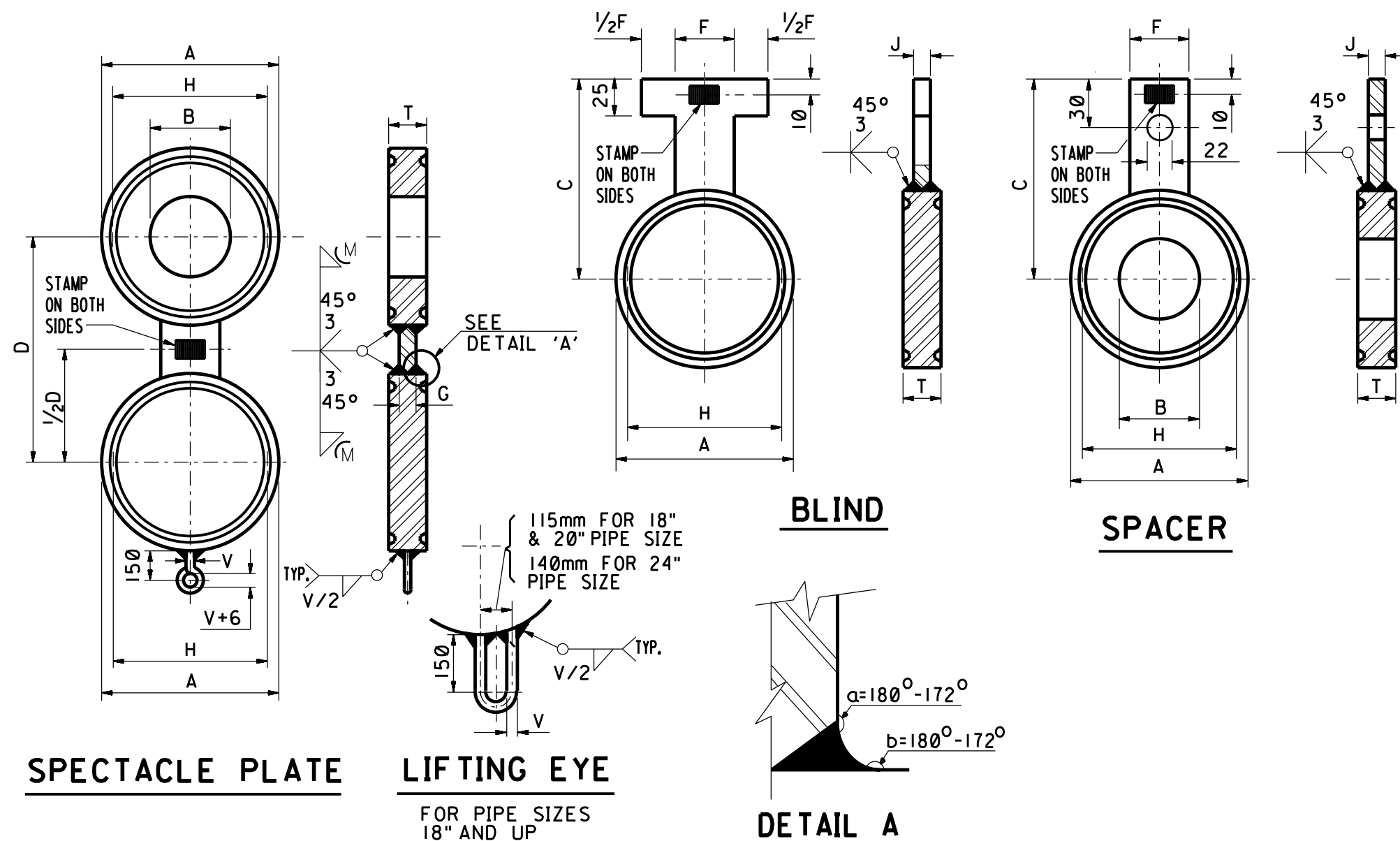




NOMINAL PIPE SIZE (in.)	A (mm)	B (mm)	C (mm)	D (mm)	F (mm)	G (mm)	H (mm)	J (mm)	T (mm)	V (mm) SEE NOTE -4	GASKET RING NO.	BLIND MASS (kg.)	SPACER MASS (kg.)	SPECTACLE MASS (kg.)
2"	125	AS SPECIFIED BY PURCHASE ORDER	215	230	35	12	SEE NOTE -3	6	31	-	R24	3	3	5
3"	155		230	255	40	15		6	35	-	R31	5	4	9
4"	180		255	305	40	15		6	38	-	R37	8	5	14
6"	240		300	395	40	20		8	47	12	R45	17	11	28
8"	310		345	485	40	25		12	55	15	R49	33	19	52
10"	360		380	560	40	25		12	62	15	R53	58	30	88
12"	420		415	620	40	30		15	70	20	R57	83	52	135
14" O.D.	465		430	655	40	40		20	81	20	R62	124	62	186
16" O.D.	525		460	720	50	40		20	88	20	R66	167	81	248
18" O.D.	595		500	800	50	45		25	100	25	R70	239	115	354
20" O.D.	650		535	870	50	50		25	107	25	R74	308	139	447
24" O.D.	770		630	1055	50	65		30	128	25	R78	526	225	751

SEE NOTE-3

- NOTES:**

MANDATORY DRAWING

THIS REVISION NO. **13** IS COVERED, FOR ALL APPROVAL AND CERTIFICATION REQUIREMENTS, PER SAEP-334, UNDER DRAWING COMPLETION CERTIFICATE NO:

DESIGN CERTIFICATION (DESIGN AGENCY)		REVIEW FOR KEY DRAWINGS ☐ REQUIRED (SAUDI ARAMCO)		OTHER
ENGG./DATE AMA 10-31-11	CERTIFIED BY/DATE HMM 10-31-11	CONST. AGENCY/DATE	OPERATIONS/DATE NIN 10-31-11	BY/DATE

JOB ORDER/EWO NO. 714310	THIS REVISION IS NOT TO BE USED FOR CONSTRUCTION UNTIL CERTIFIED AND DATED
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SPECTACLE PLATES, BLINDS AND	DRAWING TYPE STD
SPACERS FOR CLASS 900 OCT.	
RING JOINT FLANGES	

STANDARD DRAWING	METRIC
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PLANT NO.	INDEX	DRAWING NUMBER	SHT. NO.	REV. NO.
990	L	AD-036735	001	13