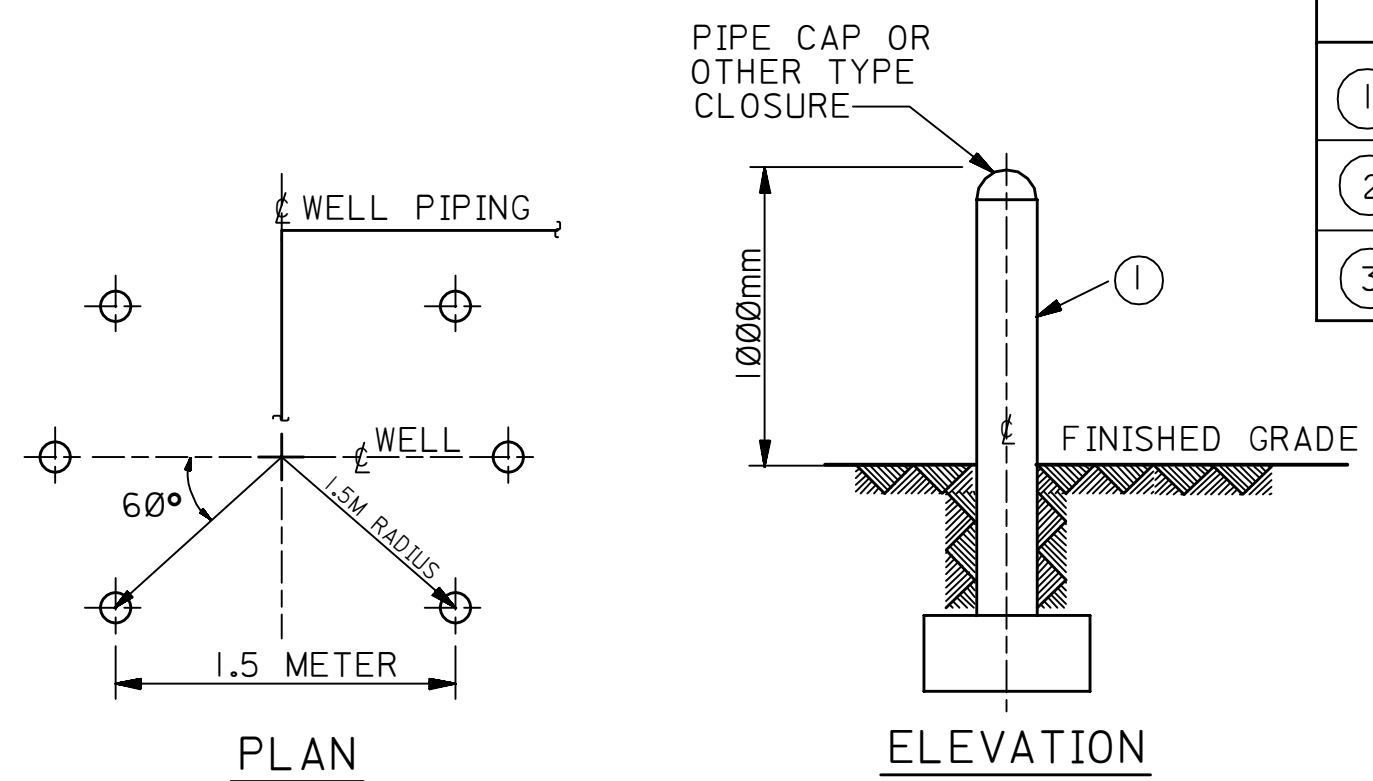
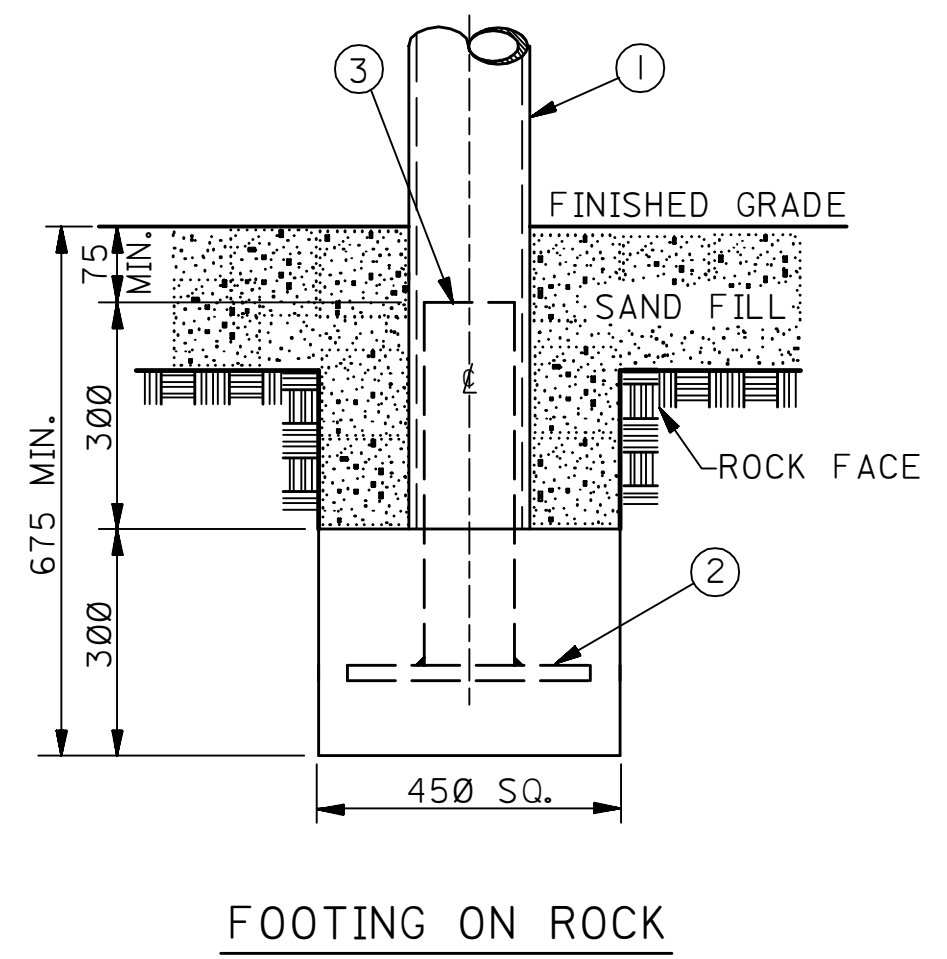
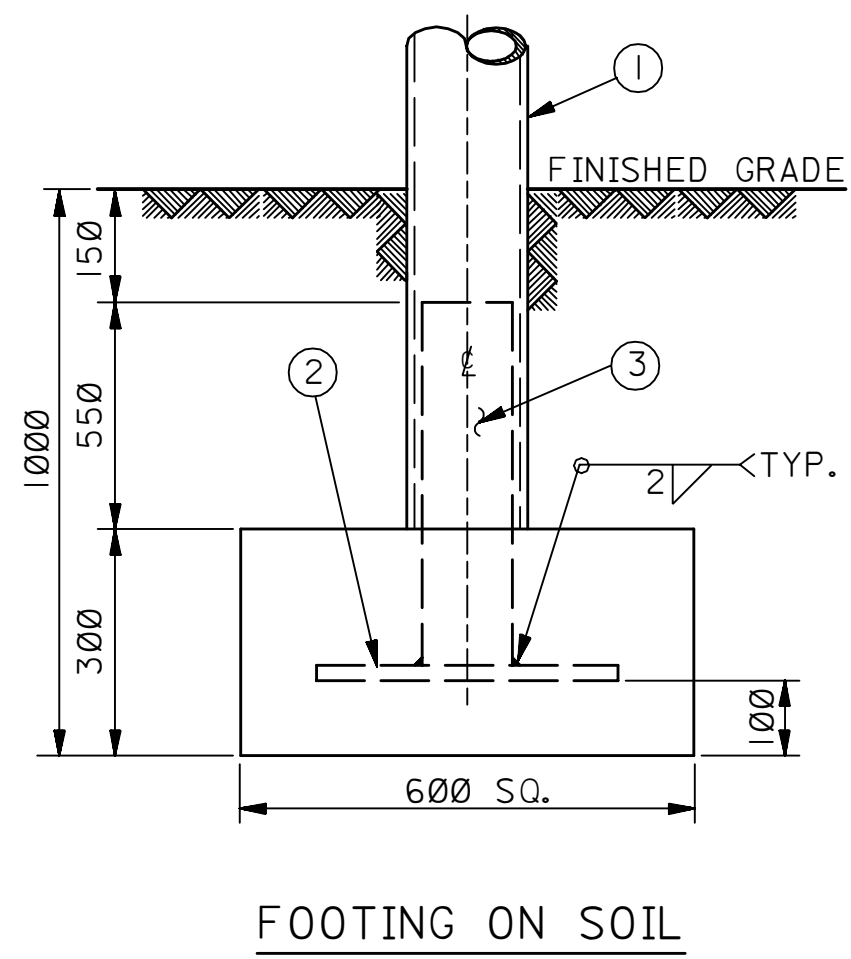




- LIST OF MATERIALS
- ① 8" STEEL PIPE WITH PIPE CAP. MAKE FROM SCRAP SCH. 40 OR THICKER.
 - ② PLATE STEEL 12 x 250 x 250
 - ③ 6" STEEL PIPE MAKE FROM SCRAP PIPE SCH. 40 OR THICKER.

- GENERAL NOTES
1. CONCRETE TO BE 20.7 mPa (3000PSI) MADE FROM TYPE V CEMENT.
 2. PAINT ENTIRE PIPE WITH PRIMER AND HIGH GLOSS YELLOW PAINT PER AES-H-101 (APCS-6). PROVIDE AN ADDITIONAL COAT BELOW GRADE PER AES-H-101 (APCS-10).
 3. FOOTING DETAILS ON SOIL AND ROCK ARE IDENTICAL EXCEPT AS SHOWN.
 4. APPLICATION OF THIS DRAWINGS SHALL BE PER AES-B-062.
 5. ALL DIMENSIONS IN MILLIMETERS UNLESS NOTED OTHERWISE.

REFERENCE DRAWINGS	
GUARD RAIL AT WELLHEAD	AB-036685



MANDATORY DRAWING							
REV. NO.	DATE	BY	DESCRIPTION	CH'K'D	CERT. APP'D		
SAUDI ARABIAN OIL COMPANY							
DRAWN BY <u>RLO</u> CHECKED BY <u>NAK</u> SCALE <u>NONE</u>							
DATE STARTED <u>06-23-90</u> DATE COMPLETED <u>06-25-90</u>							
OPR'G DEPT. <u> </u> ENG DEPT. <u> </u>							
THIS DRAWING IS NOT TO BE USED FOR CONSTRUCTION OR FOR ORDERING MATERIAL UNTIL CERTIFIED AND DATED				CERTIFIED DATE			
WELLHEAD GUARD POSTS							
STD. DWG.			METRIC				
PLANT NO.	INDEX	DRAWING NUMBER	SHEET NO.	REV. NO.			
990	M	AD-036010	001	00			