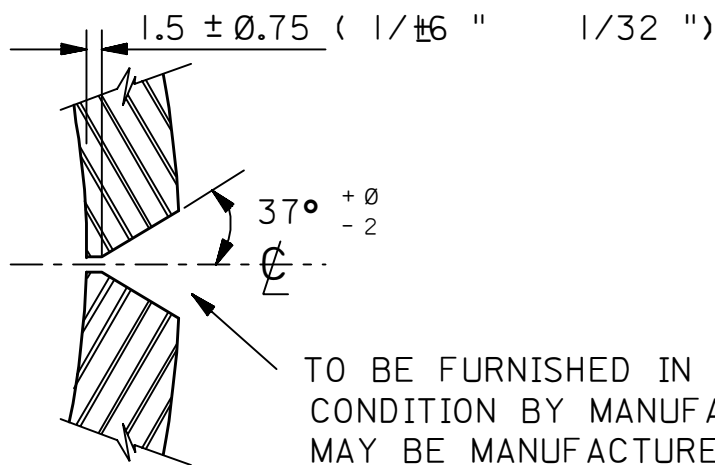
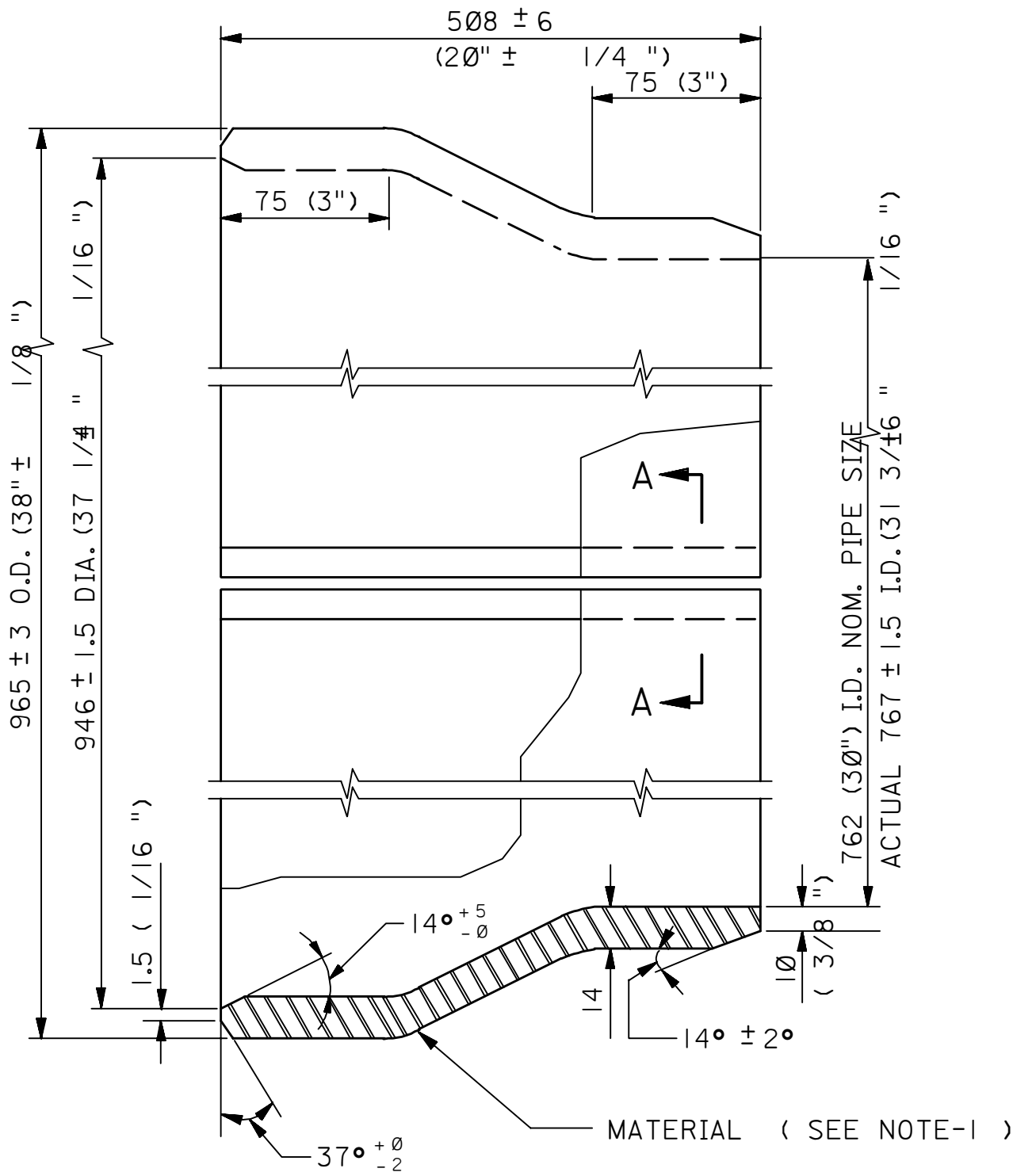
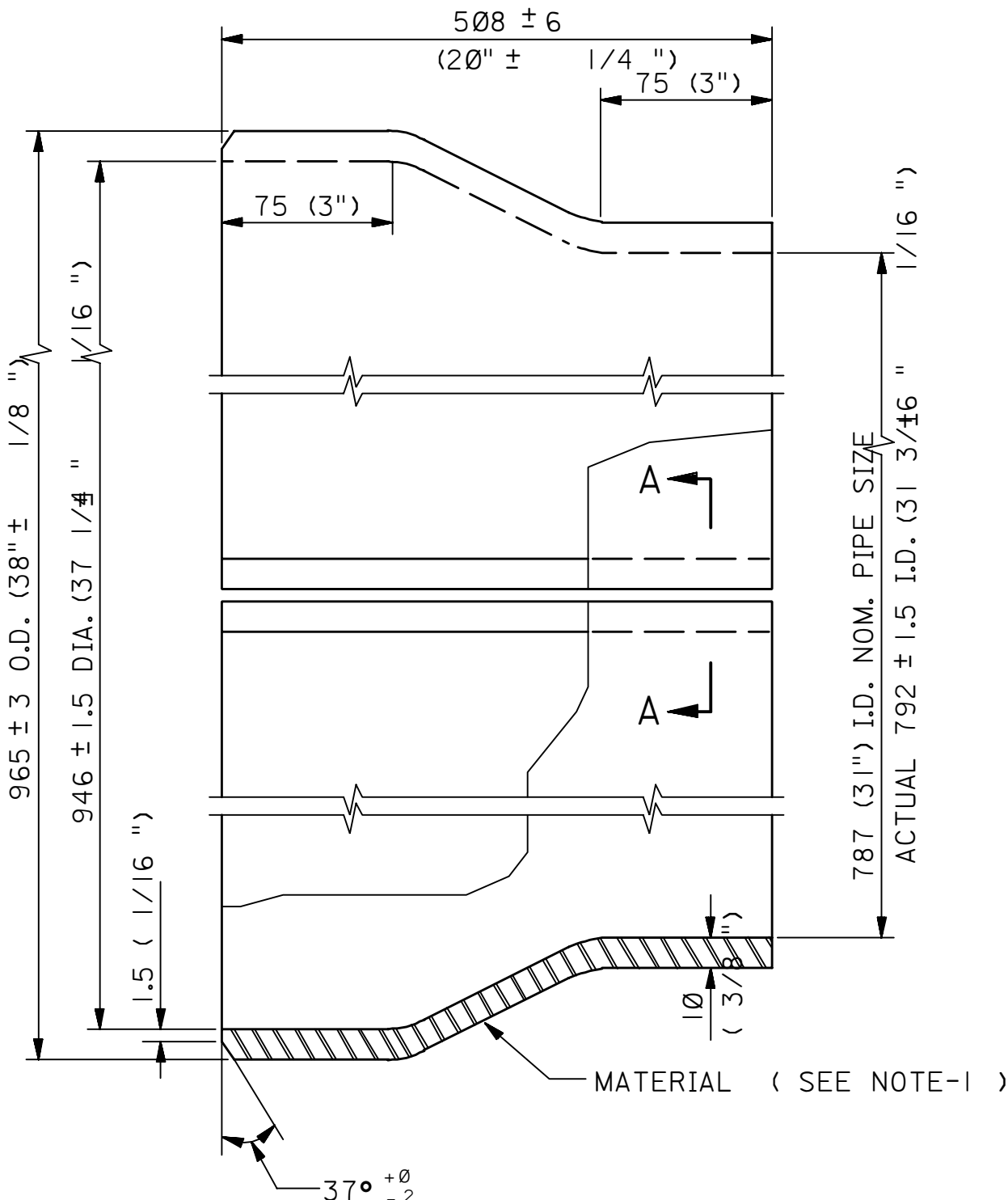


02	001	82828	L	990
REV. NO.	SH. NO.	DRAWING NO.	INDEX	PLANT NO.



TO BE FURNISHED IN UNWELDED
CONDITION BY MANUFACTURER.
MAY BE MANUFACTURED AS A SINGLE
PIECE AND SPLIT FOR FIELD WELD.
FOR INSTALLATION SEE STD. DWG. AB-036526.

SECTION - " AA "
(TYPICAL)



- NOTES :
1. MATERIAL ASTM A537 CLASS I CARBON MANGANESE STEEL. NORMALIZE AFTER FORMING. SUBSTITUTION MAY BE APPROVED IF CARBON EQUIVALENT IS LESS THAN 0.42.
 2. EACH END BELL MAY BE MANUFACTURED IN ONE PIECE , THEN SPLIT LONGITUDINALLY , OR MAY BE MADE AS TWO PIECES.
 3. WELD PREPARATION BEVELS MUST MATCH WITHIN 1.5 mm (1/16 ")
 4. ALL DIMENSIONS IN MILLIMETERS UNLESS NOTED OTHERWISE.

REFERENCE DRAWINGS

STD. WELD OVER SLEEVE-REPAIR OF
LEAKING SLEEVE-30" & 31" O.D. PIPE

AB-036526

02	06-11-86	AD	REDRAWN FOR CLARITY			
REV. NO.	DATE	BY	DESCRIPTION	CHKD	CERT.	APPD.

FOR ARABIAN AMERICAN OIL COMPANY

DRAWN BY N.J.F. CHECKED BY NAK SCALE: NONE
DATE STARTED DATE COMPLETED 2-11-74
OPR'G. DEPT. ENG. DEPT.

THIS DRAWING IS NOT TO BE USED FOR
CONSTRUCTION OR FOR ORDERING
MATERIAL UNTIL CERTIFIED AND DATED

CERTIFIED
DATE

END BELLS FOR WELD OVER SLEEVE
30" & 31" O.D. PIPE

STD. DWG.				METRIC	
PLANT NO.	INDEX	DRAWING NO.	SH. NO.	REV. NO.	
990	L	AB-036528	001	02	