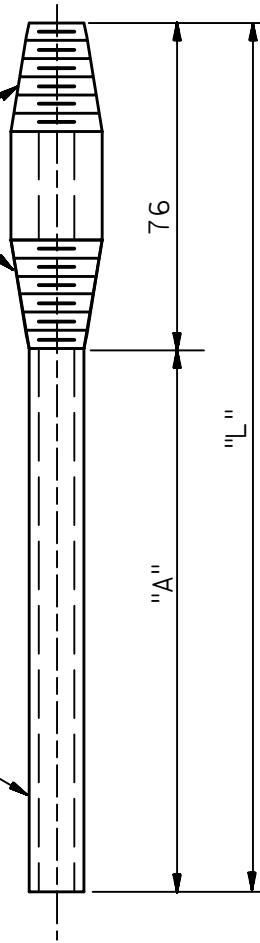


FOR ARABIAN AMERICAN OIL COMPANY

APP'D.			
CERT.			
CH'K'D			
BY			RLO 05-20-86
DESCRIPTION	COMPLETELY REDRAWN AND REVISED AND ADDED MANDATORY DRAWING.		
NO.	3	2	

1/2 " STD. PIPE THREAD
(ANSI B1.20.1)

MACHINE PIPE TO
17.46mm O.D. $+0.00$
 -0.25 mm



REVISIONS

DRAWN BY _EJA_

DATE _5-12-50_

CH'K'D BY _B.B._

APPROVED

ENG. DEPT.

OPR'G. DEPT.

PIPE SIZE	2"	3"	4"	6"	8"	10"	12"	14"	16"	18"	20"	22"	24"	
"A" (mm)	68	83	95	122	148	175	200	216	241	267	292	318	343	
"L" (mm)	144	159	171	198	224	251	276	292	317	343	368	394	419	

CERTIFIED

BY _ _ _

DATE _ _ _

THIS DRAWING IS NOT
TO BE USED FOR
CONSTRUCTION OR FOR
ORDERING MATERIAL
UNTIL CERTIFIED AND
DATED.

NOTE:-

THE SAMPLE TUBE SHALL BE MADE FROM 1/2 " x .294" W.T. SEAMLESS,
STEEL PIPE, ASTM A-53, ASTM A-106, OR API 5L, GR. A OR B.
ALL DIMENSIONS ARE IN MILLIMETERS UNLESS NOTED OTHERWISE.

MANDATORY DRAWING

DRAWING TITLE	PLANT NO.	INDEX	DRAWING NO.	SHT. NO.	REV. NO.
DETAIL OF 1/2 " STANDARD SAMPLE TUBE STD. DWG. METRIC	990	L	AE-036046	001	02
	J.O.		B.I.		