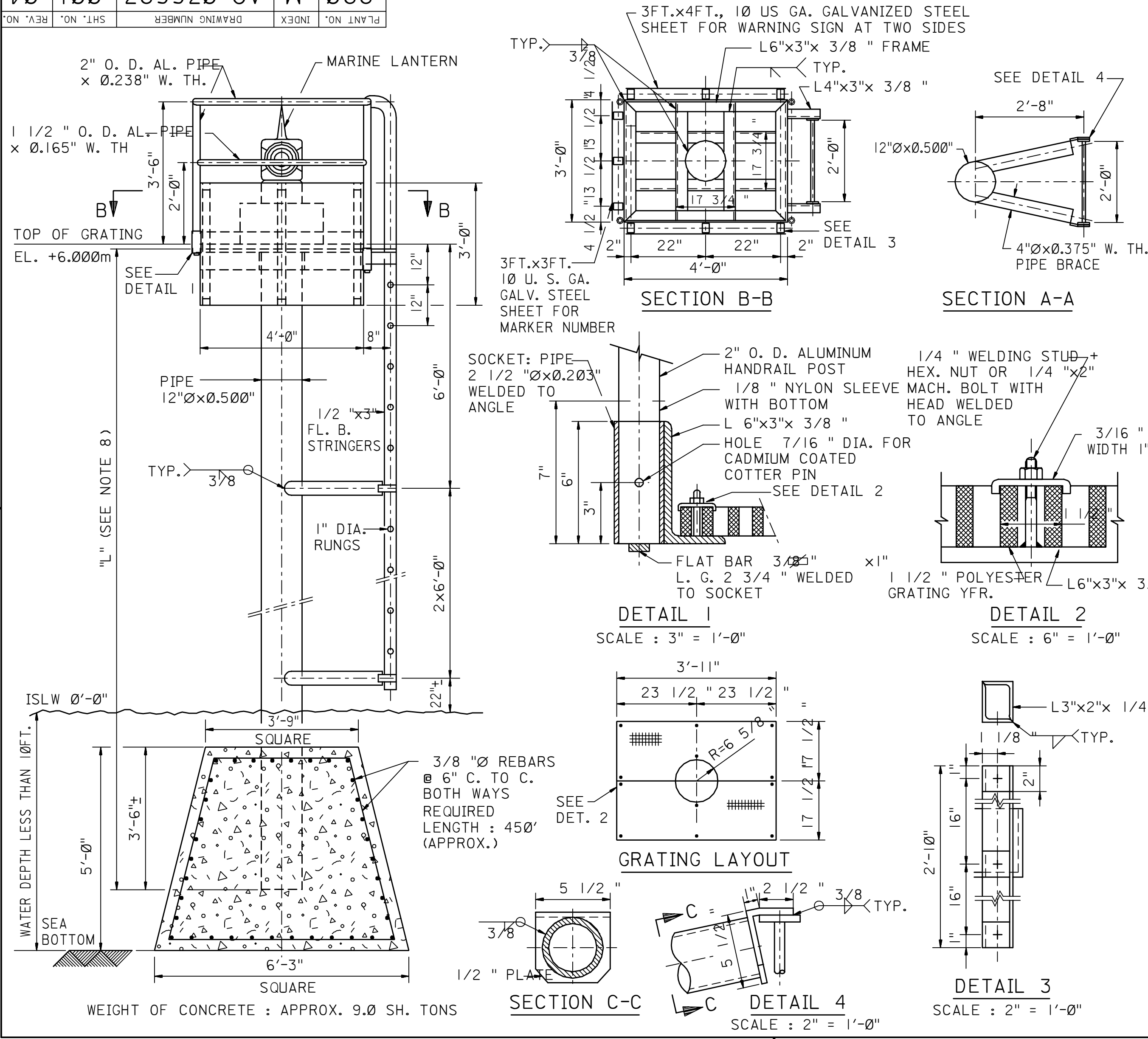


04	001	369930-AC	M	990
PLANT NO.	INDEX	DRAWING NUMBER	SHT. NO.	REV. NO.



- NOTES:
1. ALL JOINTS AND SPLICES IN STEEL STRUCTURE TO BE SEAL WELDED WITH 3/16" FILLET WELD, EXCEPT AS INDICATED.
 2. STRUCTURAL STEEL SHALL BE FABRICATED IN ACCORDANCE WITH ARAMCO SPECIFICATIONS 12-AMSS-12 OFFSHORE PLATFORM FABRICATION.
 3. ALL WELDING SHALL BE IN ACCORDANCE WITH STANDARD AWS CODE FOR ARC AND GAS WELDING IN BUILDING CONSTRUCTION.
 4. ALL EXPOSED STEEL AND CONCRETE SHALL BE PAINTED IN ACCORDANCE WITH AES-H-1, APCS-1 WITH TOP COAT RED.
 5. GRATING SHALL BE PLASTIC YFR. GRADE. USE CLAMPS WITH 1/4" BOLT HOLD DOWN.
 6. LANTERN TO BE MOUNTED ON BATTERY BOX.
 7. LANTERN TO BE PROVIDED WITH AMBER LENS, BUT OTHERWISE IDENTICAL WITH AMS NO. 22-305-740. (TO BE FURNISHED BY ARAMCO)
 8. LENGTH 'L' VARIES WITH WATER DEPTH AND IS TO BE SPECIFIED IN PURCHASE REQUISITION.
 9. ERECTOR TO ENSURE LEVEL BOTTOM BEFORE INSTALLATION OF MARKER.

REFERENCE DRAWINGS			
WARNING SIGN	AC-036237		
MARKER NUMBER SIGN	AC-036238		

"SCALE NOTE : 1/2" = 1'-0" UNLESS OTHERWISE NOTED.

04	MAY92	ESSD CMC	DRAWING DIGITIZED INTO CADD DATABASE WITHOUT CHANGES				
REV. NO.	DATE	BY	JO/EWO	DESCRIPTION	CHKD.	CERT.	APPD.

SAUDI ARABIAN OIL COMPANY

DRAWN BY J. J. P. CHECKED BY _____ SCALE SEE SCALE NOTE

DATE STARTED _____ DATE COMPLETED 02-17-75

OPR'G. DEPT. _____ ENG. DEPT. _____

APP'D FOR CONSTR. _____

THIS DRAWING IS NOT TO BE USED FOR
CONSTRUCTION OR FOR ORDERING
MATERIAL UNTIL CERTIFIED AND DATED

CERTIFIED ORIGINAL CERTIFIED
BY _____ DATE 02-17-75

SHALLOW WATER MARKERS FOR SUBMARINE PIPELINES				
STD. DWG.				
PLANT NO.	INDEX	DRAWING NUMBER	SHT. NO.	REV. NO.
990	M	AC-036693	001	04