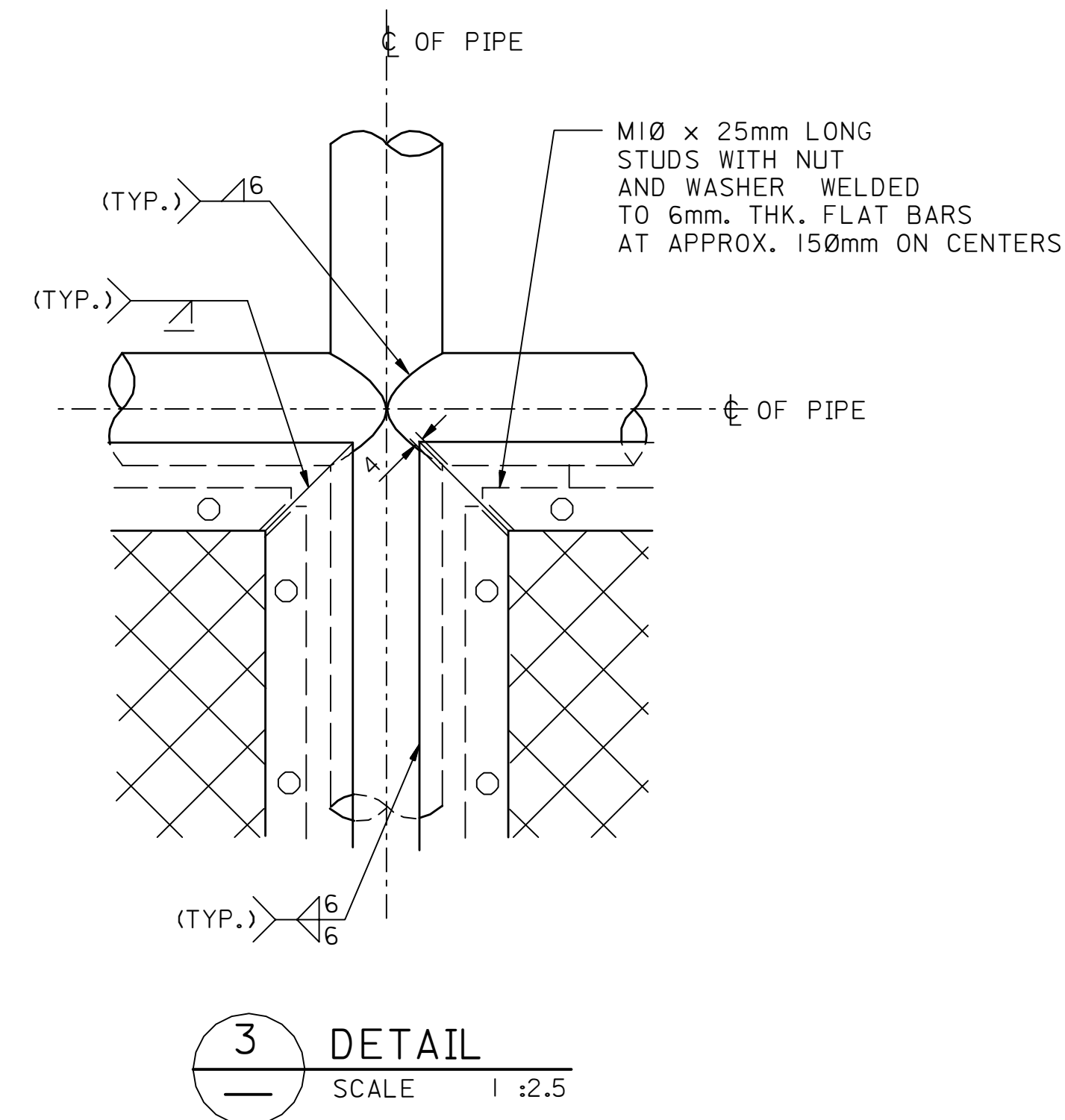
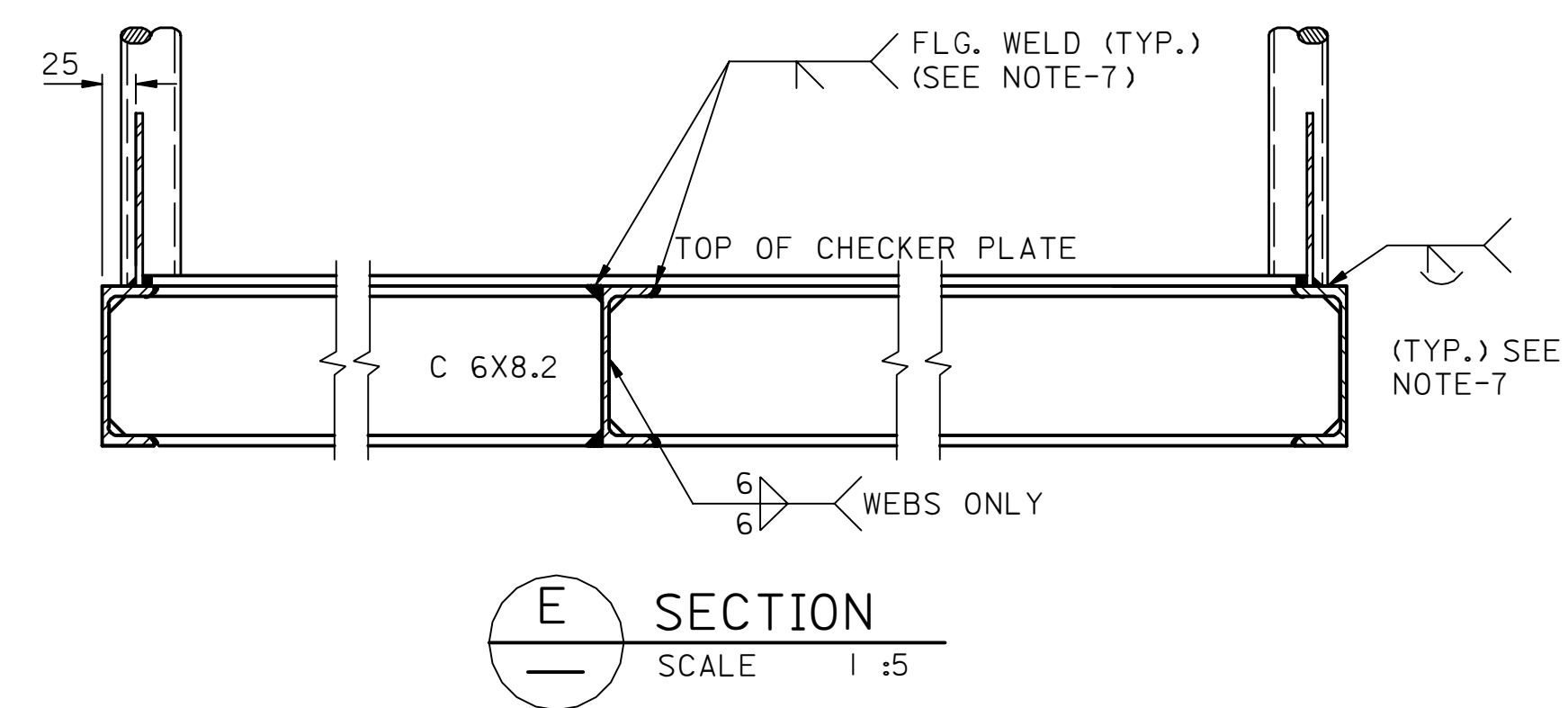
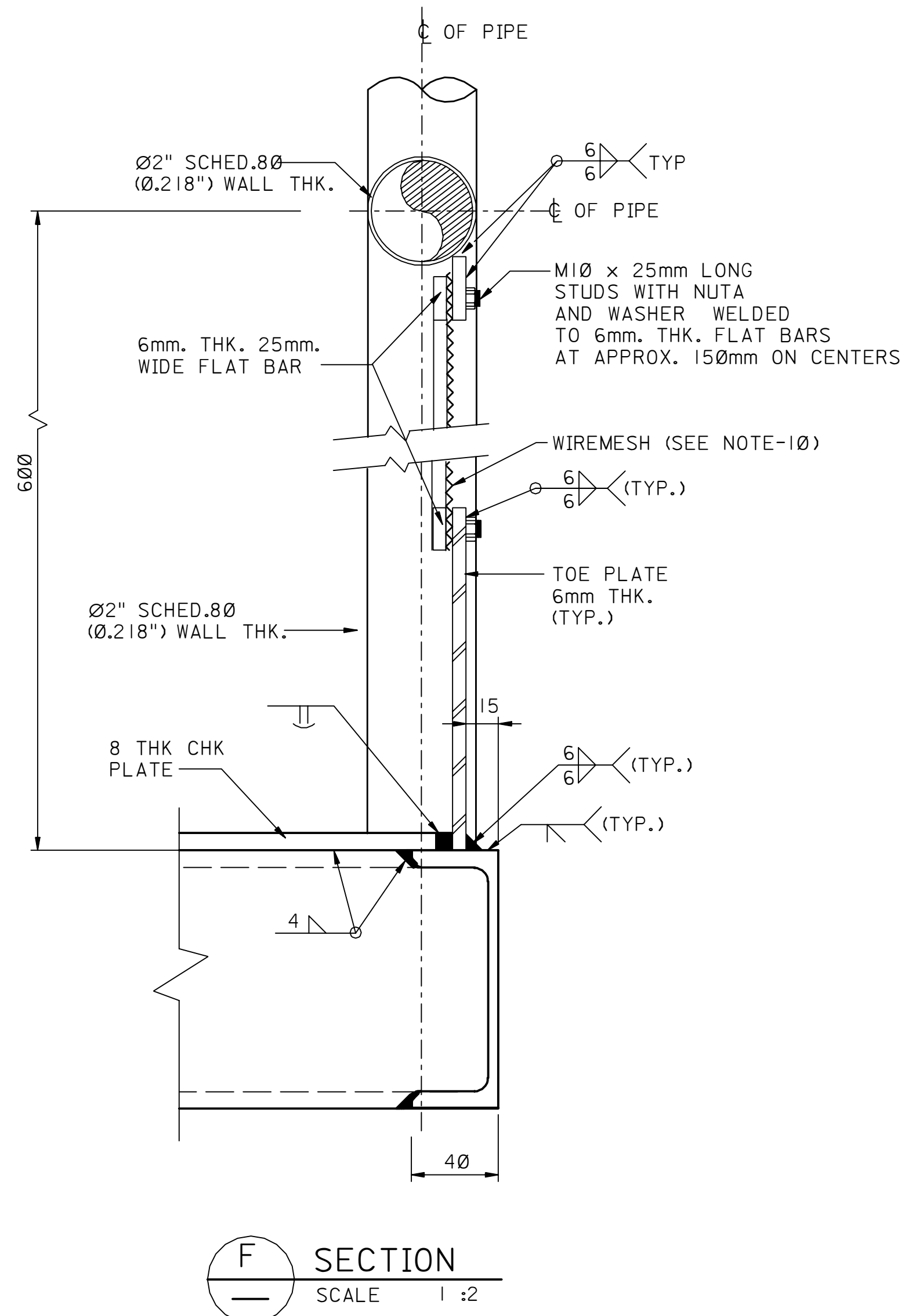
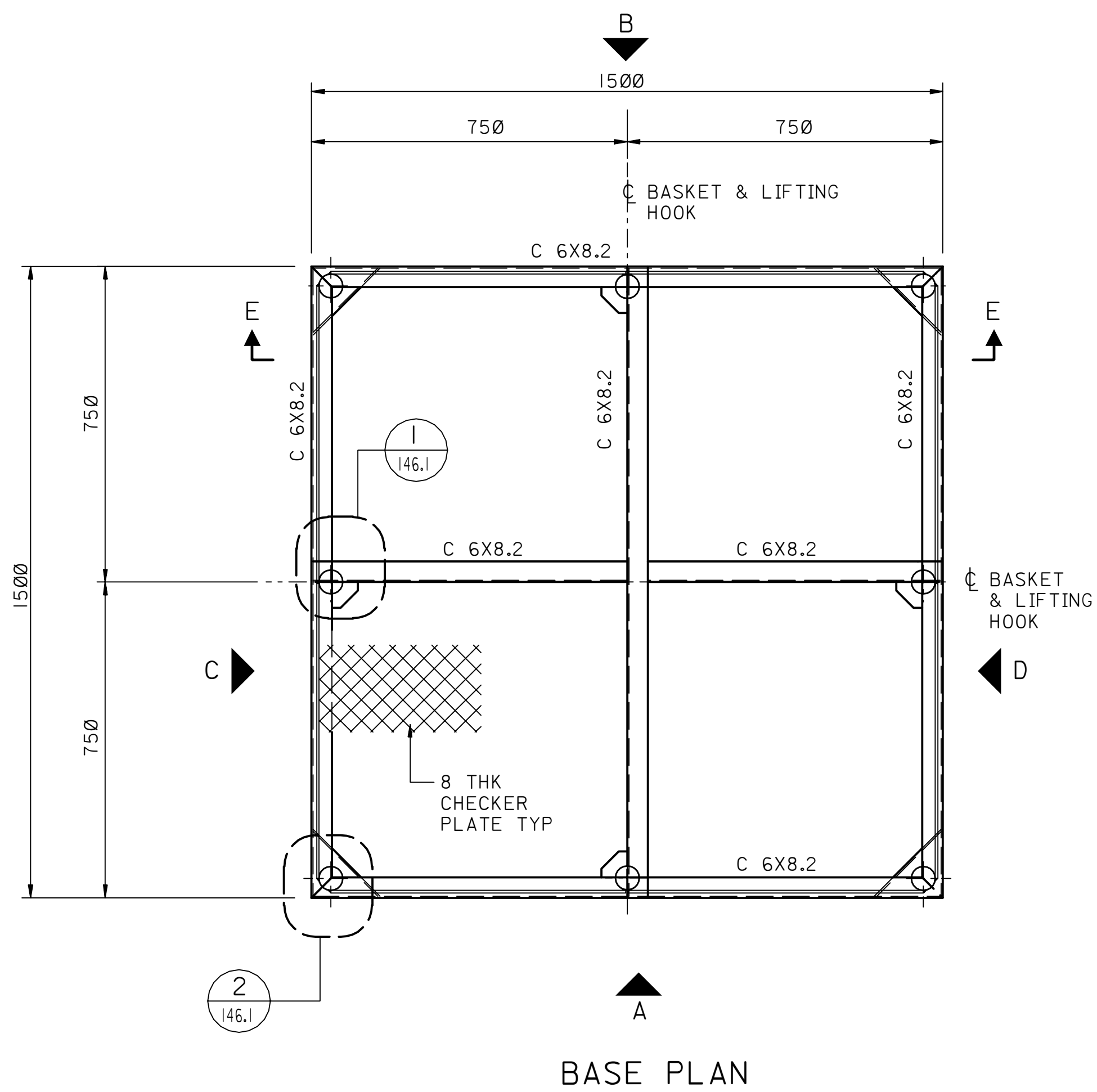




- NOTES:**
1. ALL JOINTS ARE TO BE WELDED.
 2. ALL DIMENSIONS SHOWN ARE IN MILLIMETERS UNLESS NOTED OTHERWISE.
 3. ALL STRUCTURAL HOT ROLLED STEEL SECTIONS SHALL BE CARBON STEEL ASTM A-36. ALL PIPE TO BE ASTM A53.
 4. ALL STRUCTURAL STEEL FABRICATION AND INSTALLATION SHALL BE IN ACCORDANCE WITH 12-SAMS-007.
 5. ALL WELDING SHALL BE IN ACCORDANCE WITH AWS-D1.1.
 6. ALL STEEL WORK SHALL BE COATED AS PER SAES-H-101, APCS-6.
 7. ALL CHANNEL TO CHANNEL CONNECTIONS TO BE FULL PENETRATION WELDS AT TOP AND BOTTOM FLANGES AND DOUBLE 6mm. FILLET WELDS AT WEBS. ALL POST TO BASE CONNECTION TO BE FULL PENETRATION WELDS.
 9. PERSONNEL PLATFORM OPERATIONS SHALL BE AS PER GENERAL INSTRUCTION G.I. 7.027.
 10. SHACKLES SHALL BE AS PER FEDERAL SPECIFICATION RR-C-271B.
 11. THE FABRIC SHALL BE WOVEN TO A MESH SIZE OF 50mm FROM DARK GREEN PVC COATED GALVANIZED WIRE WITH 4.75mm OUTSIDE DIAMETER. THE FABRIC SHALL HAVE A SELVEDGE ALL AROUND. THE FABRIC SHALL BE FIXED TO THE FRAME BETWEEN CLAMP BARS 6mm x 25mm.
 12. PRIOR TO INITIAL USE, THE MANBASKET SHALL REQUIRE INSPECTION AND LOAD TEST AS PER ASME B30.5 AND ASME B30.23 AND GI 7.030, SECTION 3.4.

LEGEND:

N.S	NEAR SIDE
FS	FAR SIDE

REFERENCE DRAWINGS

SPREADER BEAMS PIPES	AA-036878
ROUND MAN BASKET 500 KG CAPACITY	AA-036970
LIFTING FRAMES 285 METRIC TONS SAFE WORKING LOAD A-FRAMES	AA-036972

DWG RESPONSIBILITY:
OFFSHORE STRUCTURES STANDARDS COMMITTEE

REV. NO.	DATE	BY	JO/EWO	DESCRIPTION	CHKD.	CERT.	APPD.
SAUDI ARABIAN OIL COMPANY							

DRAWN BY CADSD CHECKED BY _____ SCALE: AS NOTED

DATE STARTED 03-18-02 DATE COMPLETED 07-15-02
OPR'G. DEPT. _____ ENG. DEPT. _____

APP'D. FOR CONST. _____	
THIS DRAWING IS NOT TO BE USED FOR CONSTRUCTION OR FOR ORDERING MATERIAL UNTIL CERTIFIED AND DATED	CERTIFIED BY _____ DATE _____

SQUARE MAN BASKET
500 KG. CAPACITY

STD DWG				METRIC	
PLANT NO.	INDEX	DRAWING NUMBER	SHT. NO.	REV. NO.	
990	M	AA-036971	001	000	