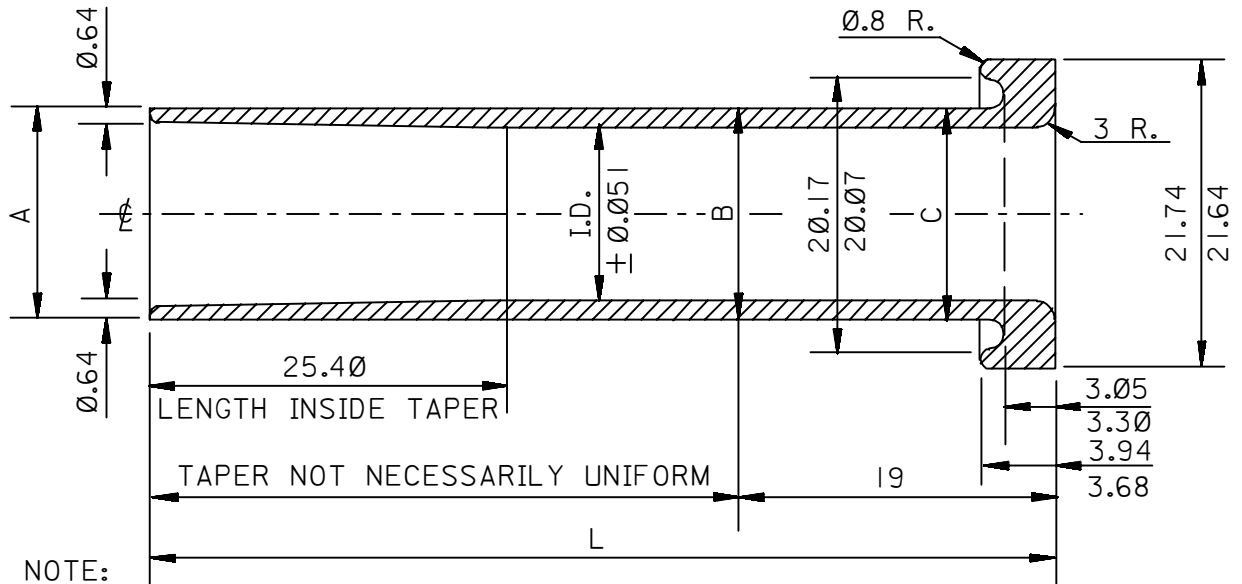


FOR ARABIAN AMERICAN OIL COMPANY



NOTE:

AFTER MOULDING, SHRINK FERRULES BY HEATING TO 121° C FOR 18 HOURS.
FOR MARK 1 & 2.

			AS MOULDED BEFORE SHRINKING				
MARK NO.	L	I.D.	A	B	C	TUBE GAGE	A.M.S. NO.
1	88.9	12.60	15.01 MAX. 14.86 MIN.	15.09 MAX. 14.86 MIN.	15.34 MAX. 14.86 MIN.	~ # 14	32-106-100
2	63.5	13.49	15.93 MAX. 15.77 MIN.	16.00 MAX. 15.77 MIN.	16.26 MAX. 15.77 MIN.	# 16	32-106-135
3	63.5	12.24	14.66 MAX. 14.50 MIN.	14.73 MAX. 14.50 MIN.	14.99 MAX. 14.50 MIN.	~ # 13	
4	63.5	13.11	15.52 MAX. 15.37 MIN.	15.60 MAX. 15.37 MIN.	15.60 MAX. 15.37 MIN.	~ # 14-15	
5	63.5	13.36	15.77 MAX. 15.62 MIN.	15.85 MAX. 15.62 MIN.	15.85 MAX. 15.62 MIN.	~ # 15-16	
6	57.15	12.17	14.58 MAX. 14.43 MIN.	14.66 MAX. 14.43 MIN.	14.66 MAX. 14.43 MIN.	# 13	
7	63.5	13.23	15.67 MAX. 15.52 MIN.	15.75 MAX. 15.52 MIN.	15.75 MAX. 15.52 MIN.	BIMETAL 20 PLUS 20	
8	38.1	13.49	15.93 MAX. 15.77 MIN.	16.00 MAX. 15.77 MIN.	16.26 MAX. 15.77 MIN.	# 16	32-106-170

ALL DIMENSIONS ARE IN MILLIMETERS.

MATERIAL: BAKELITE

MANDATORY DRAWING

DRAWING TITLE	PLANT NO.	INDEX	DRAWING NO.	SHT. NO.	REV. NO.
FERRULES FOR 3/4" DIA. CONDENSER TUBES	990	E	AE-036250	002	03
STD. DWG.	J.O.		B.I.		